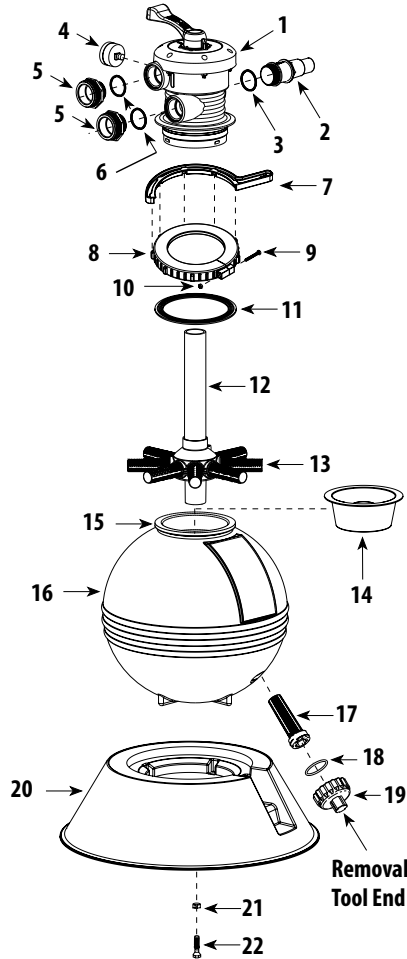


# ClearWater™

## HIGH RATE SAND FILTER

### SAND FILTER PARTS LIST

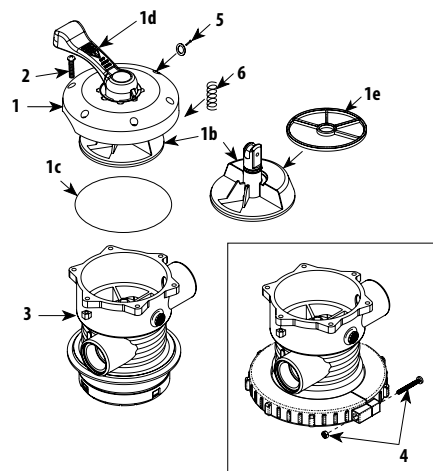
Item	Part No.	Description
1	<b>WVS003</b>	Multi-Port Valve Assembly
2	<b>425-1928</b>	Waste Adapter Fitting
3	<b>805-0224</b>	O-Ring
4	<b>830-3000</b>	PSI Gauge
5	<b>417-4161</b>	1 1/2" Buttress x 1 1/2" MPT Fitting (2)
6	<b>805-0224</b>	1 1/2" Buttress x 1 1/2" MPT Fitting O-Ring (2)
7	<b>505-1970</b>	Collar Wrench
8	<b>718-1960</b>	Split Nut - Sand Filter
9	<b>819-0015</b>	Screw - 1/4"-20 PPH x 2"
10	<b>820-0013</b>	Serrated Hex Nut- 1/4"-20
11	<b>805-0435</b>	O-Ring
12	<b>505-2040</b>	Lateral - Manifold Assembly for 16" Filter
	<b>505-2050</b>	Lateral - Manifold Assembly for 19" Filter
	<b>505-2060</b>	Lateral - Manifold Assembly for 22" Filter
	<b>505-2080</b>	Lateral - Manifold Assembly for 26" Filter
13	<b>505-1930</b>	Lateral
14	<b>502-2011</b>	Sand Fill Guide
15	<b>505-1960</b>	Threaded Sleeve for Split Nut
16	<b>515-1601</b>	16" Sand Filter Body
	<b>515-1901</b>	19" Sand Filter Body
	<b>515-2001</b>	22" Sand Filter Body
	<b>515-2061</b>	26" Sand Filter Body
17	<b>602-5311</b>	Self-threading Drain Screen
18	<b>805-0224</b>	O-Ring
19	<b>602-5301</b>	Drain Cap & Removal Tool
20	<b>672-7211</b>	Filter Base
21	<b>820-0017</b>	3/8" Flat Washer
22	<b>819-0016</b>	Bolt - 22" or 26" Sand Filter 3/8" - 16 x 2" Hex
	<b>819-0019</b>	Bolt - 19" Sand Filter 3/8" - 16 x 1 1/2" Hex
	<b>819-0020</b>	Bolt - 16" Sand Filter 3/8" - 16 x 1 1/4" Hex
--	<b>810-0118</b>	Instruction Sheet



ClearWater Sand Filters are the latest in pool filter technology. The spherical tank design evenly distributes the pressure resulting in greater strength and longer life.

### MULTI-PORT VALVE ASSEMBLY PARTS LIST

Item	Parts No.	Description
1	<b>600-9600</b>	Multi-Port Lid Assembly
1b	<b>600-9500</b>	Diverter Valve Assembly with Gasket
1c	<b>805-0254</b>	Lid O-Ring
1d	<b>602-1931</b>	Lid Handle Only
1e	<b>711-1910B</b>	Diverter Gasket (Spider)
<b>(NOTE: We recommend purchasing gasket glued into diverter by the factory)</b>		
2	<b>819-0010</b>	Lid Screw
3	<b>820-0013</b>	Hex Nut
4	<b>800-0100</b>	Split-Nut Bolt & Nut
5	<b>800-0150</b>	O-Ring Kit with Pin & Washer
6	<b>827-0002</b>	Spring



## INSTALLATION INSTRUCTIONS

1. Open box and remove Filter and Multi-Port Valve Assembly.
2. **IMPORTANT:** To prevent damage to internal filter lateral components, fill filter tank full with water prior to adding sand. With Sand Fill Guide (#14) positioned in filter tank opening, add only recommended #20 grade silica sand (see Fill Chart). Remove Sand Fill Guide. **IMPORTANT: Clean and remove all debris from filter tank flange after adding sand.**
3. Assure that O-Ring (#11) is positioned onto Multi-Port throat.
4. Install Multi-Port Valve with inlet and outlet ports facing pool. Top of internal sand pipe seats directly into Multi-Port Valve. Push Multi-Port Valve evenly onto tank flange.  
**Note: Make sure tank flange is clear of any sand debris.**
5. Install Split-Nut (#8 & 9) by threading collar clockwise until hand tight. Then use collar wrench to tighten further.
6. To use collar wrench (#7) place on collar assembly and use both hands to turn wrench  $\frac{1}{2}$  to  $\frac{3}{4}$  of a turn to secure Multi-Port Valve to filter body.


## WINTERIZATION

1. **Backwash** filter system completely (follow cleaning instructions).
2. Run a filter cleaning chemical through filter system.
3. **Turn pump off.** Disconnect hoses from skimmer and return fitting.
4. To drain water, remove drain cap (#19) from bottom of filter tank. **DO NOT** remove drain screen (#17). To flush sand from tank, remove Self-Threading Drain Screen (#17) by turning the Drain Cap (#19) around and using as a removal tool.
5. Unscrew drain plugs located at bottom of pump trap and front of pump housing. Let water drain completely.
6. Disconnect filter to pump connection. Loosen union connection on discharge of pump and remove from pump. **DO NOT** lose 2" union gasket. Lift and remove pump and pump base from filter base. Store inside.

 **WARNING: NEVER CHANGE VALVE POSITION WITH PUMP RUNNING!**

## CLEANING INSTRUCTIONS

**NOTE:** When pressure gauge reading is 5 PSI or higher than original starting pressure, the filter needs to be cleaned. The ClearWater Sand Filter System features our exclusive 7-Position Multi-Port Valve, which ensures safe and simple filter maintenance.

 **Pressurized vessel. Never attempt to loosen or open Split-Nut Assembly (#8 & 9) while system is running. It could cause severe injury or harm to user.**

1. Turn off pump.
2. Attach **Backwash** hose (optional) to waste port adapter.
3. Rotate Multi-Port Valve handle to **Backwash** position. **Turn pump on** and run for 90 second intervals or until discharge water is clear. **Turn pump off.**
4. Rotate Multi-Port Valve handle to **Rinse** position. **Turn pump on** for 30 seconds.
5. Repeat steps 3 & 4 until all discharge water is clear while pump is turned on.
6. **Turn pump off.** Rotate Multi-Port Valve handle to **Filter** position. **Turn pump on.** Valve is now in normal operating position.

## TROUBLESHOOTING

### INADEQUATE FILTERING:

- Sand level too low
- Inadequately cleaned system
- Excessive dirt load
- Chemical imbalance
- Inadequate system pressure

### NO WATER FLOW:

- Obstruction of suction or return line
- Clogged impeller
- Suction system air leaks
- Slice valve closed
- Clogged hose fitting
- Clogged basket
- Dirty sand

### Sand Fill Chart:

- 16" Model - 50 lbs.
- 19" Model - 100 lbs.
- 22" Model - 150 lbs.
- 26" Model - 200 lbs.

## WARRANTY

For product registration visit: [www.waterwayplastics.com](http://www.waterwayplastics.com).  
For Warranty questions or claims please contact point of purchase.



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