

# ASSEMBLY INSTRUCTIONS FOR SAND FILTERS



1. Attach filter body onto filter base by turning body upside down. Align drain on filter with clearance slot on base. Slip washer over bolt and thread bolt into filter body. **DO NOT OVER TIGHTEN.**



2. Turn filter over and place sand fill guide in filter over stand pipe. Fill with water before adding sand. Add required #20 grade silica sand (see sand chart). Remove sand fill guide and save.



3. Place valve over threads on sand filter. Make sure dual outlets face pool and that top of filter is clear of any debris.



4. Tighten nut using wrench. Use one hand to turn wrench and the other hand to hold wrench in place.



5. Split-nut is fully installed when threads on body are not exposed. Retighten bolt on split-nut after installation to ensure valve is not loose.

## REQUIRED AMOUNT OF #20 GRADE SILICA SAND

16" Filter	50 lbs.
19" Filter	100 lbs.
22" Filter	150 lbs.
26" Filter	200 lbs.

## WARRANTY

For product registration visit: [www.waterwayplastics.com](http://www.waterwayplastics.com).  
For Warranty questions or claims please contact point of purchase.



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