



Technical Information / Blower Sizing

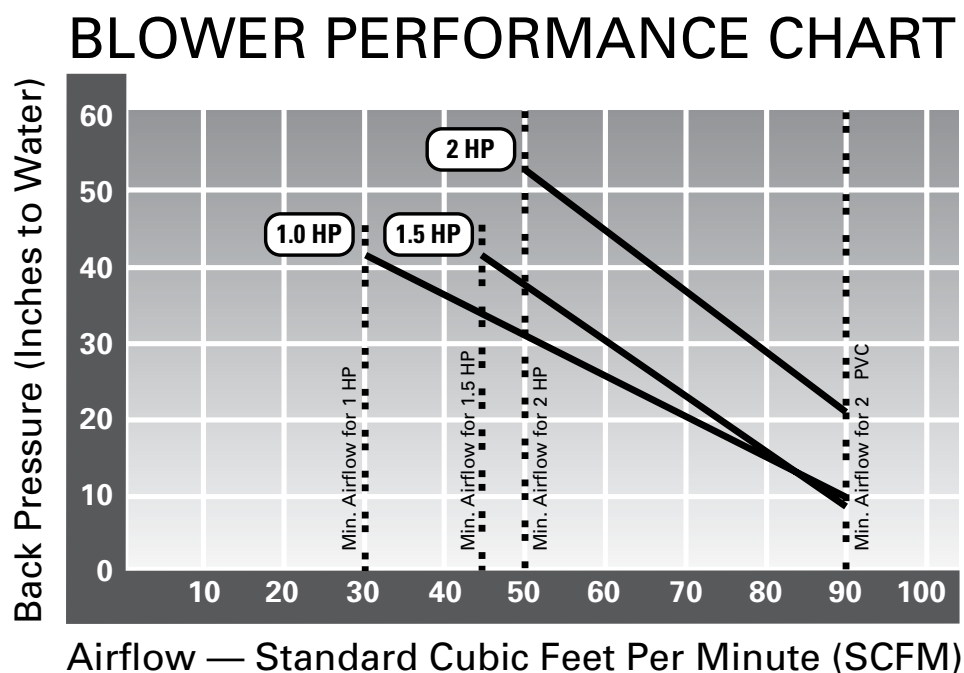
Friction loss of water in feet of head per 100 foot length of pipe.

1. Calculate water depth in inches:

A.	Actual water depth in injector	=	_____
B.	Add ½" of water per 90° elbow	=	_____
C.	Add 1/8" of water per 45° elbow	=	_____
D.	Add 1" of water per 10 feet of 2" pipe	=	_____
E.	Add 4" of water per ½" spring check valve	=	_____
TOTAL INCHES OF WATER		=	_____

2. Find the airflow or SCFM provided by your blower:

- On the **Blower Performance Chart**, find the number that corresponds to the **total inches of water** needed.
- Read across the chart until you **intersect the horsepower (HP)**, then go down for SCFM.
- Take total SCFM and divide by 10 to get corresponding hole sizes.



3. Calculate the number of holes by using the Air Hole Sizing Chart:

Air Hole Sizing Chart	
Air Hole Size	Number of Holes Needed per 10 SCFM
1/8"	24
5/32"	15
3/16"	11
¼"	6
5/16"	4
Jet	1



Hole Saw Sizes

STORM JETS

Jets - Adjustable Cluster Storm	1 1/2"
Jets - Mini Storm	
Flat Gasket	2 3/16"
Grommet Gasket	2 1/4"
Jets - Poly Storm	
Flat Gasket	2 5/8"
Grommet Gasket	2 11/16"
Jets - Power Storm	
Flat Gasket	3 3/4"
Grommet Gasket	3 7/8"
Jets - Mega Storm with Flat Gasket	4 3/4"

JETS

Jets - Euro	1 1/16"
Jets - Fog	9/16"
Jets - Jumbo	5 3/4"
Jets - Jumbo Storm	5 3/4"
Jets - Master Massage	5 3/4"
Jets - Old Faithful	4 3/4"
Jets - Ozone/Cluster	1"
Jets - Poly	2 5/8"
Jets - Turbo	3 1/4"

SUCTIONS

Suction - Lo-Pro and Hi-Flo/Ultra High Flo	
Flat Gasket	2 3/8"
Grommet Gasket	2 1/2"
Suction - Super Hi-Flo/Designer Pro/Ultra High Flo	
Flat Gasket	3 1/4"
Grommet Gasket	3 7/16"

AIR COMPONENTS

Air Bleed	1 5/16"
Air Button	1 1/2"
Air Control - Lo-Pro	1 5/8"
Air Injector - Button	3/8"
Air Injector - Lo-Pro	3/4"
Air Injector - Multi-Body	5/8"
Air Injector - Ozone	5/8"
Air Injector - Top Flow	1 3/16"

VALVES

Valves - Diverter - 1" Mini	2 1/16"
Valves - Diverter - 2" Top Access	3 1/4"
Valves - Spa Drain and Fill	1 5/8"
Valves - Turn On / Off	1 1/4"

LIGHTS

Light - 1/2"	3/8"
Light - 1"	5/8"
Light - 2 1/8"	1 5/8"
Light - 3"	2 5/8"
Light - 5" Jumbo	3 3/4"
Light - 7" XL Jumbo	5 3/4"
Cup Holder with hole saw size	2 5/8"

SKIMMERS / FILTERS

5 1/2" Top Load Filter	4 1/8"
Skim Filter - Dyna-Flo	6 7/8"
Grommet Gasket	7"
Skimmers - Strip	
Flat Gasket	2 3/8"
Grommet Gasket	2 1/2"
Filters - Top Load	6 7/8"
Grommet Gasket	7"
Teleweir Skim Filters	6 7/8"

SPECIALTY ITEMS

Aroma Therapy Canister	1 5/8"
Auto Vent	4"
Fittings - Thru Wall	1 5/16"
Return Fitting	2 5/16"
Thermosensor	1"
Thermowell - Mini	1 3/16"
Waterway Cascade	(2) x 7/8"



1. Write in the number of jets needed and jet type.
2. Write in jet orifice size.
3. Use the Jet Flow Chart & Performance Curve to determine GPM and PSI.

**Total GPM is water volume needed to make jets work at desired PSI.
This is your TARGET FLOW and TARGET PRESSURE.
Take this number to Hydraulic Worksheet (next page) and use in Line 2.
This is the total GPM needed at a desired PRESSURE.**



1. Determine required turnover rate for spa in gallons per minute (GPM).

$$\frac{\text{Total Gallons}}{\text{Desired Turnover Rate (30 min. spa)}} = \text{GPM}$$

2. Determine GPM and PSI needed for maximum jet performance (use Jet Performance Flow Curves from page 114).

$$\frac{\text{Target Flow (GPM)}}{\text{Target Pressure (PSI)}}$$

3. A. Figure resistance head of system:

From Friction Flow Chart on page 254 and Friction Loss in Fittings on page 255, convert fittings and pipe lengths into feet of head.

EXAMPLE:

A. (4) 2" 90° elbows = 4 x 8.6 = 34.4 feet of 2" pipe

B. 50 feet of 2" pipe = 50 feet

A + B: 34.4 feet + 50 feet = 84.4 feet

Looking at the Friction Flow Chart, 2" pipe at 10 feet per second gives us 100 GPM at 14.4 feet of head. This is figured in 100 foot length of pipe. We multiply .844 times 14.4 = 12.15 feet of head. Or to convert to PSI x .433 = 5.26 PSI loss.

$$\text{A } \frac{\text{Quantity}}{\text{Fitting Type (Friction Loss)}} \times \text{Straight Length of Pipe}$$

$$\text{B } \frac{\text{Quantity}}{\text{Pipe}} \times \text{Straight Length of Pipe}$$

$$\frac{\text{A}}{\text{B}} + \frac{\text{B}}{\text{Total Pipe Length}}$$

$$\frac{\text{Pipe Length}}{\text{Head of Loss for 100 ft. Length}} \times \text{Feet of Head}$$

B. Figure Actual Head Loss of Components: (Refer to Head Loss Chart on Page 259)

EXAMPLE:

1) One 1 1/2" main drain at 50 GPM has 2 feet of head.

2) One 1 1/2" skimmer 50 GPM has 4 feet of head.

Total head loss of components is 6 feet of head.

Quantity	GPM	Head Loss
_____	_____	_____
_____	_____	_____
Total Head Loss of Components: _____		

C. Add Head Loss from B and C for Total Resistance Head:

EXAMPLE:

12.15 feet of head (from system resistance) + 6 feet of head (from component head loss) = 18.15 feet of head

$$\frac{\text{Resistance of Head Fittings, etc.}}{\text{Component Head Loss}} + \text{TDH}$$

D. Total of B and C is TDH (total dynamic head) of system. Convert total head into PSI by multiplying by .433:

EXAMPLE:

18.15 feet of head x .433 = 7.86 PSI

(This is the amount of pressure lost in the system)

$$\frac{\text{TDH}}{\text{PSI}} \times .433$$

E. Add Target PSI from Jet Worksheet (or Line #2) to Total Pressure Loss (PSI) Line D to find Total Pressure Required and Total Dynamic Head of System:

EXAMPLE:

14 PSI (Required for jets) + 7.86 PSI (Required for system) = 21.86

PSI

F. Match appropriate pump by looking at pump curves.

EXAMPLE:

At 22 PSI (or 50 feet of head) at 100 GPM, you can use The Executive 1 HP Pump or a 2 HP Hi-Flo Side Discharge Pump

$$\frac{\text{Jets PSI Required}}{\text{System PSI Required}} + \text{Total PSI Required}$$



Technical Information / Friction Flow Chart

Friction loss of water in feet of head per 100 foot length of pipe.

U.S. Gal. per Min.	3/4 PIPE			1 PIPE			1 1/4 PIPE			1 1/2 PIPE			2 PIPE			2 1/2 PIPE			3 PIPE		
	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI	Vel. Ft. per Sec.	Loss in Feet	Loss in PSI
1	.60	.25	.11	.37	.07	.03															
2	1.20	.90	.39	.74	.28	.12	.43	.07	.03												
3	1.80	1.92	.83	1.11	.60	.26	.64	.16	.07	.47	.07	.03									
4	2.41	3.28	1.42	1.48	1.02	.44	.86	.25	.11	.63	.12	.05									
5	3.01	5.8	2.51	1.86	1.52	.65	1.07	.39	.17	.79	.18	.08									
6	3.61	7.0	3.0	2.33	2.15	.93	1.29	.55	.24	.95	.25	.11	.57	.07	.03						
8	4.81	11.8	5.1	2.97	3.6	1.56	1.72	.97	.42	1.25	.46	.2	.76	.14	.06	.54	.05	.02			
10	6.02	17.9	7.75	3.71	5.5	2.4	2.15	1.46	.63	1.58	.69	.3	.96	.21	.09	.67	.09	.04			
15	9.02	37.8	16.37	5.57	11.7	5.07	3.22	3.07	1.33	2.36	1.45	.63	1.43	.44	.19	1.01	.18	.08	.65	.07	.03
20				7.42	19.9	8.62	4.29	4.2	1.82	3.15	2.47	1.07	1.91	.74	.32	1.34	.30	.13	.87	.12	.05
25				9.28	30.0	13.0	5.36	7.9	3.42	3.94	3.8	1.6	2.39	1.11	.05	1.67	.46	.2	1.08	.16	.07
30				11.14	42.0	18.19	6.43	11.1	4.8	4.73	5.2	2.3	2.87	1.55	.67	2.01	.65	.28	1.30	.23	.1
35							7.51	14.7	6.37	5.52	7.0	3.03	3.35	2.06	.89	2.35	.88	.38	1.52	.30	.13
40							8.58	18.9	8.2	6.30	8.9	3.9	3.82	2.63	1.14	2.64	1.11	.48	1.73	.39	.17
45							9.65	23.5	10.18	7.09	11.1	4.8	4.30	3.28	1.4	3.01	1.39	.6	1.95	.48	.21
50							10.72	28.5	12.3	7.88	13.5	5.8	4.78	4.0	1.7	3.35	1.69	.73	2.17	.58	.25
60										9.46	18.9	8.18	5.74	5.6	2.4	4.02	2.36	1.02	2.60	.81	.35
70										11.03	25.1	10.9	6.69	7.4	3.2	4.69	3.14	1.36	3.04	1.09	.47
80													7.65	9.5	4.1	5.35	4.0	1.73	3.47	1.39	.6
90													8.60	11.8	5.1	6.03	5.0	2.2	3.91	1.73	.75
100													9.56	14.4	6.3	6.70	6.1	2.64	4.34	2.10	1.9
120													11.95	21.8	9.4	8.38	9.2	4.0	5.42	3.19	1.38
150																10.05	12.8	5.5	6.51	4.5	1.95
175																			7.59	5.9	2.55
200																			8.68	7.9	3.4
225																			9.76	9.4	4.07
250																			10.85	11.5	4.99
275																					
300																					
325																					

AWG Wire Size													
Amps	14		12		10		8		6		4		
	115 Volts	230 Volts	115 Volts	230 Volts	115 Volts	230 Volts	115 Volts	230 Volts	115 Volts	230 Volts	115 Volts	230 Volts	
2	595	1190	946	1891	1479								
3	397	794	630	1261	986								
4	298	595	470	946	740	1479	1161		1808				
5	238	476	378	756	592	1184	926	1858	1447				
6	198	397	315	630	493	986	774	1548	1206	2411	1842		
7	170	340	270	540	423	845	663	1327	1033	2067	1579		
8	149	293	236	473	370	740	581	1161	904	1808	1381	2763	
9	132	265	210	420	329	658	516	1032	804	1607	1228	2456	
10	119	238	189	376	296	592	464	929	723	1447	1105	2210	
12	99	198	158	315	247	493	387	774	603	1206	921	1842	
14			135	270	211	423	332	663	517	1033	789	1579	
16			118	236	185	370	290	581	452	904	691	1381	
18					164	329	258	516	402	804	614	1228	
20					148	296	232	464	362	723	553	1105	
22					134	269	211	422		658		1005	
24					123	247	194	387		603		921	
26								357		556		850	
28								332		517		789	
30								310		482		737	
35								265		413		632	
40										362		553	
45										321		491	
50										239		442	



Friction Loss in Fittings

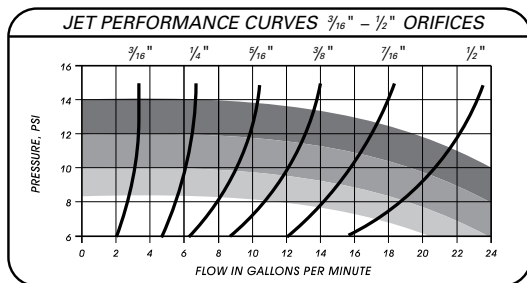
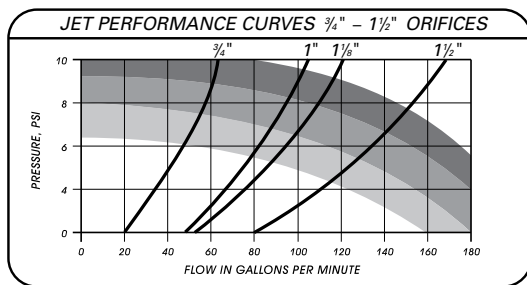
SIZE FITTING	½"	¾"	1"	1 ¼"	1 ½"	2"	2 ½"	3"	4"
Gate Valve (Full Open)	0.6	0.7	0.9	1.2	1.3	1.6	1.7	2.0	2.7
Elbow - 90°	3.6	4.5	5.3	6.7	7.5	8.6	9.3	11.1	13.1
Elbow - 45°	0.7	0.9	1.4	1.8	2.2	2.8	3.2	4.1	5.6
Tee (Straight Thru)	1.8	2.5	3.3	4.7	5.7	7.8	9.3	12.1	17.1
Tee (Thru Side)	4.3	5.4	6.7	8.8	10.0	12.1	13.0	17.1	21.2
Swing Check Valve	8.1	8.9	11.2	13.1	15.2	19.1	22.0	27.1	38.2

Head Loss Charts

Component	GPM	Head Loss (ft.)	Component	GPM	Head Loss (ft.)	Cartridge Filters	GPM (.75)	Head Loss (ft.)
Main Drain 1 ½" Outlet	20	0.5	Skimmer 1 ½" Outlet	20	1.0	25 sq. ft.	18.75	1.1
Main Drain 1 ½" Outlet	30	1.0	Skimmer 1 ½" Outlet	30	2.0	35 sq. ft.	26.25	2.0
Main Drain 1 ½" Outlet	40	1.5	Skimmer 1 ½" Outlet	40	3.0	50 sq. ft.	37.50	4.3
Main Drain 1 ½" Outlet	50	2.0	Skimmer 1 ½" Outlet	50	4.0	70 sq. ft.	52.50	7.5
Main Drain 1 ½" Outlet	60	2.5	Skimmer 1 ½" Outlet	60	5.5	75 sq. ft.	56.25	8.0
Main Drain 2" Outlet	40	1.0	Skimmer 2" Outlet	20	0.5	100 sq. ft.	75.00	17.5
Main Drain 2" Outlet	50	1.5	Skimmer 2" Outlet	30	1.0			
Main Drain 2" Outlet	60	2.0	Skimmer 2" Outlet	40	2.0			
Main Drain 2" Outlet	70	3.0	Skimmer 2" Outlet	50	3.0			
Main Drain 2" Outlet	80	4.0	Skimmer 2" Outlet	60	4.0			
Heater	--	7.0 avg.	Skimmer 2" Outlet	70	5.0			
			Skimmer 2" Outlet	80	6.0			

Jet Flow Data

Jet orifices sized from ¾" to 1 ½" work better at a lower PSI. Use legend to size properly.



LEGEND:

- WEAK
- MODERATE
- STRONG

JET FLOW CHART

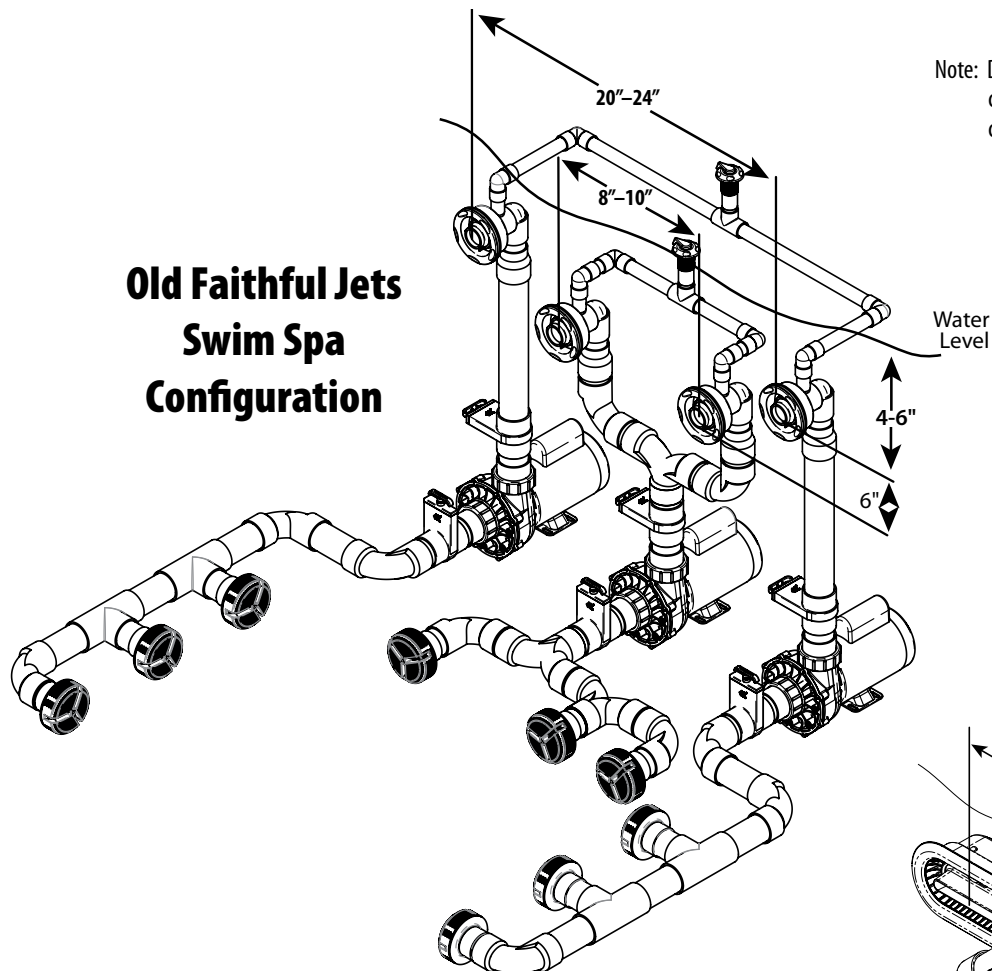
JETS				
NOZZLE ORIFICE SIZE	10 PSI	15 PSI	20 PSI	
⅜"	3	4	5	GPM
¼"	6	7	8	GPM
⅝"	9	10	12	GPM
⅞"	13	16	18	GPM
1"	17	19	22	GPM
1 ¼"	24	29	33	GPM
1 ½"	63	65	75	GPM
1	95	116	134	GPM
1 ⅞"	120	147	170	GPM
1 ½"	213	260	301	GPM



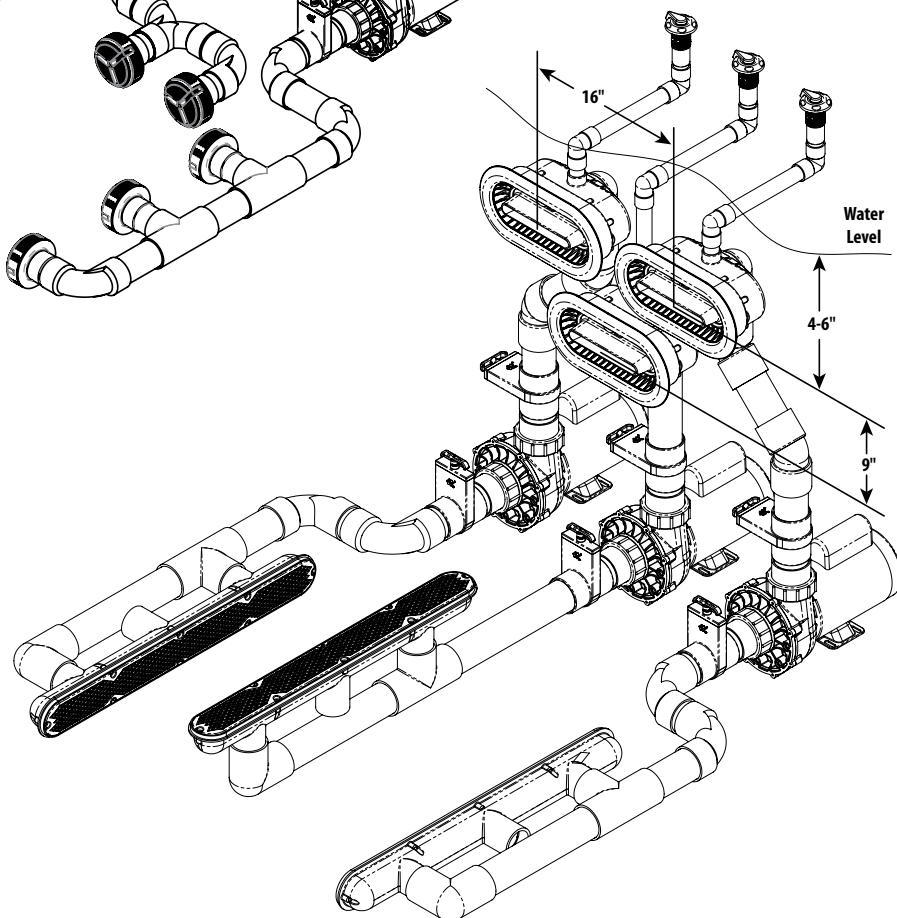
SWIM SPA CONFIGURATIONS

Note: Dimensions represent sample configuration only. Various custom configurations are possible.

Old Faithful Jets Swim Spa Configuration



River Jets Swim Spa Configuration





Displays

Part No.	Description
150-0020	Executive 56 Frame Pump Cutaway
150-0010	Vinyl Liner Builder's Pack
150-1031R	Supreme Pump - 90° Right, 3 Ft. Twist Lock Cord
150-0045	150 Sq. Ft. Pro Clean Plus Cartridge Cutaway
150-0050	SVL Cutaway
150-0100	ProClean Plus 100 Display
150-0110	Sweep EII Display
150-0130	TruSeal & Swing Valve Display
150-0151	Champion Pump Display
150-0157	ClearWater II D.E. 12 Sq. Ft. 44 GPM Filter Cutaway - Gray
150-0160	Champion Pump With Valve - Assembly Cutaway
150-0165	Econo Flo Series 1.65HP Pump Display
150-ECONOV5	Econo Flo Series 2.7HP Pump Display
150-0180	River Swim Jet
150-0200	200 Sq. Ft. Pro Clean Cartridge Filter Cutaway
150-0237	Carefree Sand Filter 22" Cutaway
150-2047	ClearWater Sand Filter 19" Cutaway - Gray
150-0277	Carefree Sand Filter 26" Cutaway
150-0280R	Hi-Flo II 90° Right - 3 Ft. NEMA Display
150-0290	SMF Pump Display
150-0320	Poly Storm Gunitite Jet Display with Tee Body Thread-in
150-0330	Power Storm Gunitite Jet Display with Tee Body Thread-in
150-0340	Mini Storm Gunitite Jet Display with Tee Body Thread-in
150-0360	Gunitite Storm Jet Internal Display - Power, Poly & Mini Thread-in
150-0420	Carefree Oval Sand Filter 19" Cutaway w/Dummy Motor
150-0437	Carefree Oval Sand Filter 22" Cutaway, 1.5 HP, 3 Ft. Twist Lock Cord
150-0460	Carefree Oval Sand Filter 22" Cutaway, Sub Assembly
150-0730	Flex PVC Sample Kit
150-1000	Santanna II Blower Display
150-1010	Santanna II Blower - Working Display
150-1507	ClearWater 150 Sq. Ft. Cartridge Filter Cutaway - Gray
150-1527	ClearWater 150 Sq. Ft. Cartridge Filter, Supreme Motor, 3 Ft. NEMA Cord
150-1537	Clearwater 150 Sq. Ft. Cartridge Filter, Supreme Motor, 3 Ft. Twist Lock Cord
150-1547	Clearwater 150 Sq. Ft. Cartridge Filter, Hi-Flo Motor, 3 Ft. NEMA Cord
150-1600	VGB Drains Display Board - 6" / 8" / 10" / 9"x9" / 12" x 12" / 18" x 18"
150-1610	VGB Drains Display Board - 32" Strip / Clover / 24" x 24"
150-1770	Spa Suction Display I
150-1780	Spa Suction Display II
150-2017	36 Sq. Ft. D.E. Crystal Water Cutaway Filter - Gray
150-2027	60 Sq. Ft. D.E. Crystal Water Cutaway Filter - Gray
150-2037	325 Sq. Ft. Cartridge Crystal Water Cutaway - Gray
150-2047	525 Sq. Ft. Cartridge Crystal Water Cutaway - Gray
150-2057	425 Sq. Ft. Cartridge Crystal Water Cutaway - Gray
150-2067	48 Sq. Ft. D.E. Crystal Water Cutaway Filter
150-3410-G	Gunitite Jet, 3 Jet Manifold Straight Body Display
150-3600	Gunitite Poly Jet Display Threaded Bodies Only (8)
150-4000	Pipe Extender / Insider Coupler Display
150-8090	Hi-Flo II Pump Display
150-8150	Smart Filtration 10VS 24 - 11 x 17
150-8160	Smart Filtration OP Cost 11 x 17
150-8170	Skimmer Display Stand
150-C012-W	Chlorinator In-Line Display - White
150-8700	Booster Pump Display

Brochures/Flyers

Part No.	Description
150-8010	SVL56 Pump
150-8010-F	SVL56 Pump - Spanish
150-8010-S	SVL56 Pump - Spanish
150-8050	ClearWater II Chlorinator
150-8050-S	ClearWater II Chlorinator - Spanish
150-8050-F	ClearWater II Chlorinator - French
150-8120	ClearWater II Cartridge Deluxe Systems
150-8130	ClearWater Sand Deluxe Systems
807-0024	Crystal Water D.E. Filter
807-0024-S	Crystal Water D.E. Filter - Spanish
807-0025	Crystal Water Cartridge Filter
807-0025-F	Crystal Water Cartridge Filter - French
807-0025-S	Crystal Water Cartridge Filter - Spanish
807-0028	Carefree Sand Filter
807-0028-S	Carefree Sand Filter - Spanish
807-0036	Renegade Venturi Gunitite Skimmer
807-0042	Champion Pump
807-0042-F	Champion Pump - French
807-0042-S	Champion Pump - Spanish
807-0044	ProClean Plus Cartridge Filter
807-0044-F	ProClean Plus Cartridge Filter - French
807-0044-S	ProClean Plus Cartridge Filter - Spanish
807-0055	TWM Sand Systems
807-0056	ClearWater II D.E. Systems (Standard & Deluxe)
807-0057	TWM Cartridge Filter Systems
807-0059	Viper Pump
807-0059-F	Viper Pump - French
807-0062-SPA	ShurFlex Pool & Spa Hose - Spa Specifications
807-0062-POOL	ShurFlex Pool & Spa Hose - Pool Specifications
807-0068	EX2 Pump
807-0075	ClearWater Sand Standard Systems
807-0078	Renegade Gunitite Skimmer
807-0089	Carefree Sand Filter Standard & Deluxe Systems
807-0095	ClearWater II Cartridge Standard Systems
807-0097	VGB Drains & Suctions
807-0100	SMF Pump
807-0100-FR	SMF Pump - French
807-0100-S	SMF Pump - Spanish
807-0107	TWM-30 Series Cartridge & Sand Systems
807-0116-A	Crystal Water Hang Tag Assembly (with tie)
807-0120	Pool Products Worksheet
807-0352	Spa Steps
807-0352-F	Spa Steps - French
807-0354	Pump Cross-Reference w/Adjustable Base
807-1021	Econo Flo Series 2.7 HP & 1.65HP Pumps
807-1021-F	Econo Flo Series 2.7 HP & 1.65HP Pumps - French
807-1022	MInistorm, PolyStorm & PowerStorm Thread-in Gunitite Jets
807-1111	TruSeal Check & Diverter Valves
807-2010	Booster Pump
807-2030	NEO 2100 Spa Pack
807-2030-F	NEO 2100 Spa Pack - French
807-2031	NEO 1500 Spa Pack
807-2031-F	NEO 1500 Spa Pack - French
807-2032	NEO 1200 Spa Pack
807-2032-F	NEO 1200 Spa Pack - French
807-8410	Santanna II - Stealth II Blowers
807-0125	Storm Jets - Orion/Eclipse/Reverse Eclipse



Fax Cover

To: **Waterway Customer Service**
Toll Free Fax: **888.772.5387 (888.SPA JETS)**

From:
Name: _____

Company: _____

Address: _____

City: _____ **State:** _____ **Zip:** _____

Phone: _____ **Fax:** _____

☐ **Builder** ☐ **Mfr./OEM** ☐ **Sub Assembly** ☐ **Dealer** ☐ **Service Firm**

☐ **Swimming Pool** ☐ **Distributor** ☐ **Spa** ☐ **Whirlpool Bath**

Quantity	Part No.	Description	Price Each	Price Total

Replacement Parts



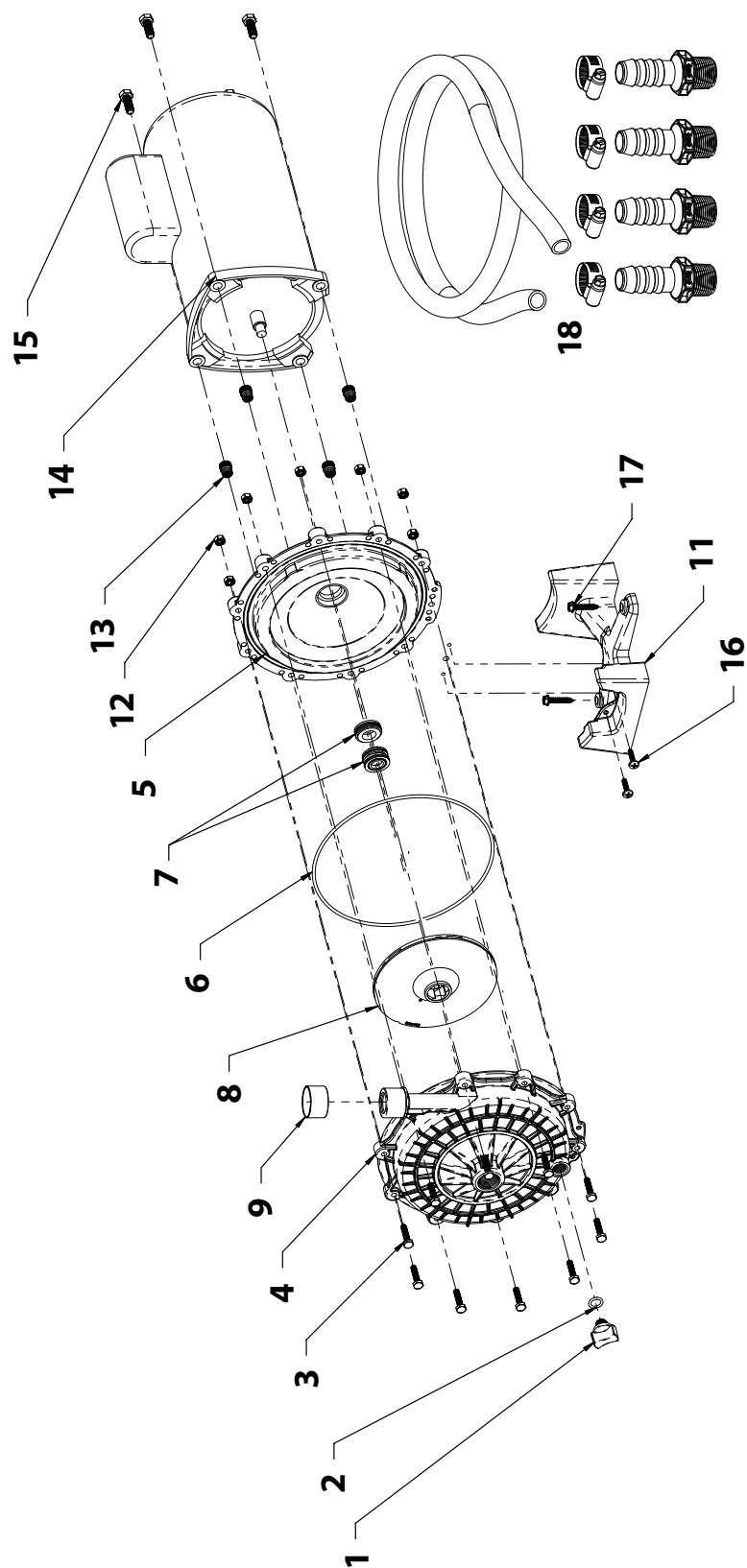
Waterway



Designed,
Engineered &
Manufactured
in the USA.



Replacement Parts / **Booster Pump**

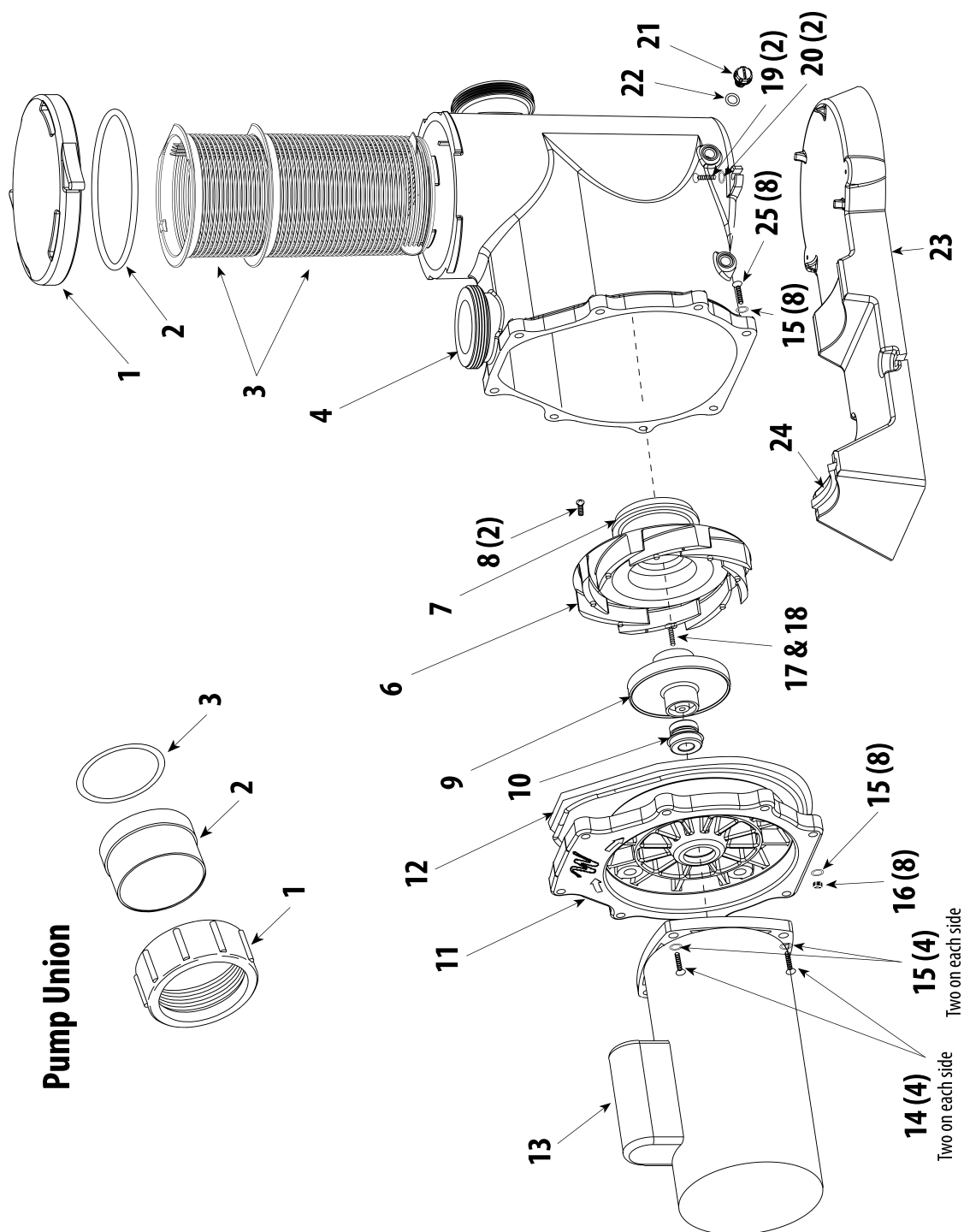




Booster Pump Replacement Parts		
Item	Part No.	Description
1	715-8400B	Drain Plug 3/8" Booster Pump
2	805-0112B	O-Ring, #2-112, .487 I.D. X .103 W
3	819-2590B	Bolt, Hex Hd, 1/4"-20 UNC X 1-1/8" LG SS (19)
4	315-8300B	Volute Booster Pump
5	311-8300B	Seal Plate Booster Pump
6	805-0268B	O Ring #268 (2)
7	319-3290B	Pump Seal Set
8	310-8400B	3/4 Hp Impeller Booster Pump 3/4 HP Impeller Booster Pump Brass Impeller Insert, 1/2"-20 UNC-2B X 1"
9	872-6200B	Sleeve 1 1/2" X .049 Wall SS304
11	672-1380B	Motor Mount, Booster Pump
12	820-0013B	Hex Nut, Serated 1/4-20-Sand Filter (19)
13	820-0019B	Brass Insert, 3/8"-16 UNC-2B X 5/8" (.625) Volute (4)
14	SG3P10430-1	Booster Pump Motor
15	819-0011B	Screw, 3/8"-16 X 1 Hex Cap Head, Pool Pump (4)
16	819-0800B	Screw, #12 X 1.00" Lg, Type AB, Self-tapping, Pnhd, Phil. (2)
17	819-0013B	Screw Slot Hex Washer 1/4" X 1_1/4" (2)
18	550-8700B	Hose, Fitting And Clamp Kit (4)

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SVL56 High-Flow Pump Replacement Parts

Item	Part No.	Description
1	511-1310B	Trap Lid
2	805-0439B	Trap Lid O-Ring
3	319-1310B	Basket Assembly
4	315-1300B	Volute Housing
6	310-3300B	Diffuser - High-Flow
7	805-0238B	Diffuser O-Ring
8	819-0018B	Diffuser Screw (2 required)
9	310-3650B	SVL56E-110, SVL56S-107, SVL56S-110, SVL56S-210 Impeller Assembly - High-Flow
	310-3660B	SVL56E-115, SVL56S-115, SVL56S-215 Impeller Assembly - High-Flow
	310-3670B	SVL56E-120, SVL56S-120, SVL56S-125 Impeller Assembly - High-Flow
	310-3680B	SVL56E-130 Impeller Assembly - High-Flow
10	319-3100B	Pump Seal Set - Viton (replaces 319-3110B)
11	311-1400B	Volute Faceplate
12	711-4290B	Faceplate Gasket
13	--	Motor
14	819-0011B	Screw - 3/8" - 16 x 1/8" (4 required)
15	820-0017B	3/8" Flat Washer (12 required)
16	820-0016B	3/8" 16-Fin Serrated Hex Nut
17	819-4360B	Screw Head Left Hand Thread
18	711-4300B	SVL Gasket for Left Hand Screw
19	819-0013B	Screw (2 required)
20	820-0018B	Flat Washer (2 required)
21	715-1201B	3/8" Quarter Slot Drain Plug
22	805-0112B	Drain Plug O-Ring
23	672-1300B	SVL56 Base
24	672-1310B	Motor Support Strip
25	819-0016B	Screw (8 required)

Pump Union Replacement Parts

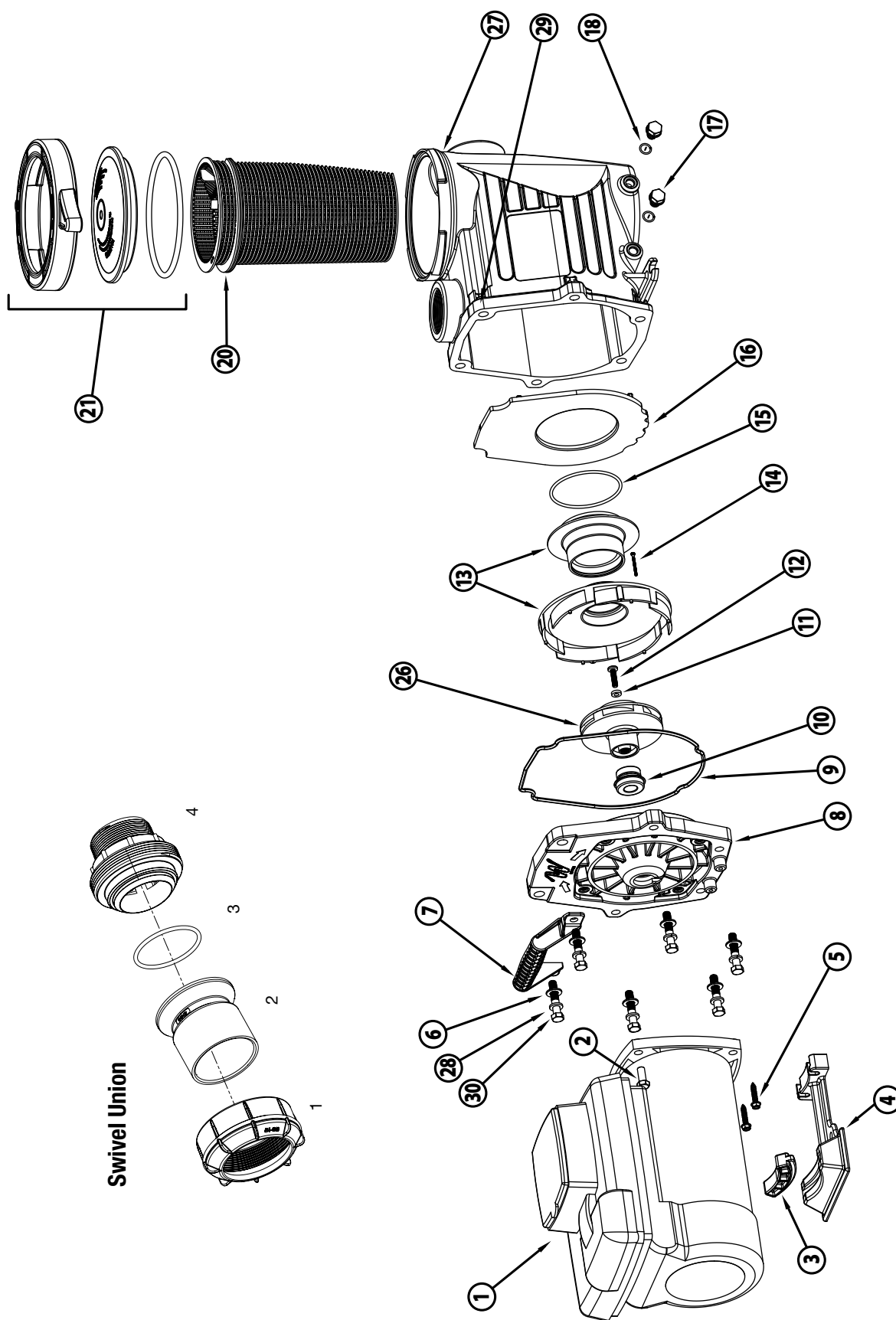
Item	Part No.	Description
1	415-6001B	2 1/2" Union Nut - Black
2	417-5971B	2" Tailpiece for 2 1/2" Union Nut - O-Ring Black
2	417-6001B	2 1/2" S Tailpiece - Black
3	711-6020B	Gasket, 2 1/2" Union Heater

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Replacement Parts / Econo Flo Series 2.7HP Variable Speed Pump





Econo Flo Series 2.7HP Variable Speed Pump Replacement Parts

Item	Part No.	Description
1	350VS20-1	Motor, 56 Frame Variable Spd 230V
2	819-0035B	Bolt .375-16 X .875 Long
3	672-1350B	Motor Support
4	319-1500B	Motor Base
5	819-0013B	Screw Slot Hex Washer 1/4"X 1_1/4"
6	820-0017B	3/8" Flat Washer Type B, Pool Pumps
7	319-1700B	Handle
8	311-1450B	Face Plate
9	806-1400B	Gasket, Face Plate
10	319-3100B	Pump Seal Set-Viton
11	711-4300B	Washer, Impeller
12	819-4360B	Screw Phil. Pan Head Left Hand 1/4-20 X 1"
13	310-7470B	Diffuser Assy
14	819-0018B	#4-40 Uncs Bolt Schs
15	805-0238B	O-Ring-238
16	319-1420B	Diffuser Plate
17	715-1201B	3/8" Quarter Slot Plug (Sd Wet End)
18	805-0014B	O-Ring, -014
20	319-1430B	Basket Assy
21	319-4100B	Lid & Nut & O-ring - 6" Trap
26	310-7430B	2 HP Full 2.5 HP Upr Impeller Assy
27	315-2410B	Pump Housing - 2" X 2" Npt
28	820-0017-1B	3/8" Washer, Split Lock
30	819-0016B	3/8"-16 X 2" Lg Hex Head

Swivel Union Replacement Parts

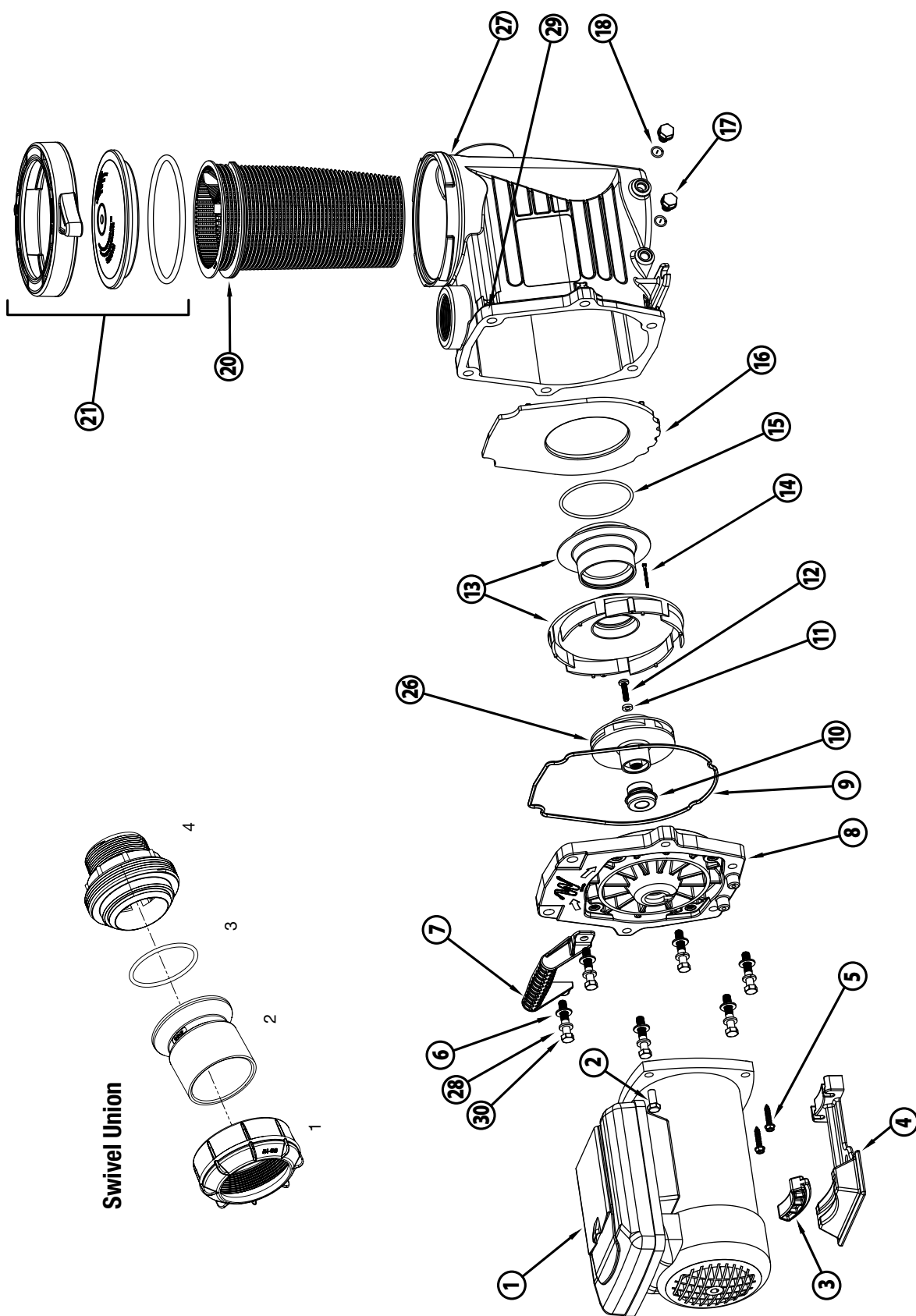
Item	Part No.	Description
1	415-4061B	2" Self Aligning Union Nut
2	417-2111B	Tailpiece 2" S. Self-Aligning Union - Black
3	805-0332B	O-ring #332 Self Aligning Union
4	417-2121-CPVCB	Tailpiece 2" MPT, Self-Aligning Union

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Replacement Parts / Econo Flo Series 1.65HP Variable Speed Pump



Replacement Parts / Econo Flo Series 1.65HP Variable Speed Pump



Econo Flo Series 1.65HP Variable Speed Pump Replacement Parts

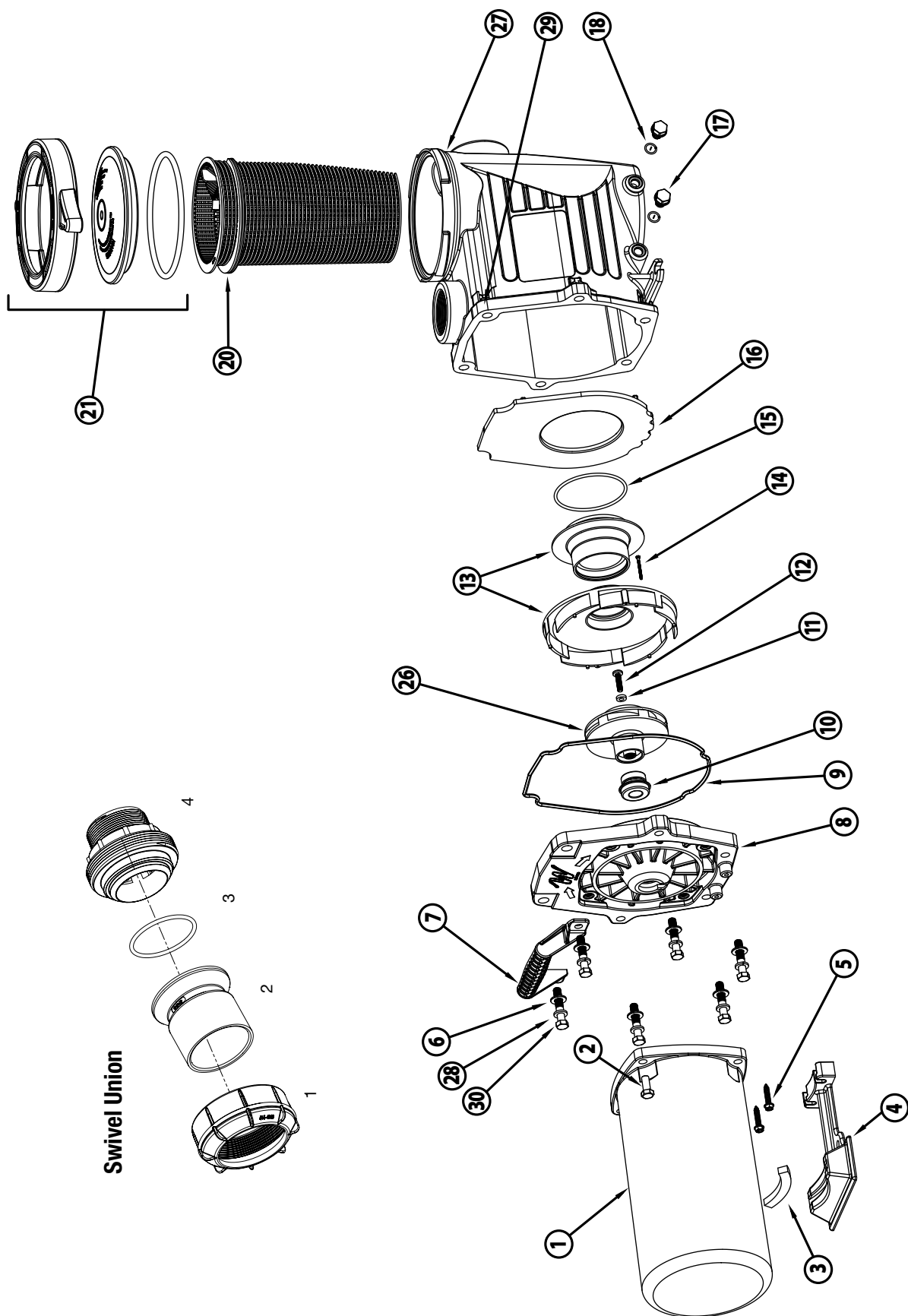
Item	Part No.	Description
1	350V120-1	Motor, 56 Frame Variable Spd 230V
2	819-0035B	Bolt .375-16 X .875 Long
3	672-1350B	Motor Support Supra Max
4	319-1500B	Motor Base
5	819-0013B	Screw Slot Hex Washer 1/4" X 1_1/4"
6	820-0017B	3/8" Flat Washer Type B, Pool Pumps
7	319-1700B	Handle
8	311-1450B	Face Plate
9	806-1400B	Gasket, Face Plate
10	319-3100B	Pump Seal Set-Viton
11	711-4300B	Washer, Impeller
12	819-4360B	Screw Phil. Pan Head Left Hand 1/4-20 X 1"
13	310-7470B	Diffuser Assy
14	819-0018B	#4-40 Uncs Bolt Schs
15	805-0238B	O-Ring-238
16	319-1420B	Diffuser Plate
17	715-1201B	3/8" Quarter Slot Plug (Sd Wet End)
18	805-0014B	O-Ring, -014
20	319-1430B	Basket Assy
21	319-4100B	Lid & Nut & O-ring - 6" Trap
26	310-7430B	2 HP Full 2.5 HP Upr Impeller Assy
27	315-2410B	Pump Housing - 2" X 2" Npt
28	820-0017-1B	3/8" Washer, Split Lock
30	819-0016B	3/8"-16 X 2" Lg Hex Head

Swivel Union Replacement Parts

Item	Part No.	Description
1	415-4061B	2" Self Aligning Union Nut
2	417-2111B	Tailpiece 2" S. Self-Aligning Union - Black
3	805-0332B	O-ring #332 Self Aligning Union
4	417-2121-CPVCB	Tailpiece 2" MPT, Self-Aligning Union

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SMF Pump Replacement Parts

Item	Part No.	Description
1	3310330-1	Motor, 48-FRAME SQ FLG 3/4HP 115/230V 60HZ
2	819-0035B	Bolt .375-16 X .875 Long
3	672-1350B	Neoprene Motor Support Strip
4	319-1500B	Motor Support Base
5	819-0013B	Screw Slot Hex Washer 1/4" X 1_1/4"
6	820-0017B	3/8" Flat Washer Type B, Pool Pumps
7	319-1700B	Handle
8	311-1450B	Face Plate
9	806-1400B	Gasket, Face Plate
10	319-3100B	Pump Seal Set-Viton
11	711-4300B	Washer, Impeller
12	819-4360B	Screw Phil. Pan Head Left Hand 1/4-20 X 1"
13	310-7470B	Diffuser Assy
14	819-0018B	#4-40 Uncs Bolt Schs
15	805-0238B	O-Ring-238
16	319-1420B	Diffuser Plate
17	715-1201B	3/8" Quarter Slot Plug (Sd Wet End)
18	805-0014B	O-Ring, -014
20	319-1430B	Basket Assy
21	319-4100B	Lid & Nut & O-ring - 6" Trap
26	310-7500B	SupraMax 3/4 HP Impeller Assembly
	310-7510B	SupraMax 1 HP Impeller Assembly
	310-7520B	SupraMax 1.5 HP Impeller Assembly
	310-7530B	SupraMax 2 HP Impeller Assembly
27	315-2410B	Pump Housing - 2" X 2" Npt
28	820-0017-1B	3/8" Washer, Split Lock
30	819-0016B	3/8"-16 X 2" Lg Hex Head

Swivel Union Replacement Parts

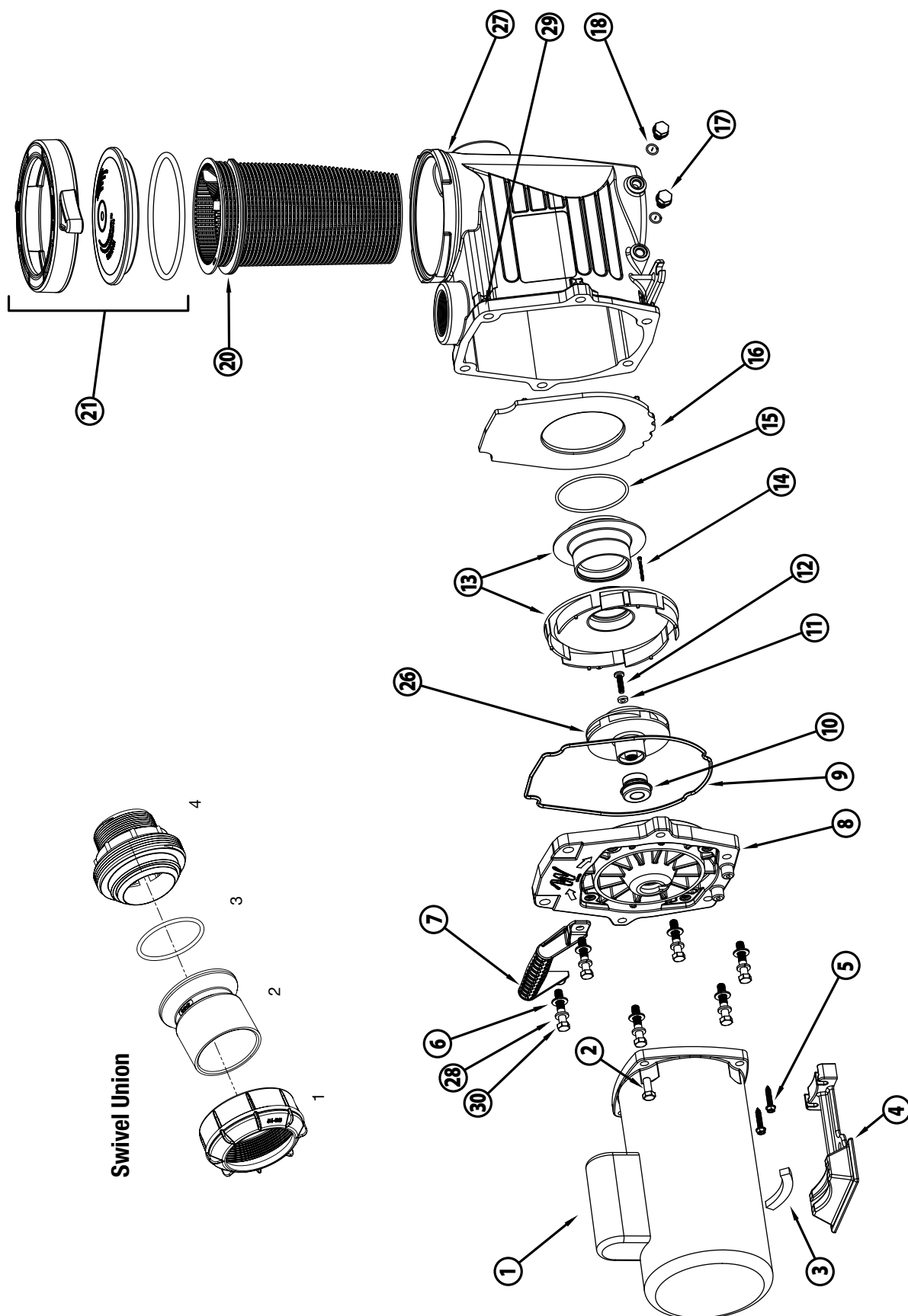
Item	Part No.	Description
1	415-4061B	2" Self Aligning Union Nut
2	417-2111B	Tailpiece 2" S. Self-Aligning Union - Black
3	805-0332B	O-ring #332 Self Aligning Union
4	417-2121-CPVCB	Tailpiece 2" MPT, Self-Aligning Union

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Replacement Parts / Champion 56-Frame Pump





Champion 56-Frame Pump Replacement Parts

Item	Part No.	Description
1	350VS20-1	Motor, 56 Frame Variable Spd 230V
2	819-0035B	Bolt .375-16 X .875 Long
3	672-1350B	Neoprene Motor Support Strip
4	319-1500B	Motor Support Base
5	819-0013B	Screw Slot Hex Washer 1/4" X 1_1/4"
6	820-0017B	3/8" Flat Washer Type B, Pool Pumps
7	319-1700B	Handle
8	311-1450B	Face Plate
9	806-1400B	Gasket, Face Plate
10	319-3100B	Pump Seal Set-Viton
11	711-4300B	Washer, Impeller
12	819-4360B	Screw Phil. Pan Head Left Hand 1/4-20 X 1"
13	310-7470B	Diffuser Assy
14	819-0018B	#4-40 Uncs Bolt Schs
15	805-0238B	O-Ring-238
16	319-1420B	Diffuser Plate
17	715-1201B	3/8" Quarter Slot Plug (Sd Wet End)
18	805-0014B	O-Ring, -014
20	319-1430B	Basket Assy
21	319-4100B	Lid & Nut & O-ring - 6" Trap
26	310-7400B	CHAMPS-107 Impeller Assembly
	310-7410B	CHAMPE-107/CHAMPS-110 /CHAMPS-210 Impeller Assy
	310-7420B	CHAMPE-110/CHAMPS-115/CHAMPS-210 Impeller Assy
	310-7430B	CHAMPE-115/CHAMPS-120/ CHAMPS-220 Impeller Assy
	310-7440B	CHAMPE-120/CHAMPS-125 /CHAMPS-225 Impeller Assy
	310-7450B	CHAMPE-130 Impeller Assembly
27	315-2410B	Pump Housing - 2" X 2" Npt
28	820-0017-1B	3/8" Washer, Split Lock
30	819-0016B	3/8"-16 X 2" Lg Hex Head

Swivel Union Replacement Parts

Item	Part No.	Description
1	415-4061B	2" Self Aligning Union Nut
2	417-2111B	Tailpiece 2" S. Self-Aligning Union - Black
3	805-0332B	O-ring #332 Self Aligning Union
4	417-2121-CPVCB	Tailpiece 2" MPT, Self-Aligning Union

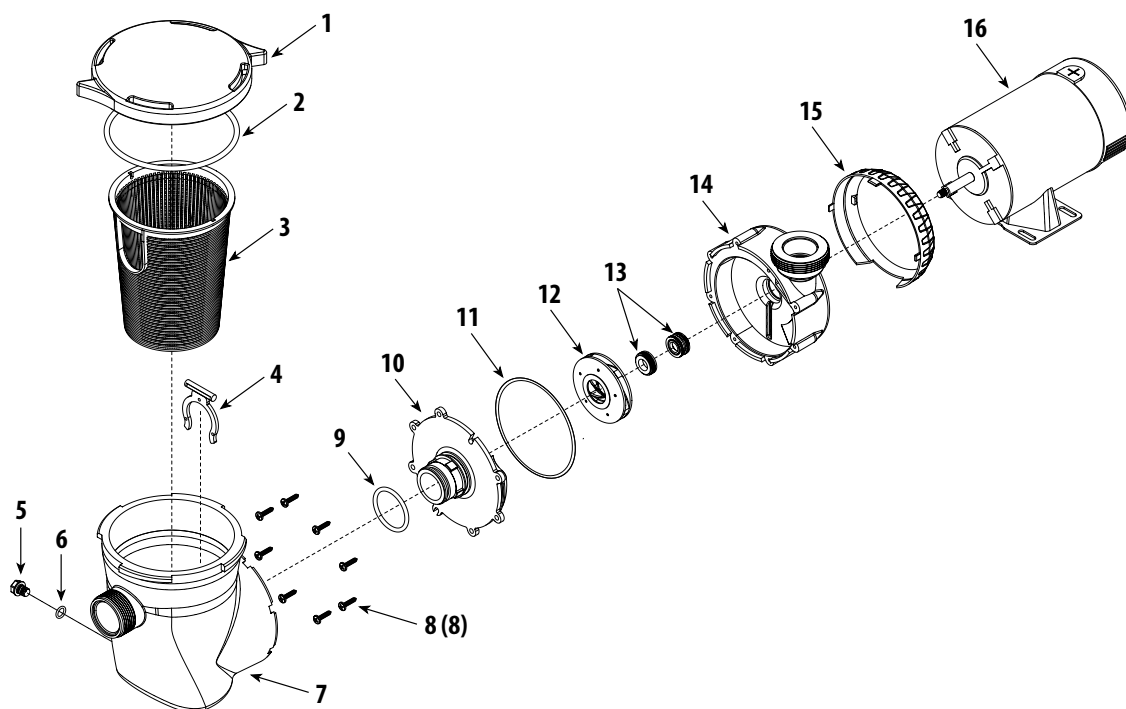
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Replacement Parts / Supreme Pump

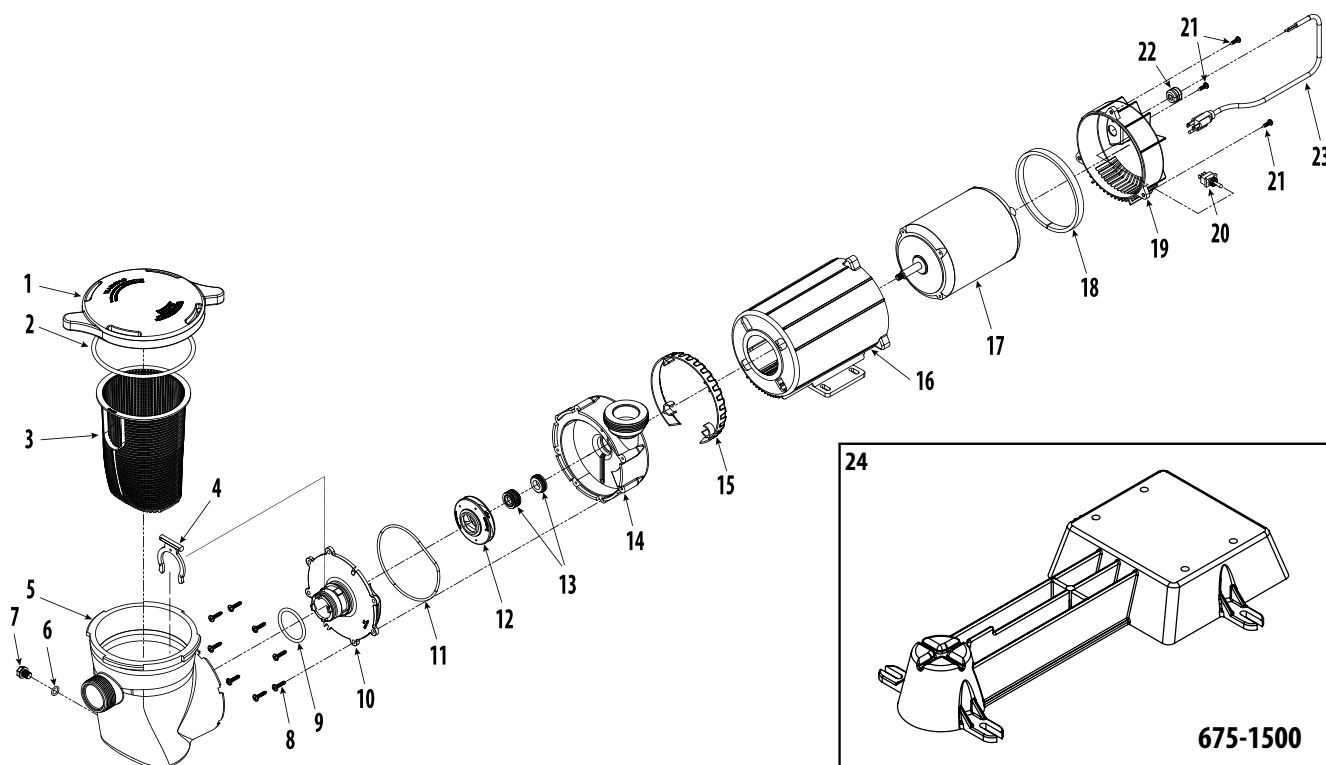


Supreme Pump Replacement Parts

Item	Part No.	Description
1	511-1310B	Trap Lid
2	805-0439B	O-Ring #439
3	319-1530B	Trap Basket
4	319-1540B	C-Clip
5	715-1201B	3/8" Quarter Slot Drain Plug
6	805-0112B	O-Ring - Drain Plug
7	319-1510B	Trap Body
8	819-0800B	Screw #12 x 1" Self-Tapping Pan Head Phillips (8 required)
9	805-0330B	O-Ring #2-330
10	311-1520B	Faceplate
11	805-0001-SPLB	O-Ring Face Plate Volute
12	310-5080B	3/4 HP Impeller Assembly
	310-5090B	1 HP Impeller Assembly
	310-5100B	1 1/2 HP Impeller Assembly
13	319-3010B	Pump Seal Kit
14	315-1510B	Volute
15	319-1550B	Volute Cosmetic Cover
16	--	Motor
17	741-CGGZ-67RB	3 ft. Electrical Cord - Regular Plug
18	741-CGGZ-37LB	3 ft. Electrical Cord - Twist-lock Plug

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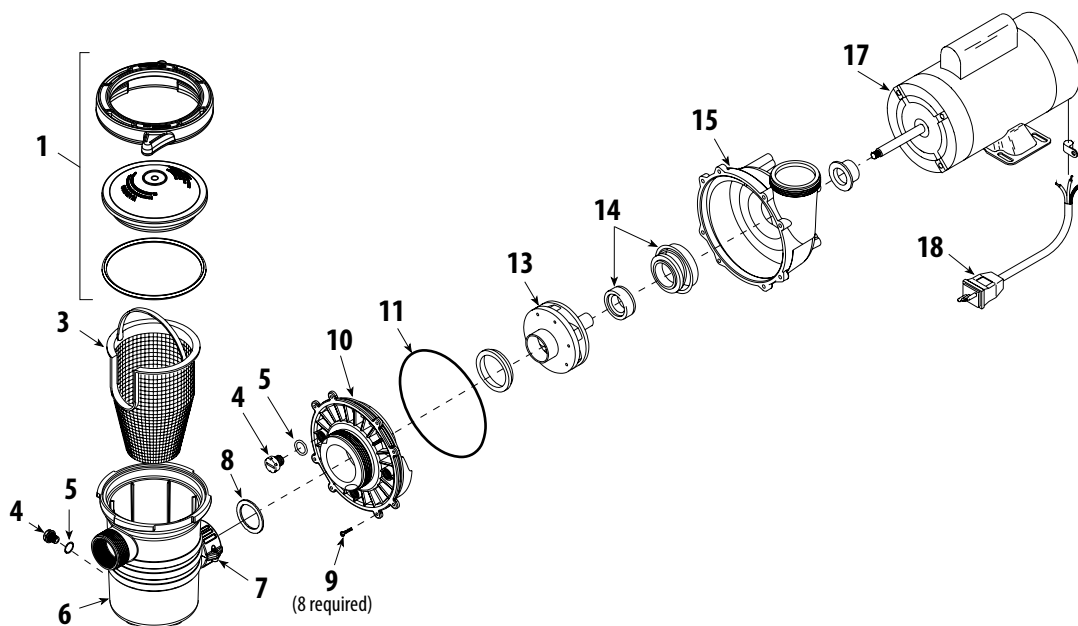


CSA Supreme Pump Replacement Parts

Item	Part No.	Description
1	511-1310B	Trap Lid
2	805-0439B	O-Ring #439
3	319-1530B	Trap Basket
4	319-1540B	C-Clip for Poop Pump
5	319-1510B	Trap Body
6	805-0112B	O-Ring - Drain Plug
7	715-1201B	3/8" Quarter Slot Plug
8	819-0800B	Screw #12 x 1" Self-Tapping Pan Head Phillips (8 required)
9	805-0330B	O-Ring #2-330
10	311-1520B	Faceplate
11	805-0001-SPLB	O-Ring Faceplate
12	310-5080B	¾ HP Impeller Assembly
	310-5090B	1 HP Impeller Assembly
	310-5100B	1 ½ HP Impeller Assembly
13	319-3010B	Pump Seal Kit - Viton
14	315-1510B	Volute
15	319-1560B	Volute Cosmetic Cover
16	319-3500B	CSA Body Enclosure
17	--	Motor
18	865-0800B	Foam Ring
19	319-3510B	CSA Motor End Back Cover
20	815-4011B	Hi-Off-Lo Toggle Switch
21	819-9002B	Screw (3 required) #12 x ¾" Phillips
22	813-0025B	Strain Relief Plug
23	741-CGGZ-257RB	25 ft. NEMA Cord
24	675-1500B	CSA Pump Base, Supreme and Hi Flo Pump



Replacement Parts / Hi-Flo & Hi-Flo II Side Discharge Pump

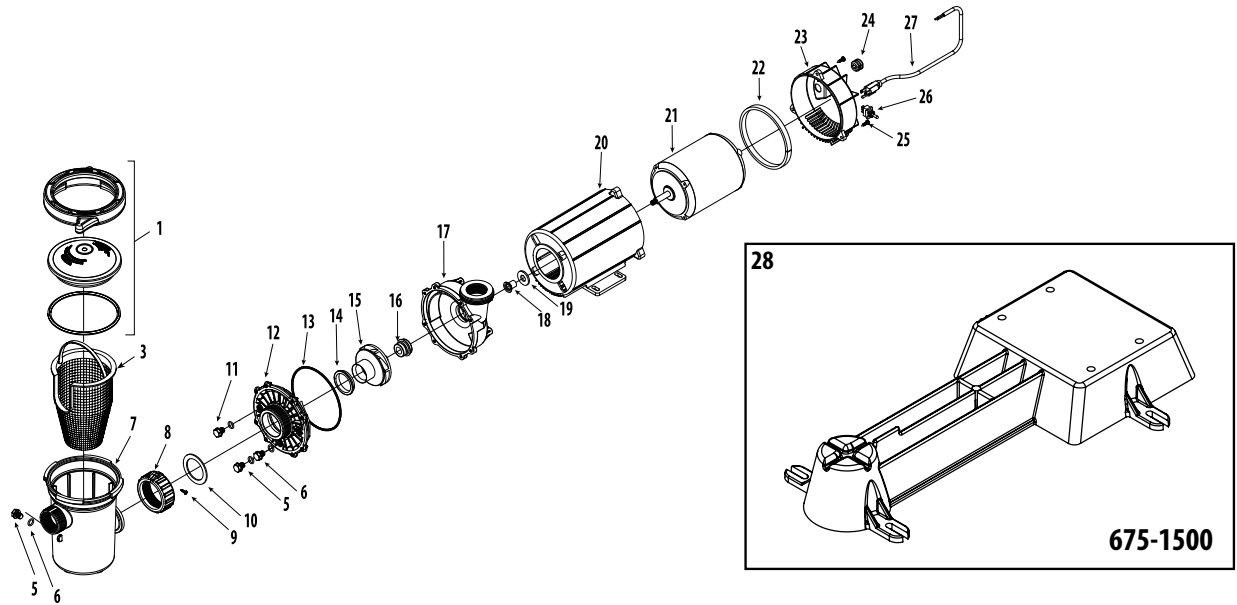


Hi-Flo Side Discharge Pump Replacement Parts

Item	Part No.	Description
1	319-4100	Lid & Nut & O-ring - 6" Trap
3	319-3230B	6" Trap Basket Assembly with Handle
4	715-1201B	3/8" Quarter Slot Drain Plug
5	805-0112B	O-Ring - Drain Plug
6	319-2170B	6" Trap Body - 1 1/2" FPT/ 1 1/2" Buttress x 2" Union Flange
7	400-5161B	2" Split Nut with Screw
8	711-4010B	2" Union Gasket
9	819-1110B	Screw (8 required)
10	311-2140B	2" Intake Side Discharge Faceplate
11	805-0256B	O-Ring - Faceplate
13	310-3990B	3/4 HP Impeller Assembly
	310-4000B	1 HP Impeller Assembly
	310-4010B	1 1/2 HP Impeller Assembly
	310-4030B	2 HP Impeller Assembly
14	319-3100B	Pump Seal Kit - Viton
15	315-2500B	Volute Housing - Side Discharge
17	--	Motor
18	741-CGGZ-67RB	3 ft. Electrical Cord - Regular Plug
	741-CGGZ-37LB	3 ft. Electrical Cord - Twist-Lock Plug

Hi-Flo II Side Discharge Pump Replacement Parts

Item	Part No.	Description
4	715-4020B	3/8" Quarter Slot Drain Plug
10	311-2170B	2" Intake Side Discharge Faceplate
11	805-0158B	O-Ring - Faceplate
13	310-8000B	1/2 HP Impeller Assembly
	310-8010B	3/4 HP Impeller Assembly
	310-8020B	1 HP Impeller Assembly
	310-8030B	1 1/2 HP Impeller Assembly
	310-8040B	2 HP Impeller Assembly
14	319-3090B	Pump Seal Kit - Viton
15	315-2520B	Volute Housing - Side Discharge



CSA Hi-Flo Side Discharge Pump Replacement Parts

Item	Part No.	Description
1	319-4100	Lid & Nut & O-ring - 6" Trap
3	319-3230B	6" Trap Basket Assembly with Handle
5	715-1201B	3/8" Quarter Slot Plug (2 required)
6	805-0112B	O-Ring - Drain Plug (2 required)
7	319-2170B	6" Trap Body - 1 1/2" FPT / 1 1/2" Buttress x 2" Union Flange
8	415-5201B	2" Heater Split Nut x 2 5/16" Gated Flange
9	819-4350B	Screw (2 required)
10	711-4010B	2" Union Gasket
11	819-1110B	Screw (8 required)
12	311-2140B	Side Discharge Faceplate
13	805-0256B	O-Ring - Faceplate
14	319-1390B	Wear Ring
15	310-3990B	3/4 HP Impeller "B" Assembly
--	310-4000B	1 HP Impeller "C" Assembly
--	310-4010B	1 1/2 HP Impeller "D" Assembly
--	310-4030B	2 HP Impeller Assembly
16	319-3100B	Pump Seal Kit
17	315-2500B	Side Discharge Volute with Inserts
18	319-3520B	CSA Slinger
19	319-3530B	CSA Slinger Washer
20	319-3500B	CSA Body Enclosure
21	--	Motor
22	865-0800B	Foam
23	319-3510B	CSA Back Cover
24	813-0025B	Strain Relief
25	819-9002B	Screw (3 required)
26	815-4011B	Hi-Off-Lo Toggle Switch
27	741-CGGZ-257RB	NEMA 25ft. Cord
28	675-1500B	CSA Pump Base, Supreme and Hi-Flo Pump

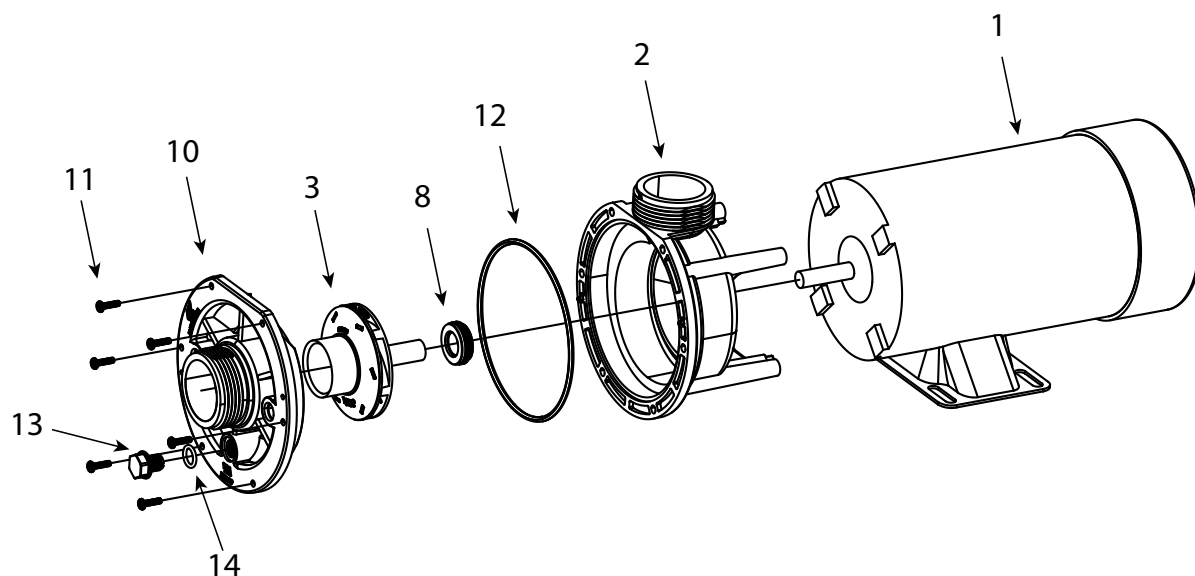
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Replacement Parts / E-Series Center Discharge Pump

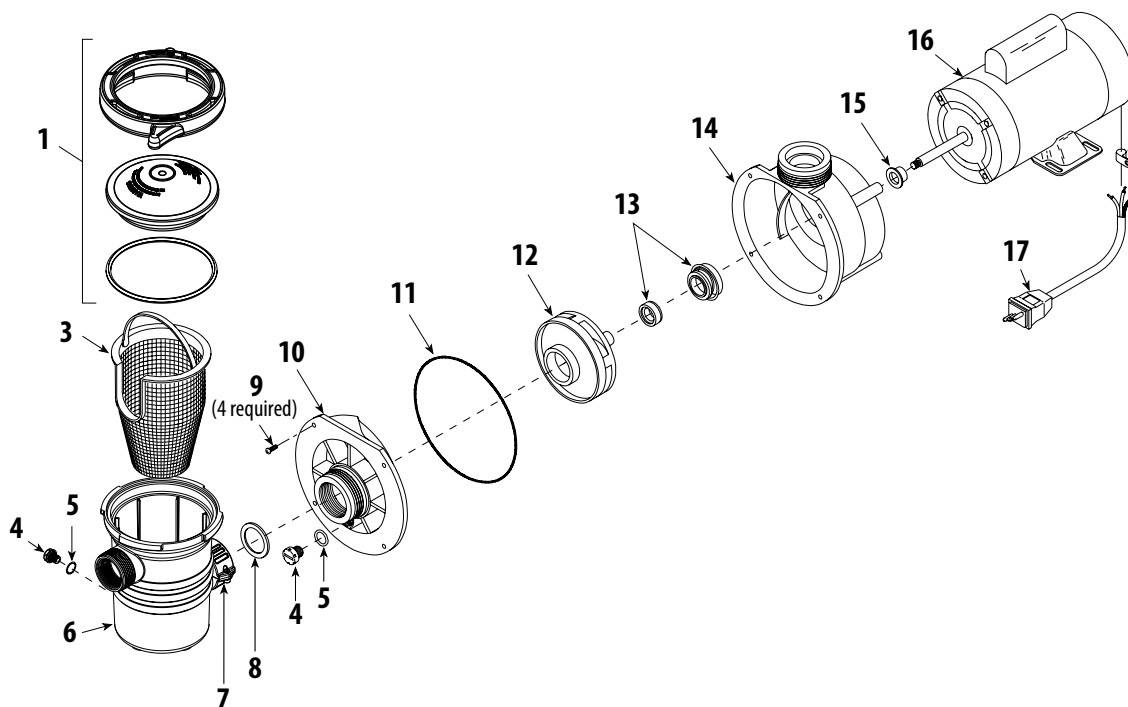


E-Series Center Discharge Pump Replacement Parts

Item	Part No.	Description
2	315-1070B	Volute - Spa & Bath - Center Discharge
3	310-8000B	½ HP Impeller Assembly
	310-8010B	¾ HP Impeller Assembly
	310-8020B	1 HP Impeller Assembly
	310-8030B	1½ HP Impeller Assembly
	310-8040B	2 HP Impeller Assembly
8	319-3010B	Pump Seal Kit
10	311-1070B	Faceplate - Spa - Center Discharge Wet End
11	819-1110B	Screw - #8 - 32 x 5/8" PPH 18-8
12	805-0252B	O-Ring - #265 - Sand Filter Valve
13	715-1201B	3/8" Quarter Slot Plug (SD Wet End)
14	805-0112B	O-Ring - #112 Pump Drain Plug

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Center Discharge Pump Replacement Parts

Item	Part No.	Description
1	319-4100B	Lid & Nut & O-ring - 6" Trap
2	805-0436B	O-Ring - 6" Trap Lid
3	319-3230B	6" Trap Basket Assembly with Handle
4	715-1201B	3/8" Quarter Slot Plug
5	805-0112B	O-Ring - Pump Drain Plug
6	319-2160B	6" Trap Body - 1 1/2" FPT / 1 1/2" Buttress x 1 1/2" Union Flange
7	415-4051B	1 1/2" Split Nut Union Buttress
8	711-4000B	1 1/2" Union Gasket
9	819-1110B	Screw (4 required)
10	311-1110B	Faceplate
11	805-0252B	O-Ring - Faceplate Volute
12	310-5110B	1/2 HP Impeller "A" Assembly
	310-5120B	3/4 HP Impeller "B" Assembly
	310-5130B	1 HP Impeller "C" Assembly
	310-5140B	1 1/2 HP Impeller "D" Assembly
	310-5200B	2 HP Impeller "E" Assembly
13	319-3100B	Seal Set
14	315-1120B	Volute
	315-1050B	Jacuzzi Style Volute
15	313-1400B	Slinger
16	--	Motor
17	741-CGGZ-67RB	3 ft. Cord - Regular Plug
	741-CGGZ-37LB	3 ft. Cord - Twist-Lock Plug

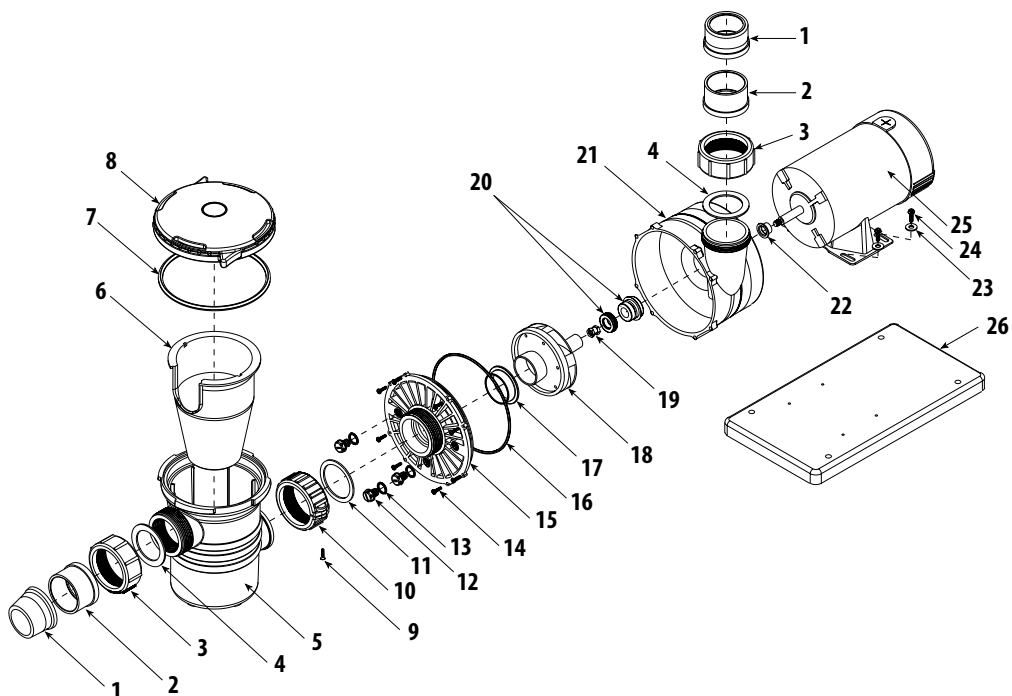
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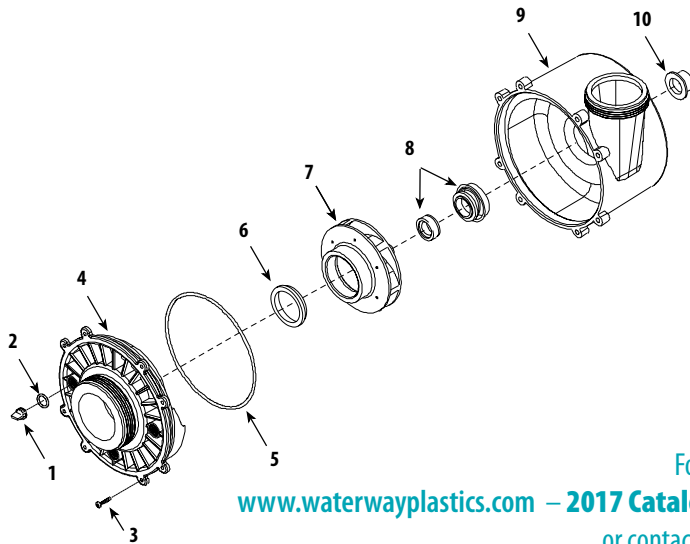


Replacement Parts / Workman Pump (Discontinued)



Workman Pump Replacement Parts

Item	Part No.	Description
1	417-5130B	Tailpiece - (2" Spigot x 1 1/2" FPT) - O-Ring Groove <i>(optional)</i>
2	417-5121B	2" Tailpiece
3	415-5001B	2" Union Nut
4	711-4010B	2" Union Gasket
5	319-5300B	Workman Trap 2" FPT / 2" Buttress x 2" Union Flange
6	319-3210B	6" Trap Basket
7	805-0436B	O-Ring - 6" Trap Lid
8	319-3260B	Lid - 6" Trap - Self-Locking
9	819-1040B	Screw #8 x 3/4 Stainless Steel Phillips
10	400-5301B	Workhorse Trap Split-Nut Assembly with Screw
11	711-5300B	2" Gasket - Workhorse Trap
12	715-1201B	3/8" Quarter Slot Plug
13	805-0112B	O-Ring - Pump Drain Plug
14	819-1110B	Screw #8 32 x 5/8 PPH 18-8
15	311-1220B	Executive Volute Faceplate 2" Intake
16	805-0261B	O-Ring 261 - Volute for Executive Faceplate
17	319-1380B	Wear Ring - Executive 3/4, 1, 2, and 3 HP
18	310-1020B	3/4 HP Impeller Assembly
	310-1030B	1 HP Impeller Assembly
	310-1040B	1 1/2 HP Impeller Assembly
	310-1050B	2 HP Impeller Assembly
	310-1060B	3 HP Impeller Assembly
19	820-4150B	Coupling Nut - Impeller
20	319-3100B	Pump Seal Kit
21	315-1240B	48-Frame Volute with Inserts
22	313-1400B	Slinger
23	820-0018B	F/Washer
24	819-9001B	Screw #12 x 3/4 Slot Hex Washer
25	--	Motor
26	672-1060B	Equipment Base - 1" x 8 1/2" x 15 1/2"



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Executive 56-Frame Wet End Replacement Parts

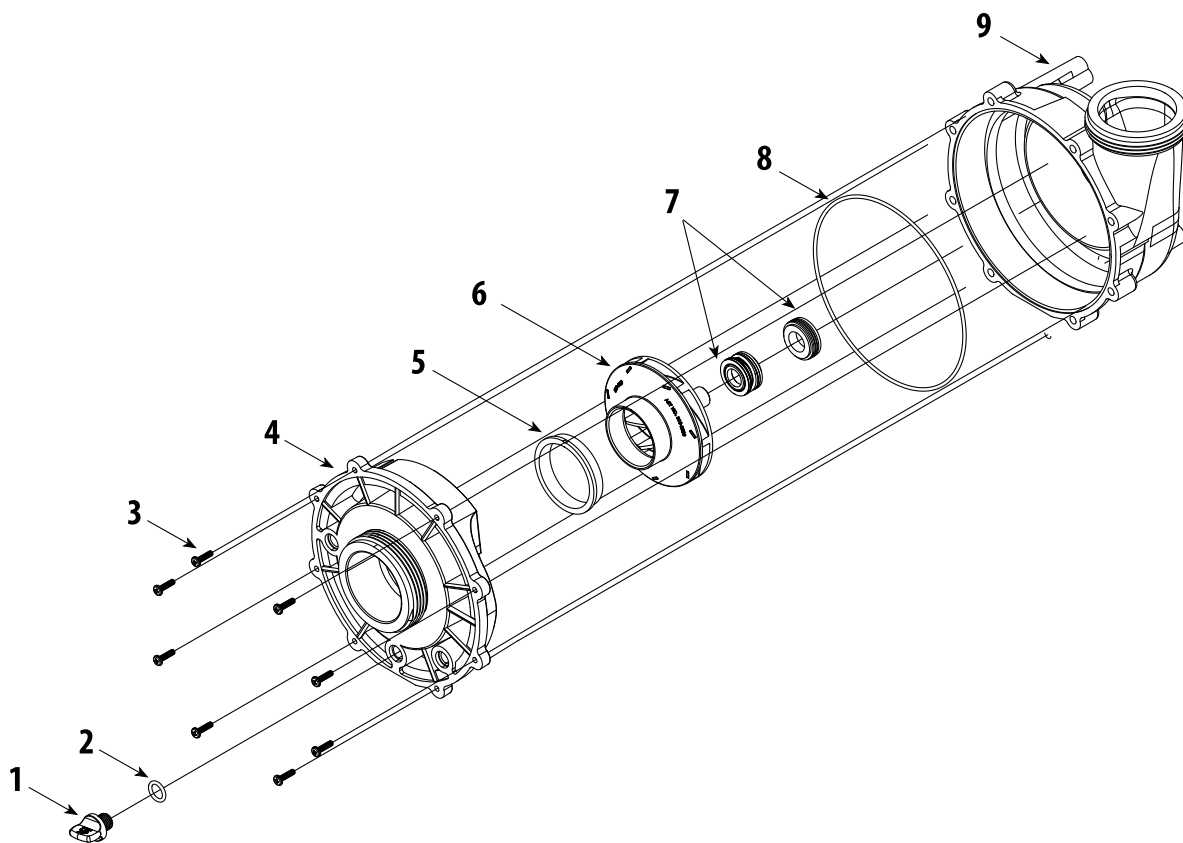
Item	Part No.	Description
1	715-1201B	3/8" Quarter Slot Plug - Air Relief
2	805-0112B	O-Ring - #111 - Pump Drain Plug
3	819-1110B	Screw - #8 - 32 x 7/16" PPH
4	311-1210B	Executive Faceplate 2 1/2"
	311-1220B	Executive Faceplate 2"
5	805-0261B	O-Ring 261 - Volute for Executive Faceplate
6	319-1370B	Wear Ring - Executive Pump 4 & 5 HP
	319-1380B	Wear Ring - Executive Pump 3/4, 1, 2, and 3 HP
7	310-4220B	1 HP Impeller Assembly
	310-4210B	2 HP Impeller Assembly
	310-4200B	3 HP Impeller Assembly
	310-4190B	4 HP Impeller Assembly
	310-4180B	5 HP Impeller Assembly
8	319-3100B	Pump Seal Set
9	315-1220B	Executive Volute 56-Frame with Inserts
10	313-1400B	Slinger

Executive 48-Frame Wet End Replacement Parts

Item	Part No.	Description
1	715-1201B	3/8" Quarter Slot Plug - Air Relief
2	805-0112B	O-Ring - #111 - Pump Drain Plug
3	819-1110B	Screw - #8 - 32 x 7/16" PPH
4	311-1210B	Executive Faceplate 2 1/2"
	311-1220B	Executive Faceplate 2"
5	805-0261B	O-Ring 261 - Volute for Executive Faceplate
6	319-1370B	Wear Ring - Executive Pump 4 & 5 HP
	319-1380B	Wear Ring - Executive Pump 3/4, 1, 2 and 3 HP
7	310-4230B	1 HP Motor - 3/4 HP Impeller Assembly
	310-4220B	1 1/2 HP Motor - 1 HP Impeller Assembly
	310-4210B	2 HP Motor - 2 HP Impeller Assembly
	310-4200B	3 HP Motor - 2 HP Impeller Assembly
	310-4200B	4 HP Motor - 3 HP Impeller Assembly
8	319-3100B	Pump Seal Set
9	315-1240B	Executive Volute 48-Frame with Inserts
10	313-1400B	Slinger



Replacement Parts / EX2 Wet End

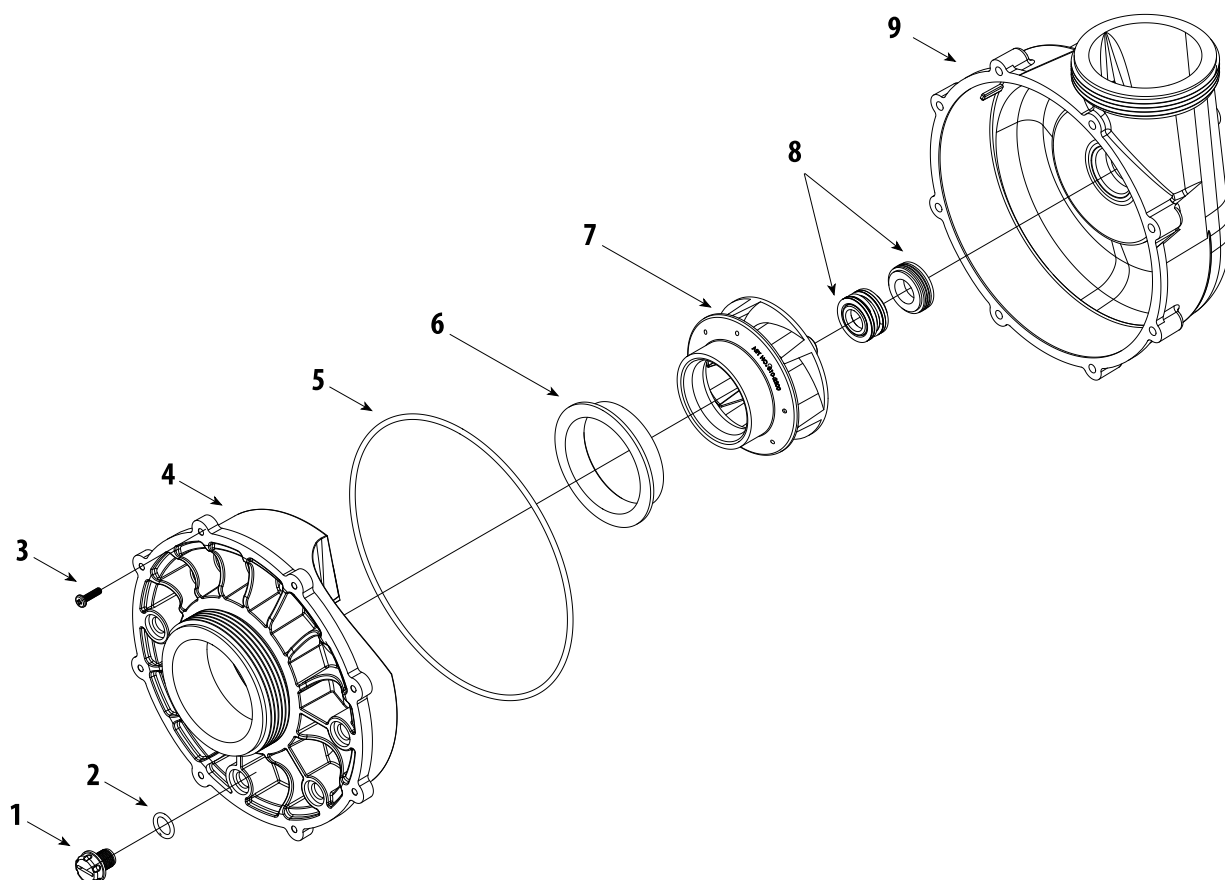


EX2 Wet End Replacement Parts

Item	Part No.	Description
1	715-4020B	Pump Drain Plug
2	805-0112B	O-Ring - Pump Drain Plug
3	819-1110B	Screw #8-32
4	311-2311B	Volute Faceplate
5	319-1270B	Wear Ring
6	310-2330B	Impeller Assembly - 1 ½ HP
	310-2340B	Impeller Assembly - 2 HP
	310-2300B	Impeller Assembly - 2 ½ HP
	310-2350B	Impeller Assembly - 3 HP
7	319-3010B	Pump Seal Kit
8	805-0164B	O-Ring #164
9	315-2301B	Volute Housing

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Viper Wet End Replacement Parts

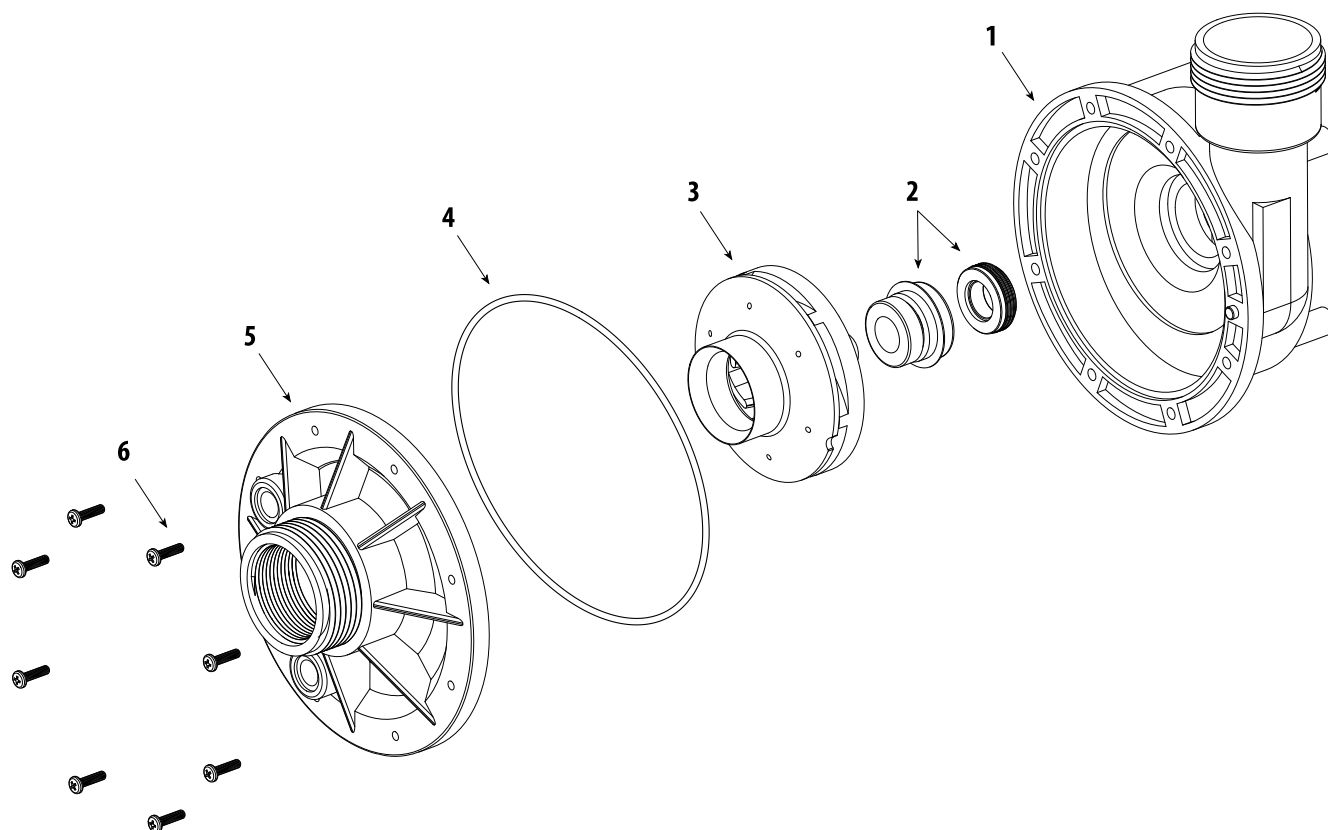
Item	Part No.	Description
1	715-1201B	3/8" Quarter Slot Pump Drain Plug
2	805-0112B	O-Ring - Pump Drain Plug
3	819-1110B	Screw #8-32 (8 required)
4	311-1510B	Volute Faceplate
5	805-0264B	Volute O-Ring
6	313-3210B	Wear Ring
7	310-2260B	Impeller Assembly - 2 HP
	310-2270B	Impeller Assembly - 3 HP
	310-2200B	Impeller Assembly - 4 HP
	310-2620B	Impeller Assembly - 5 HP
8	319-3010B	Pump Seal Kit
9	315-1500B	Volute

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Replacement Parts / Spa Flo and Iron Might Wet End

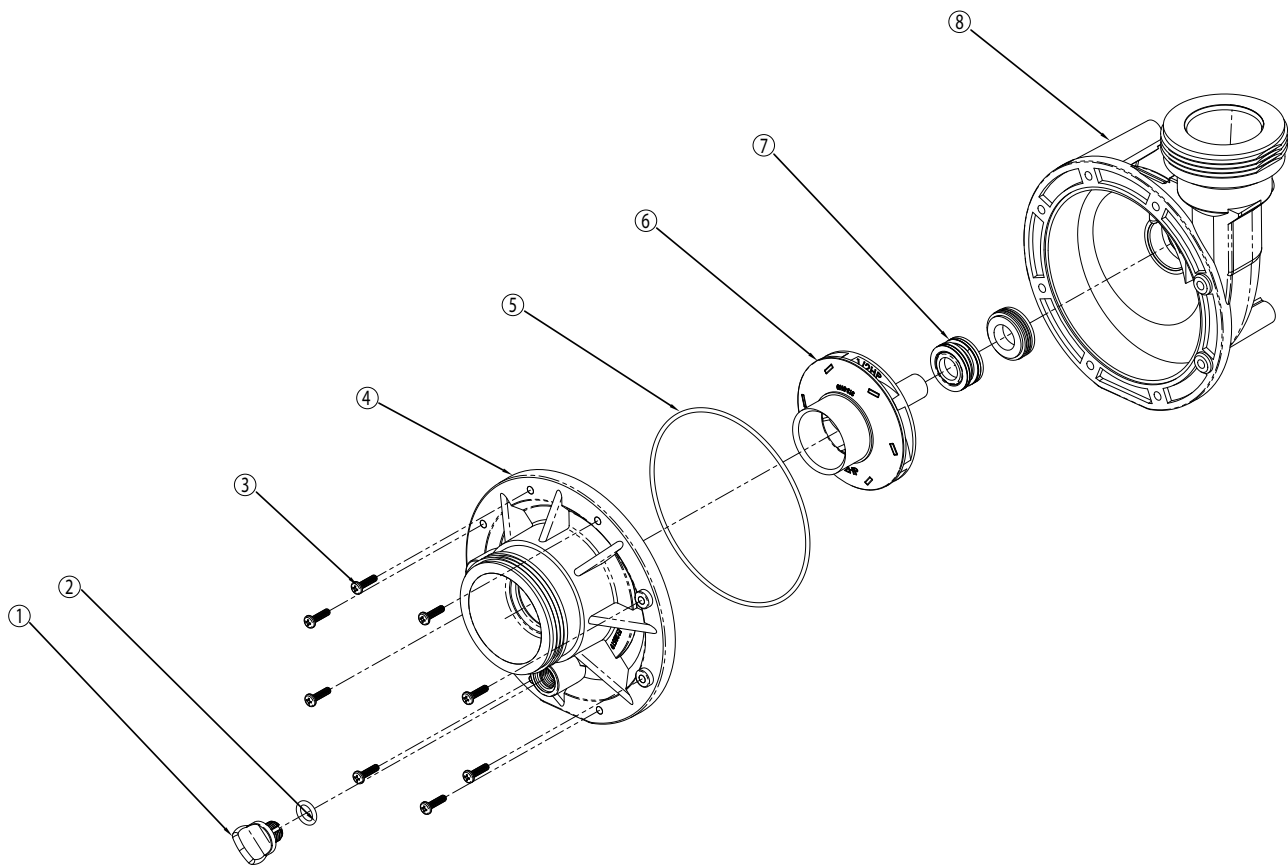


Spa Flo and Iron Might Wet End Replacement Parts

Item	Part No.	Description
1	315-1060B	Volute
2	319-3100B	Puma Seal Kit
3	310-0900B	Iron Might Impeller Assembly
	310-4060B	Spa Flo Impeller Assembly - 1 HP
	310-4070B	Spa Flo Impeller Assembly - 1.5 HP
	310-4090B	Spa Flo Impeller Assembly - 2 HP
4	805-0248B	Volute O-Ring
5	311-1060B	Faceplate
6	819-1110B	#8-32 Screw (8 required)

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Spa Flo II Wet End Replacement Parts

Item	Part No.	Description
1	715-4020B	Drain Plug
2	805-0112B	O-ring - Drain Plug
3	819-1110B	Screw #8 - 32 x 5/8" PPH 18 - 8
4	311-2160B	Faceplate 1.5"
5	805-0158B	O-ring Faceplate
6	310-8000B	½ HP Impeller Assembly
	310-8010B	¾ HP Impeller Assembly
	310-8020B	1 HP Impeller Assembly
	310-8030B	1.5 HP Impeller Assembly
	310-8040B	2 HP Impeller Assembly
7	319-3010B	Pump Seal Set
8	315-2510B	Side Discharge Volute 1.5"

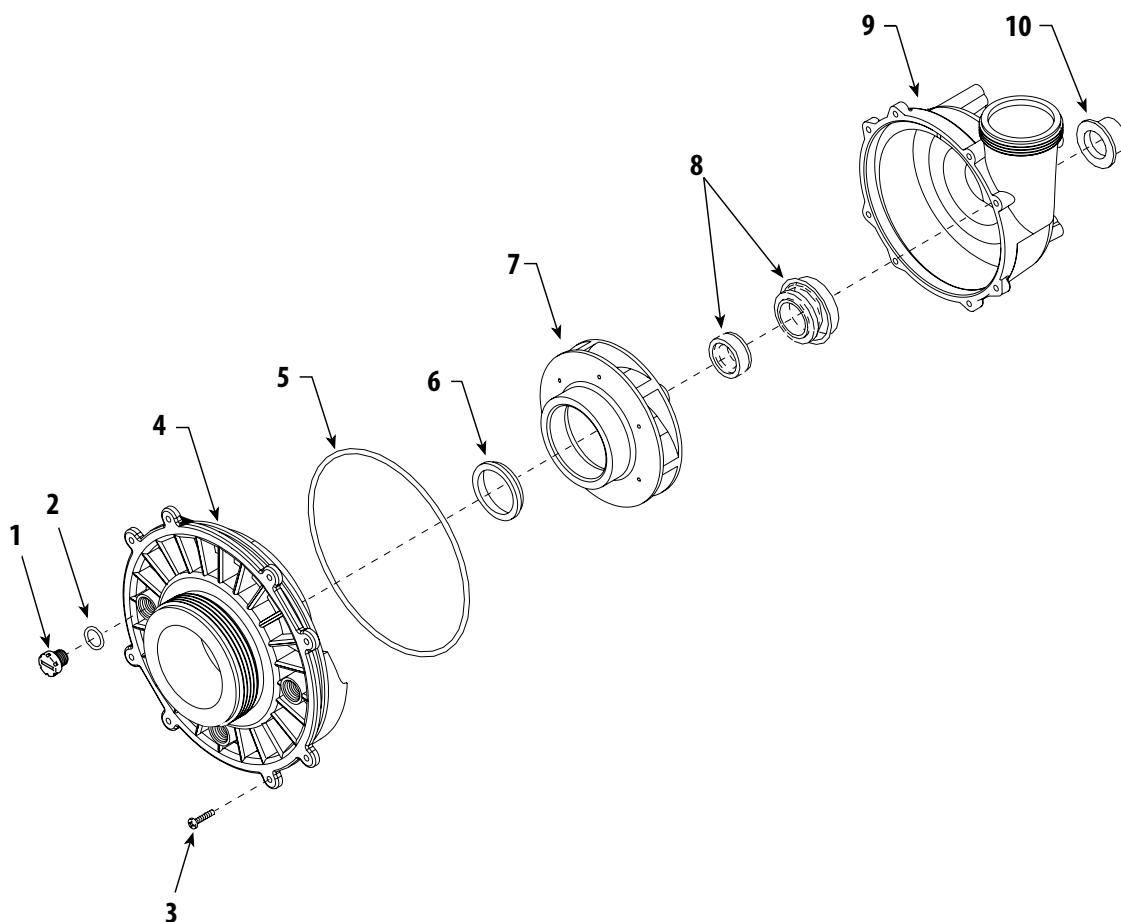
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Replacement Parts / Hi-Flo Side Discharge Wet End

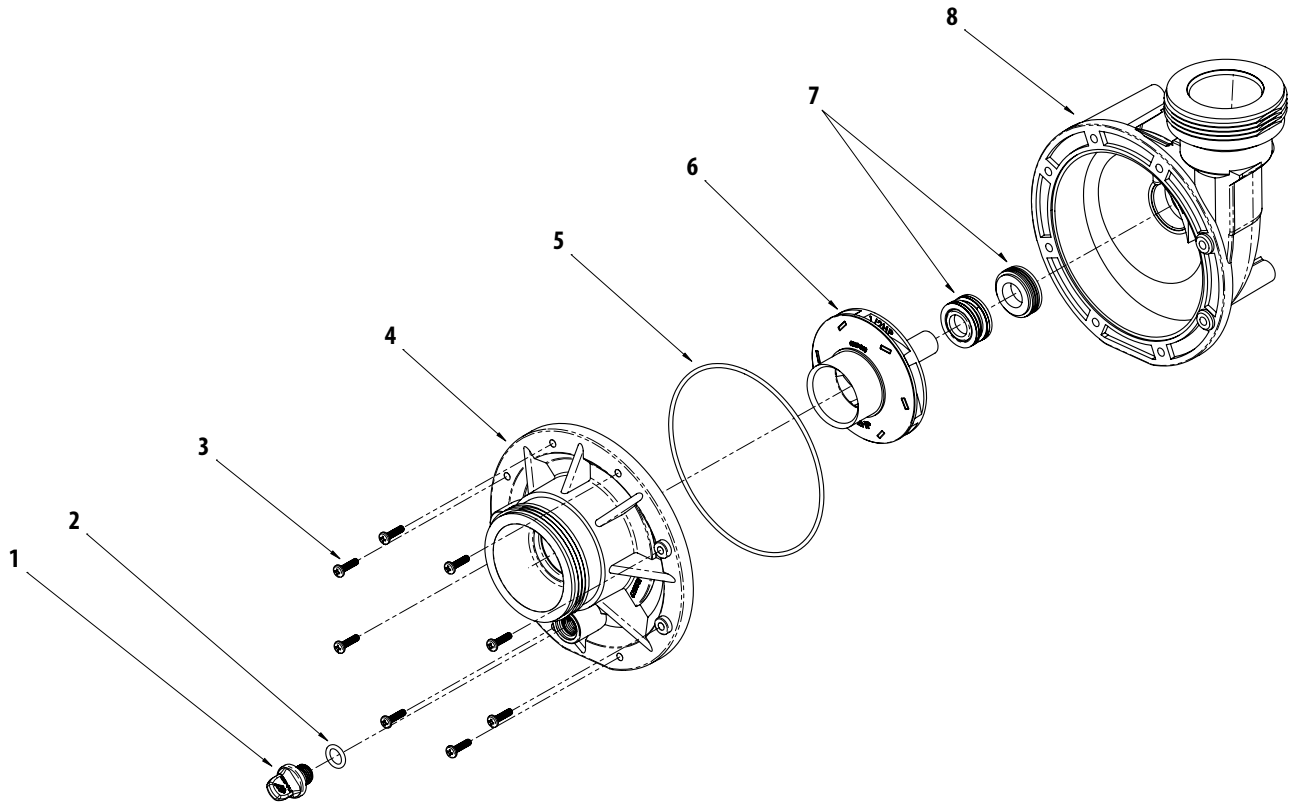


Hi-Flo Side Discharge Wet End Replacement Parts

Item	Part No.	Description
1	715-1201B	3/8" Quarter Slot Drain Plug
2	805-0112B	O-Ring - Pump Drain Plug
3	819-1110B	Screw
4	311-2140B	2" Intake Faceplate
5	805-0256B	O-Ring - Faceplate
6	319-1390B	Wear Ring
7	310-4000B	1 HP Impeller "C" Assembly
	310-4010B	1 ½ HP Impeller "D" Assembly
	310-4030B	2 HP Impeller Assembly
	310-4020B	3 HP Impeller Assembly
	310-4050B	4 HP Impeller Assembly
8	319-3100B	Pump Seal Kit
9	315-2500B	Side Discharge Volute with Inserts
10	313-1400B	Slinger

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Hi-Flo II Side Discharge Wet End Replacement Parts

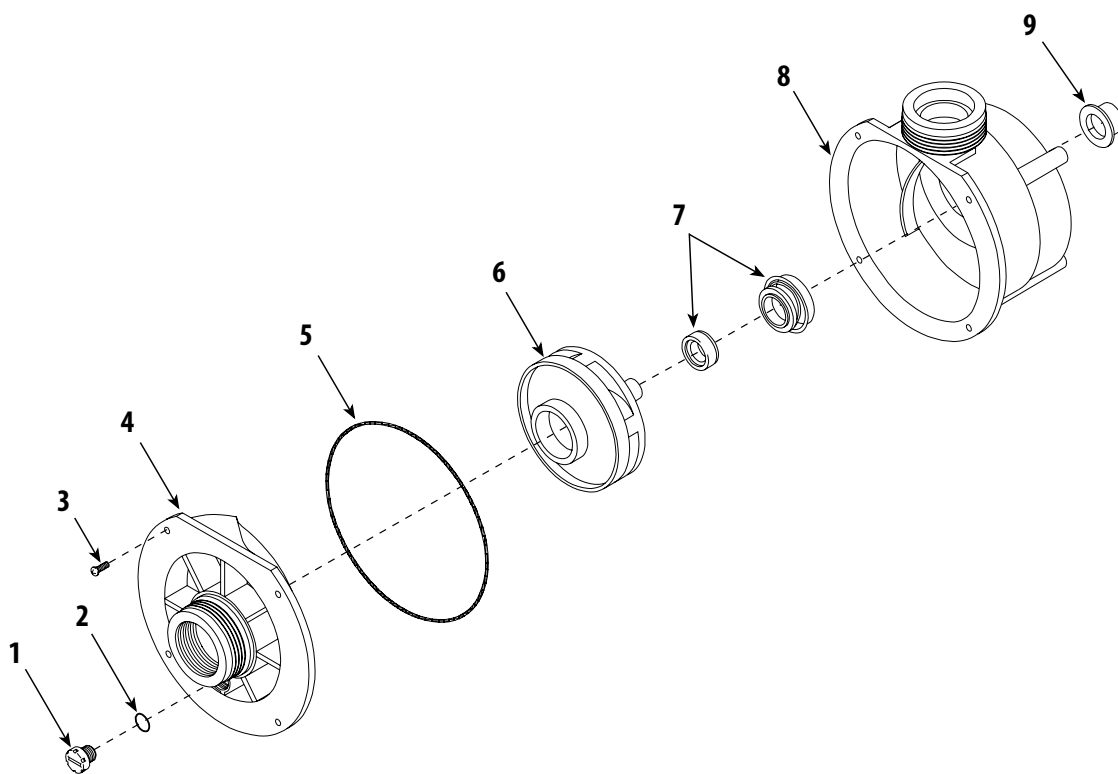
Item	Part No.	Description
1	715-4020B	Drain Plug
2	805-0112B	O-ring - Drain Plug
3	819-1110B	Screw #8 - 32 x 5/8" PPH 18 - 8
4	311-2170B	Faceplate 2"
5	805-0158B	O-ring Faceplate
6	310-8000B	½ HP Impeller Assembly
	310-8010B	¾ HP Impeller Assembly
	310-8020B	1 HP Impeller Assembly
	310-8030B	1.5 HP Impeller Assembly
	310-8040B	2 HP Impeller Assembly
7	319-3010B	Pump Seal Set
8	315-2520B	Side Discharge Volute 2"

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Replacement Parts / Center Discharge Wet End (2010 and Earlier)

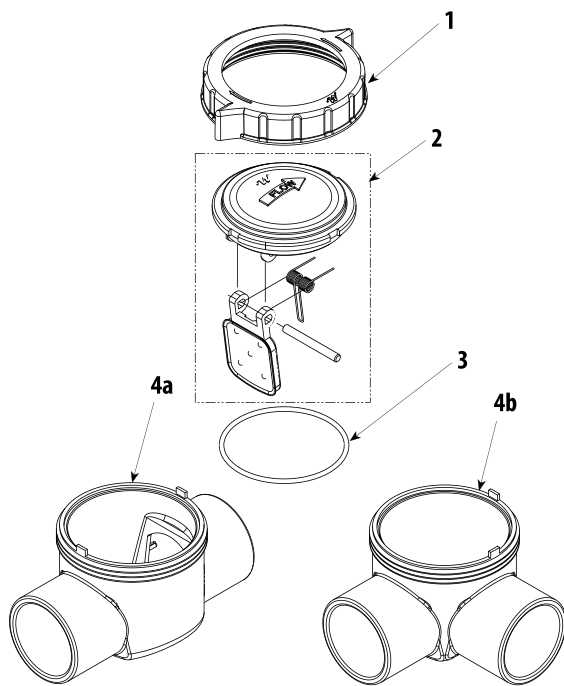


Center Discharge Wet End Replacement Parts

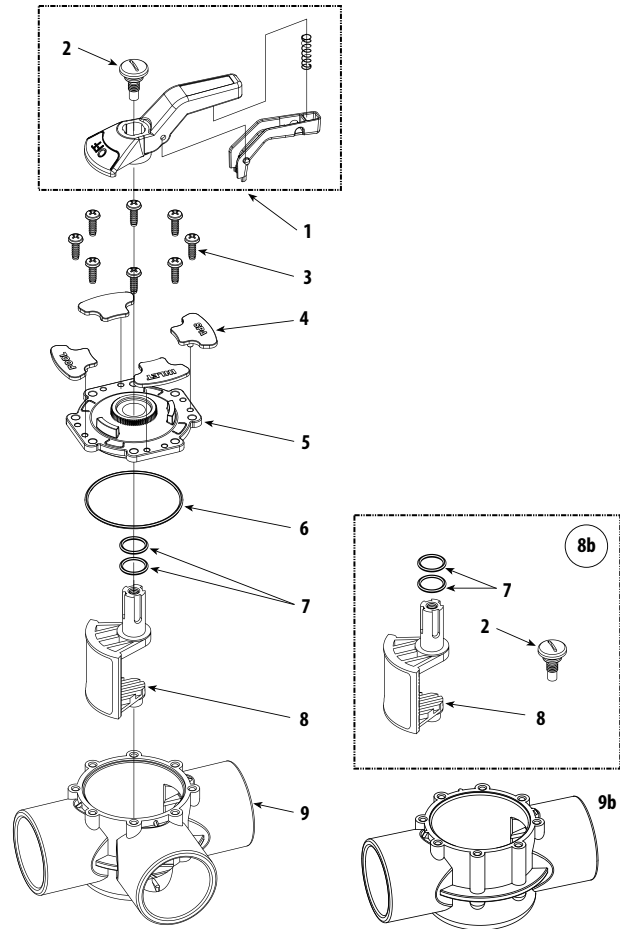
Item	Part No.	Description
1	715-1201B	3/8" Quarter Slot Drain Plug
2	805-0112B	O-Ring - Pump Drain Plug
3	819-1110B	Screw #8-32
4	311-1110B	Faceplate - Spa Series
5	805-0252B	O-Ring - Faceplate
6	310-5120B	¾ HP Impeller Assembly
	310-5130B	1 HP Impeller Assembly
	310-5140B	1 ½ HP Impeller Assembly
	310-5200B	2 HP Impeller Assembly
7	319-3100B	Pump Seal Kit
8	315-1120B	Spa & Bath Volute
9	313-1400B	Slinger

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TruSeal Serviceable Check Valve



TruSeal Diverter Valve

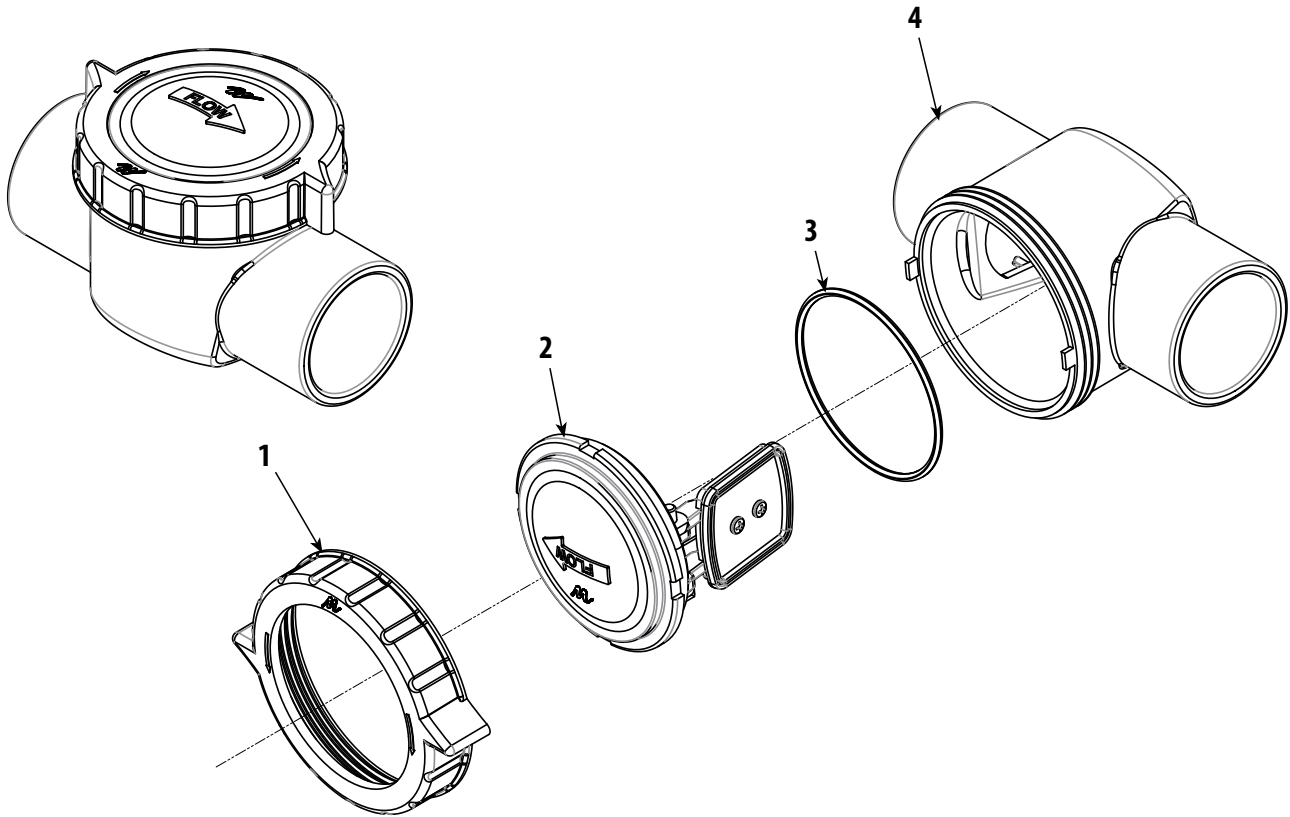
TruSeal Serviceable Check Valve Replacement Parts

Item	Part No.	Description
1	718-7027B	Nut
2	600-7300B	Lid Assembly
3	805-0239B	O-Ring - Lid
4a	602-7070B	Valve Body
4b	602-7000B	Ell Valve Body

TruSeal Diverter Valve Replacement Parts

Item	Part No.	Description
1	600-7171B	Handle Assembly (sold as Assembly Only)
2	715-1307B	Screw - Handle
3	819-0025B	Screw - 14 & 3/4" Phil Pan.
4	600-7180B	Flow Label Assembly
5	602-7251B	Lid
6	805-0151B	O-Ring - Lid
7	805-0116EPB	O-Ring (2 required per Valve)
8	602-7140B	Diverter Arm
8b	600-7160B	Diverter Kit
9	602-7200B	Body
9b	602-7071B	Body Straight 1 1/2" spg
-	602-7011B	Body Straight 2 1/2" spg

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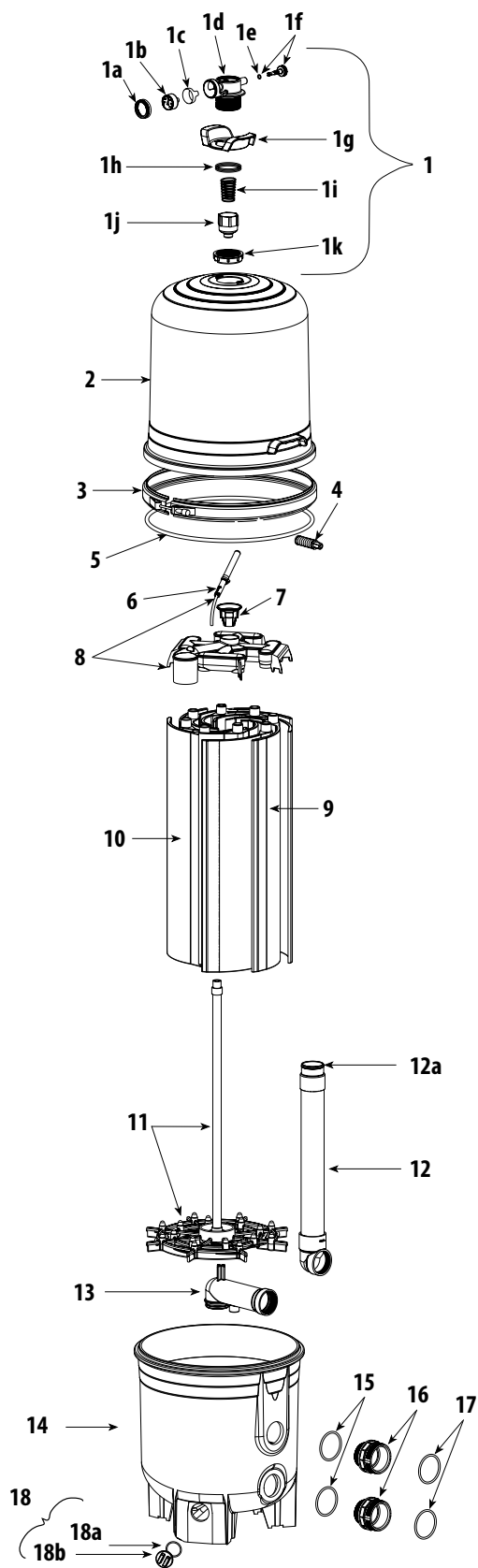
TruSeal 3" Check Valve Replacement Parts

Item	Part No.	Description
1	718-7031-CPVCB	Threading Nut
2	605-0111B	Lid and Flapper Assembly
3	805-0241B	O-Ring, #2-241, 3.859 I.D x 4.137 O.D. x .139 W
4	602-0121B	Body, Check Valve, 2.5 S/3" SPG x 2.5 S/3" SPG

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Replacement Parts / Crystal Water D.E. Filter





Crystal Water D.E. Filter Replacement Parts		
Item	Part No.	Description
1	550-4230B	Pressure Relief Valve Assembly
1a	600-4101B	Bezel Assembly - Pressure Gauge
1b	830-4000SSB	Pressure Gauge
1c	711-1670B	Rubber Boot - Pressure Gauge
1d	519-4281B	Air Relief Valve Body
1e	805-0110B	O-Ring - ½" Air Control
1f	550-4240B	Pressure Relief Screw with O-Ring
1g	602-4201B	Handle - Air Relief Valve
1h	805-0233B	O-Ring - Filter Handle (2 required)
1i	827-8150B	Spring - Water Bypass Valve
1j	519-4370B	Plunger
1k	718-4201B	Air Relief Valve Nut
2	550-4450B	Filter Lid with D.E. Crystal Water Filter Labels - 36 sq. ft.
	550-4430B	Filter Lid with D.E. Crystal Water Filter Labels - 48 sq. ft.
	550-4440B	Filter Lid with D.E. Crystal Water Filter Labels - 60 sq. ft.
3	550-4260B	Metal Clamp with Clamp Spring Assembly
4	550-4250B	Clamp Spring Assembly
5	805-0000B	O-Ring - Main Body
6	550-4320B	Air Relief Assembly
7	718-4320B	Manifold Nut
8	550-4200B	D.E. Manifold Assembly with Air Relief Assembly
--	550-4110B	D.E. Grid and Manifold Assembly with Air Relief Assembly - 36 sq. ft.
--	550-4120B	D.E. Grid and Manifold Assembly with Air Relief Assembly - 48 sq. ft.
--	550-4130B	D.E. Grid and Manifold Assembly with Air Relief Assembly - 60 sq. ft.
9	818-3940B	D.E. Short Grid with Mesh Assembly - 36 sq. ft.
	818-3900B	D.E. Short Grid with Mesh Assembly - 48 sq. ft.
	818-3920B	D.E. Short Grid with Mesh Assembly - 60 sq. ft.
10	818-3950B	D.E. Full Grid with Mesh Assembly - 36 sq. ft.
	818-3910B	D.E. Full Grid with Mesh Assembly - 48 sq. ft.
	818-3930B	D.E. Full Grid with Mesh Assembly - 60 sq. ft.
11	550-4380B	D.E. Grid Support Assembly with 20" PVC Shaft - 36 sq. ft.
	550-4310B	D.E. Grid Support Assembly with 26" PVC Shaft - 48 sq. ft.
	550-4350B	D.E. Grid Support Assembly with 32" PVC Shaft - 60 sq. ft.
12	550-4390B	2 ½" Outlet Elbow Assembly - 36 sq. ft. D.E. Filter
	550-4220B	2 ½" Outlet Elbow Assembly - 48 sq. ft. D.E. Filter
	550-4210B	2 ½" Outlet Elbow Assembly - 60 sq. ft. D.E. Filter
12a	805-0145B	O-Ring - 2" Tailpiece
13	550-4410B	Long Elbow Fitting - 2 ½" diameter
14	515-4207B	Filter Body Base
15	805-0339B	O-Ring (2 required)
16	419-4201B	2 ½" Bulkhead Fitting (2 required)
17	711-4200B	2 ½" Beveled Gasket (2 required)
18	400-6621B	Drain Assembly (<i>New Style</i>)
18a	805-0224B	Drain O-Ring (224) (<i>New Style</i>)
18b	715-6611B	Drain Plug - 1 ½" MPT (<i>New Style</i>)
--	500-5310B	Drain Assembly (Plug, O-Rings, Base Fitting) (<i>Old Style 2 - not shown</i>)
--	400-6601B	Drain Plug with O-Ring (<i>Old Style 2 - not shown</i>)

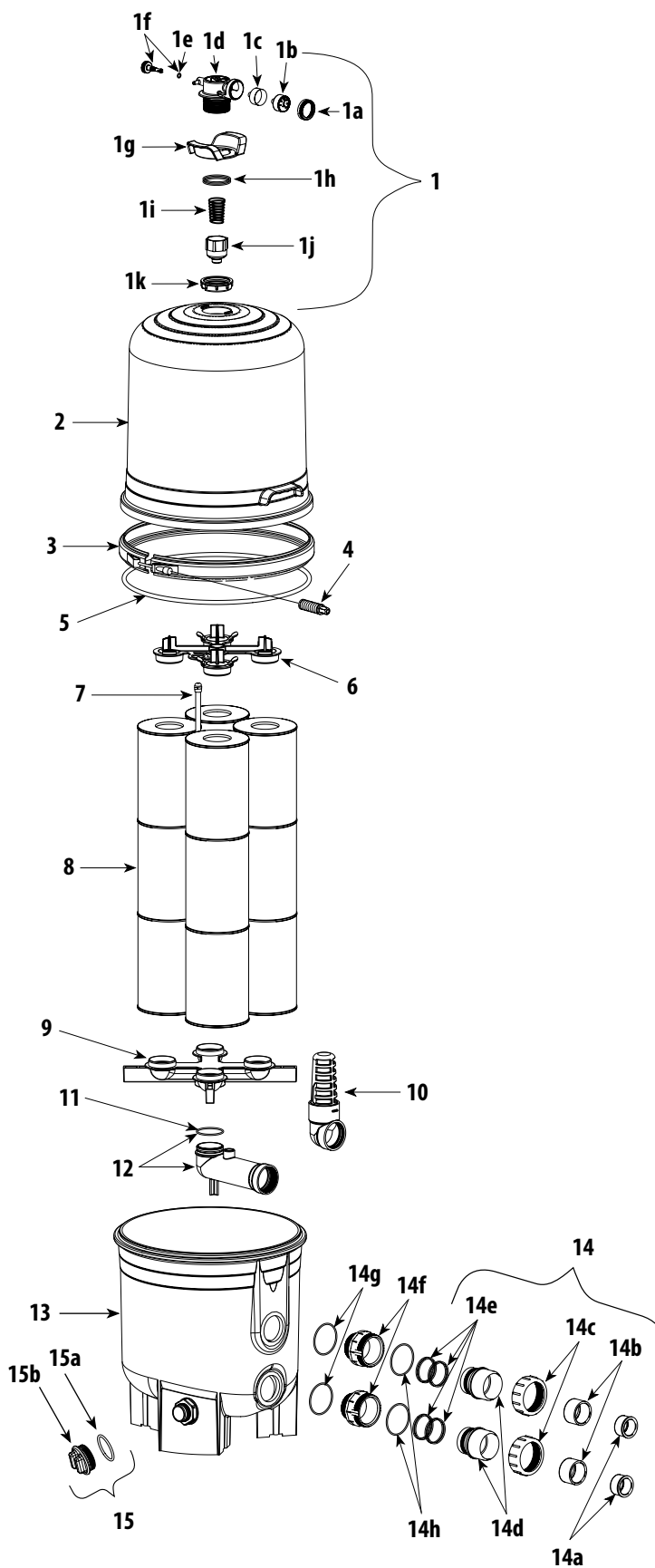
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Replacement Parts / Crystal Water Cartridge Filter





Crystal Water Cartridge Filter Replacement Parts		
Item	Part No.	Description
1	550-4230B	Pressure Relief Valve Assembly
1a	600-4101B	Bezel Assembly - Pressure Gauge
1b	830-4000SSB	Pressure Gauge
1c	711-1670B	Rubber Boot - Pressure Gauge
1d	519-4281B	Air Relief Valve Body
1e	805-0110B	O-Ring - ½" Air Control
1f	550-4240B	Pressure Relief Screw with O-Ring
1g	602-4201B	Handle - Air Relief Valve
1h	805-0233B	O-Ring - Handle (2 required)
1i	827-8150B	Spring - Water Bypass Valve
1j	519-4370B	Plunger
1k	718-4201B	Air Relief Valve Nut
2	550-4460B	Filter Lid with Cartridge Crystal Water Filter Labels - 325 sq. ft.
	550-4470B	Filter Lid with Cartridge Crystal Water Filter Labels - 425 sq. ft.
	550-4480B	Filter Lid with Cartridge Crystal Water Filter Labels - 525 sq. ft.
3	550-4780B	Metal Clamp with Clamp Spring Assembly
4	550-4250B	Clamp Spring Assembly
5	805-0000B	O-Ring - Main Body
6	519-4320B	Cartridge Manifold Plug
7	550-4370B	Air Relief Assembly with Tube - 325 sq. ft.
	550-4340B	Air Relief Assembly with Tube - 425 sq. ft.
	550-4330B	Air Relief Assembly with Tube - 525 sq. ft.
8	817-0081B	Cartridge - 325 sq. ft. - 7" OD x 20" L (4 required)
	817-0106B	Cartridge - 425 sq. ft. - 7" OD x 26 1/16" L (4 required)
	817-0131B	Cartridge - 525 sq. ft. - 7" OD x 32 1/16" L (4 required)
9	550-4300B	Cartridge Manifold Assembly
10	550-4500B	Intake Diffuser Assembly
11	805-0230B	O-Ring
12	550-4360B	Long Elbow with Venturi Air Bleeder and O-Ring
13	550-4400B	Filter Body with Labels
14	400-9974B	Fittings Pack - Fitting Nuts, O-Ring, 2 ½" to 2" Reducers
14a	421-4071B	Reducer - 1 ½" to 2"
14b	421-4201B	Reducer - 2 ½" to 2"
14c	415-4211B	2 ½" Union Nut (2 required)
14d	417-2201B	2 ½" Tailpiece with Piston O-Ring Groove (2 required)
14e	805-0232B	O-Ring - 2 ½" Union (4 required - 2 for each Bulkhead)
14f	419-4201B	2 ½" Bulkhead Coupler (2 required)
14g	805-0339B	O-Ring (2 required)
14h	711-4200B	2 ½" Beveled Gasket (2 required)
15	400-6621B	Drain Assembly (New Style)
15a	805-0224B	Drain O-Ring (224) (New Style)
15b	715-6611B	Drain Plug - 1 ½" MPT (New Style)
--	500-5310B	Drain Assembly (Plug, O-Rings, Base Fitting) (Old Style 2 - not shown)
--	400-6601B	Drain Plug with O-Ring (Old Style 2 - not shown)
--	400-6610B	Drain Elbow Assembly (Old Style 1 - not shown)

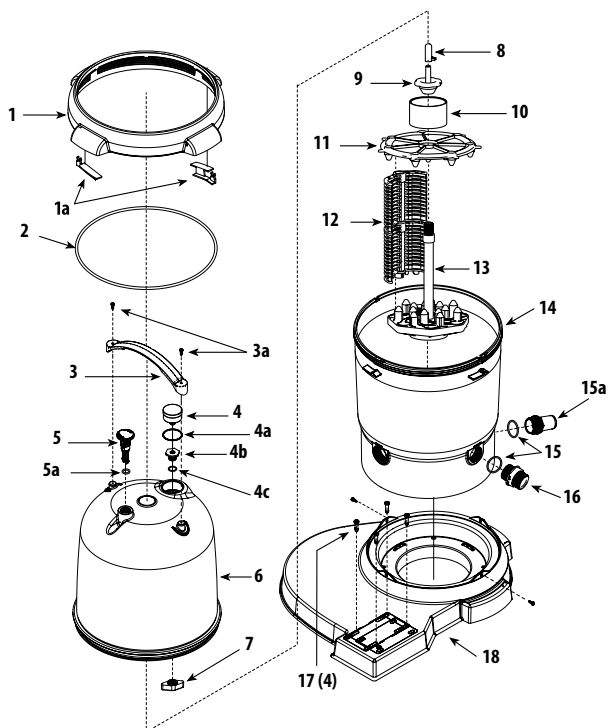
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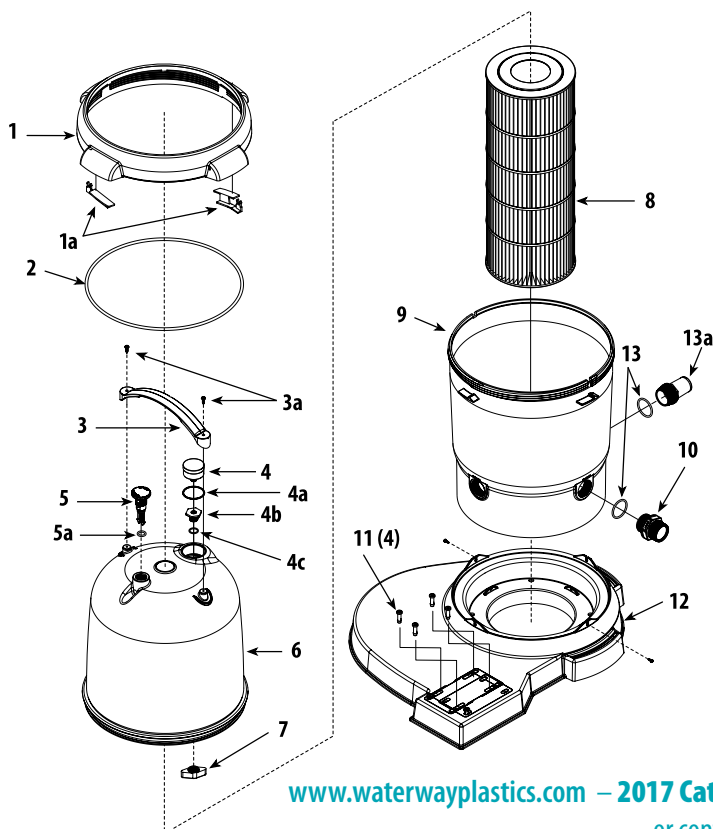


Replacement Parts / ClearWater II D.E. Filter



ClearWater II D.E. Filter Replacement Parts

Item	Part No.	Description
1	550-7500B	Filter Nut Assembly
1a	519-7420B	Lock Tab - Clearwater II Filter - Extended Arms
2	805-0460B	O-Ring - Lid
3	519-7601B	Handle - Lid
3a	819-9002B	Screw #12 x 3/4" Stainless Steel Phillips Head
4	830-4000SSB	Pressure Gauge
4a	805-0224B	O-Ring - Gauge
4b	519-7431B	Pressure Gauge Adapter
4c	805-0117SDB	O-Ring - Pressure Gauge Adapter
5	602-0201B	Air Relief Knob
5a	805-0207B	O-Ring - Air Relief Valve
6	519-7410B	Lid Assembly (Small)
	519-7400B	Lid Assembly (Large)
7	519-7441B	Gauge Lock-Nut
8	500-7310B	Screen/Sock Assembly with Clamp
9	718-7219B	Tie Nut
10	519-7491B	Sleeve
11	519-7269B	Grid Locator
12	550-7210B	D.E. Replacement Grid (44 GPM) (set of 7 included)
	550-7220B	D.E. Replacement Grid (67 GPM) (set of 7 included)
13	550-7100B	Base Assembly - 12 sq. ft. (44 GPM)
	550-7120B	Base Assembly - 18 sq. ft. (67 GPM)
14	515-7250B	Filter Body
15	805-0224B	O-Ring
15a	417-6241B	Hose Adapter - 1-1/2" MPT x 1-1/2" hose
16	500-5300B	Drain Assembly
17	429-7221B	Snap Pin Base Fasteners (4 required)
18	672-7401B	ClearWater II Base
--	519-7470B	Lid Removal Tool



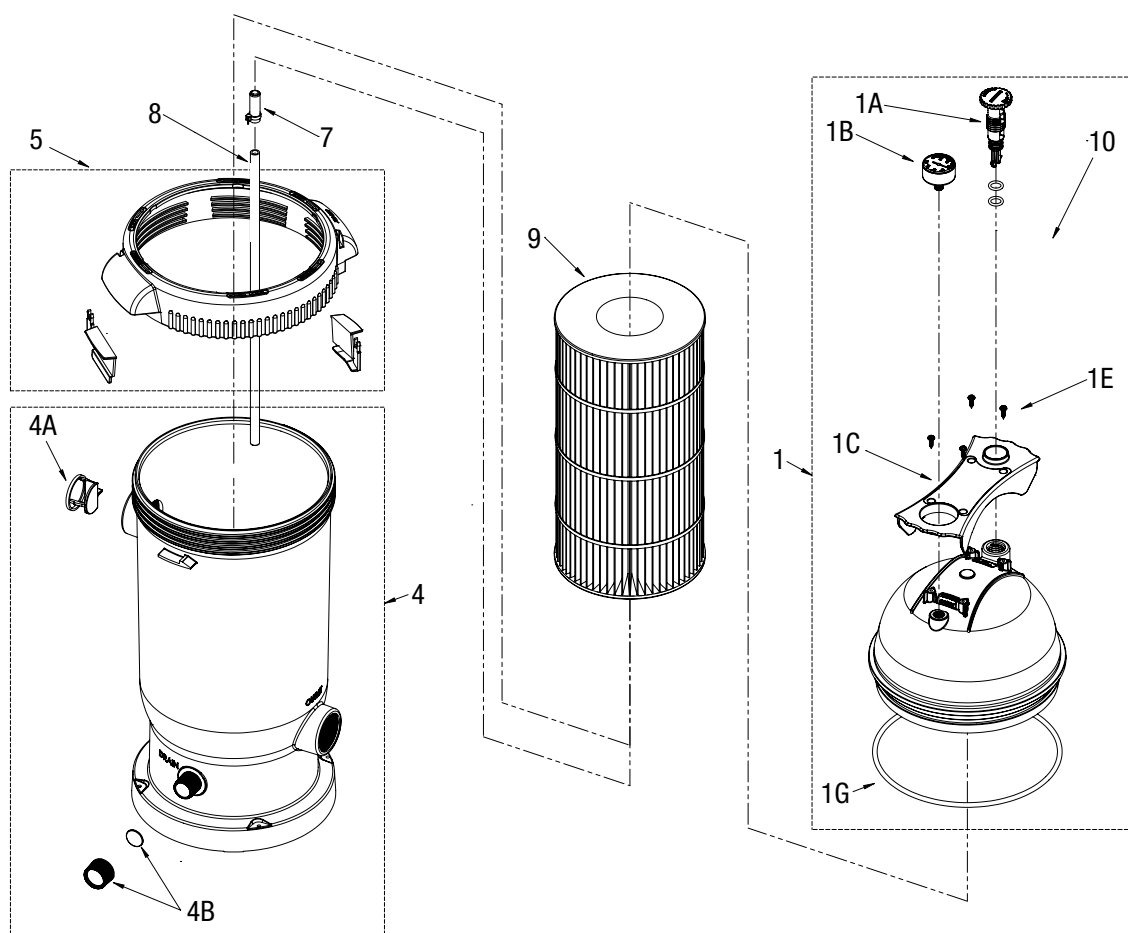
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ClearWater II Cartridge Filter Replacement Parts

Item	Part No.	Description
1	550-7500B	Filter Locknut Assembly
1a	519-7420B	Lock Tab - Clearwater II Filter - Extended Arms
2	805-0460B	O-Ring - Lid
3	519-7601B	Handle - Lid
3a	819-9002B	Screw #12 x 3/4" Stainless Steel Phillips Head
4	830-4000SSB	Pressure Gauge
4a	805-0136B	O-Ring - Air Relief
4b	519-7431B	Pressure Gauge Adapter
4c	805-0116EPB	O-Ring - Adapter
5	602-0201B	Air Relief Knob
5a	805-0207B	O-Ring - Air Relief Valve
6	519-7410B	Lid Assembly (Small)
	519-7400B	Lid Assembly (Large)
7	519-7441B	Gauge Lock-Nut
8	817-0075PB	Filter Cartridge - 75 sq. ft. - 8 15/16" OD x 17 3/8" L
	817-0100PB	Filter Cartridge - 100 sq. ft. - 8 15/16" OD x 17 3/8" L
	817-0125NB	Filter Cartridge - 125 sq. ft. - 8 15/16" OD x 23 5/16" L
	817-0150NB	Filter Cartridge - 150 sq. ft. - 8 15/16" OD x 23 5/16" L
	817-0200NB	Filter Cartridge - 200 sq. ft. - 8 15/16" OD x 23 5/16" L
9	515-7250B	Filter Body
10	500-5300B	Drain Assembly
11	429-7221B	Snap Pin Base Fasteners (4 required)
12	672-7401B	ClearWater II Base
13	805-0224B	O-Ring
13a	417-6241B	Hose Adapter - 1-1/2" MPT x 1-1/2" hose
--	519-7470B	Lid Removal Tool



Replacement Parts / Pro Clean Plus Cartridge Filter

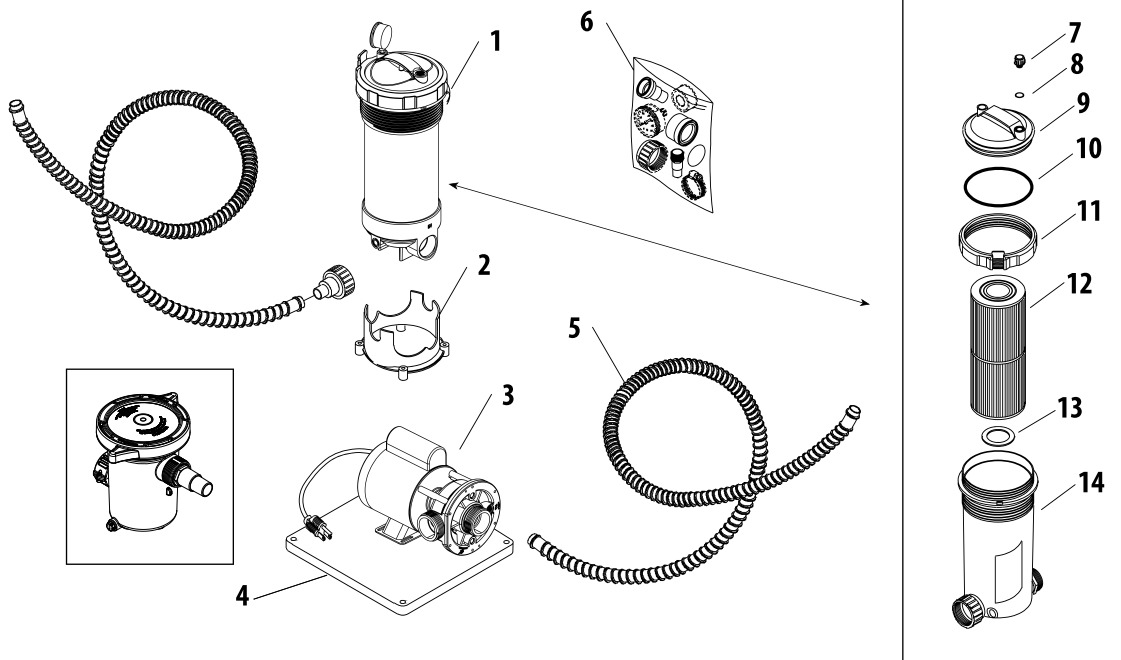


Pro Clean Plus Cartridge Filter Replacement Parts

Item	Part No.	Description
1	550-0611B	Filter Lid & Handle Assembly – 75 - 100 sq. ft. (includes #1A - 1G)
	550-0621B	Filter Lid & Handle Assembly – 125 - 150 sq. ft. (includes #1A - 1G)
	550-0631B	Filter Lid & Handle Assembly – 125 - 200 sq. ft. (includes #1A - 1G)
4	550-0601B	Filter Body & Lock ring Assy (includes #4A-4B)
5	550-0701B	Lock Ring Assembly
7	500-7310B	Screen/Sock with Clamp Assy
8	872-4000EB	Air Bleed Tube - 75 / 100 sq. ft.
	872-4000LB	Air Bleed Tube - 125 / 150 sq. ft.
	872-4000FB	Air Bleed Tube - 175 / 200 sq. ft.
9	817-0075PB	Filter Cartridge - 75 sq. ft.
	817-0100PB	Filter Cartridge - 100 sq. ft.
	817-0125PB	Filter Cartridge - 125 sq. ft.
	817-0150PB	Filter Cartridge - 150 sq. ft.
	817-0175PB	Filter Cartridge - 175 sq. ft.
	817-0200PB	Filter Cartridge - 200 sq. ft.

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TWM Filter Package Replacement Parts

Item	Part No.	Description
1	500-2515B	Top Load Filter with Union - 25 sq. ft.
	500-5015B	Top Load Filter with Union - 50 sq. ft.
2	672-1051B	Filter Mount Base
3	--	Pump (see Center Discharge Pumps, page 21)
4	672-1010B	Base - 1" x 14 1/2" x 15"
5	872-9002B	Corrugated Hose - 1 1/2" x 6 ft.
6	400-9900B	Fitting Package (see below for package contents)
7	715-1001B	Air Relief Plug
8	805-0114B	O-Ring - Air Relief Plug
9	550-5100DB	Top Load Filter Lid Assembly with Plugs and O-Rings
10	805-0360B	O-Ring - Top Load Filter Lid
11	500-1000B	Lock Ring Assembly
12	817-5000B	Top Load Filter Cartridge - 50 sq. ft. - 4 15/16" OD x 13 5/16" L
	817-2500B	Top Load Filter Cartridge - 25 sq. ft. - 4 15/16" OD x 13 5/16" L
13	711-1010B	Spacer Ring
14	550-2515B	Filter Body Assembly - 25 & 50 sq. ft.
15	310-5400B	6" Leaf Trap 1 1/2" x 1 1/2"

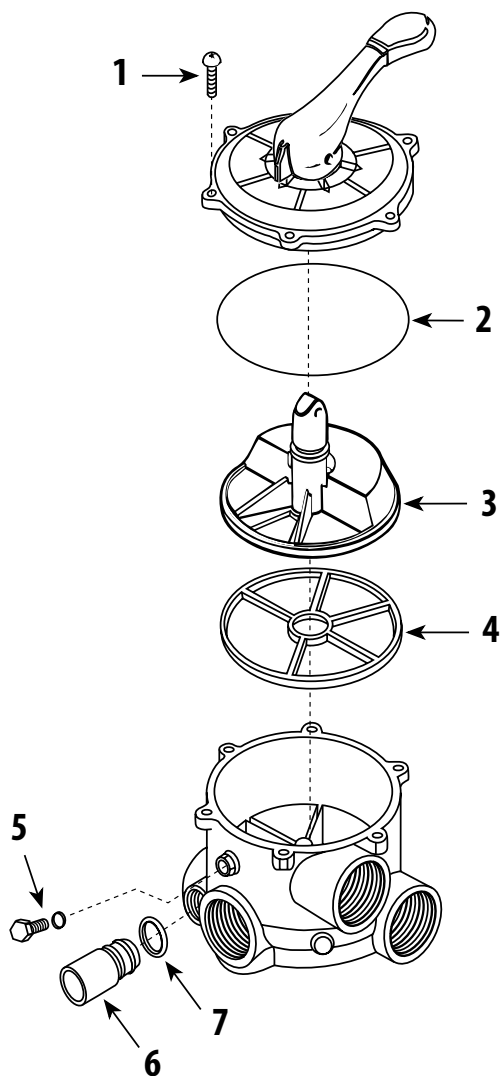
Fittings Package Contents (Item 6)

Item	Part No.	Description
--	830-3000B	Pressure Gauge
--	872-0011B	2 1/2" Hose Clamp (4 required)
--	902-2000B	Teflon Tape - 1/2" x 260' roll
--	417-4001B	Tailpiece - 1 1/2" S
--	417-6041B	Hose Adapter Fitting - 1 1/2" TP - 1 1/2" x 1 1/4" H
--	415-4001B	1 1/2" Union Nut
--	805-0226B	O-Ring (2 required)
--	417-6061B	Hose Adapter Fitting - 1 1/2" MPT x 1 1/4" Hose

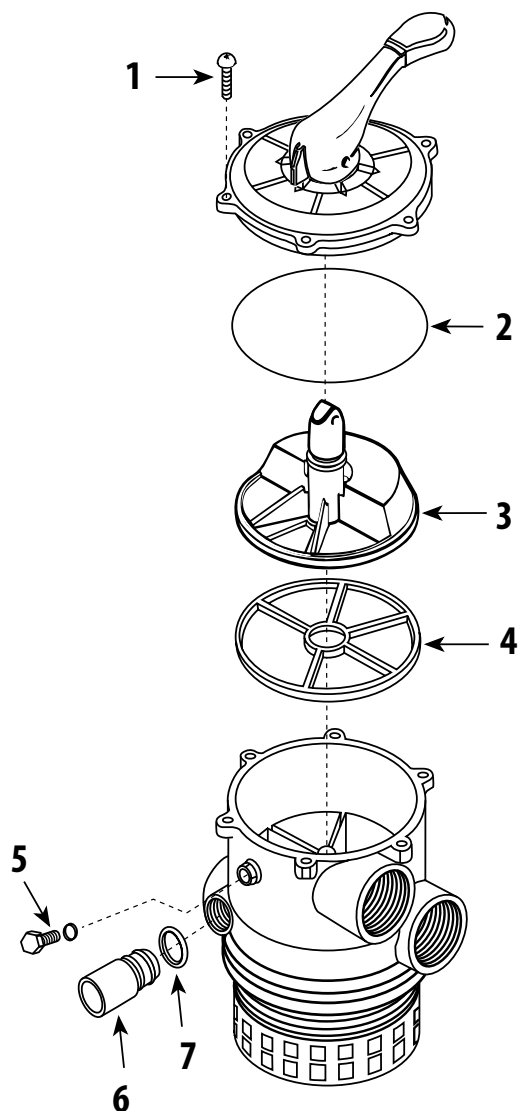


Replacement Parts / Multi-Port Valves - Side Mount and Top Mount

SIDE MOUNT

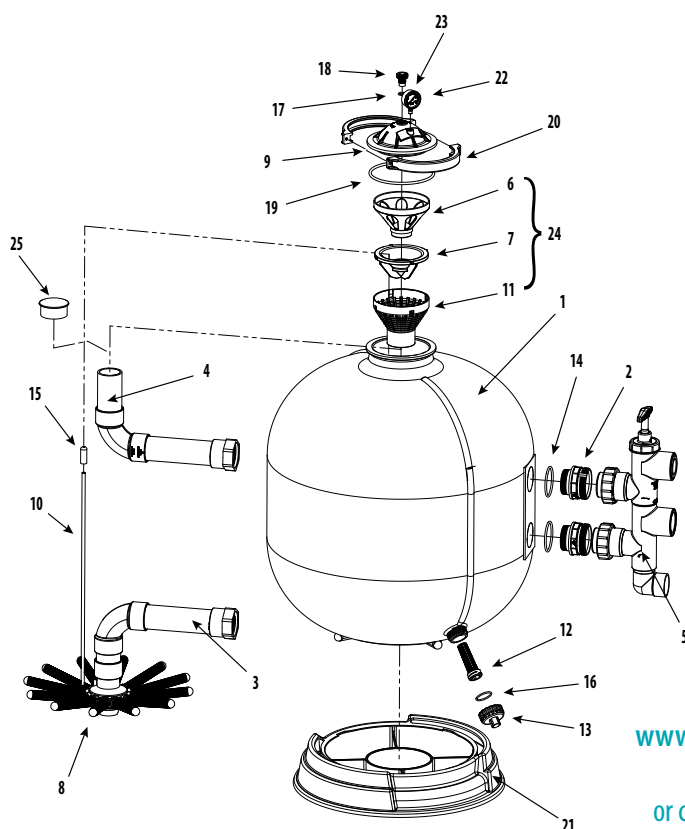


TOP MOUNT



SmartClean Sand and Crystal Water D.E. Multi-Port Valve Replacement Parts

Item	Part No.	Description	Valve Size
1	819-0010B	Screw	1 1/2" and 2"
2	873-E7S2B	O-Ring - Cover	1 1/2"
	805-0254B	O-Ring - Cover	2"
3	602-1910B	Diverter (Noryl)	1 1/2"
	873-E1011S2B	Diverter (Noryl)	2"
4	873-E12S1B	Spider Gasket (T.P.E.)	1 1/2"
	873-E12S2B	Spider Gasket (T.P.E.)	2"
5	873-E15S1B	1/4" Plug	1 1/2" and 2"
6	873-E17S1B	Sight Glass (Lexan)	1 1/2" and 2"
7	873-E16S1B	Sight Glass Gasket	1 1/2" and 2"



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UltraClean Pro Sand Filter Replacement Parts

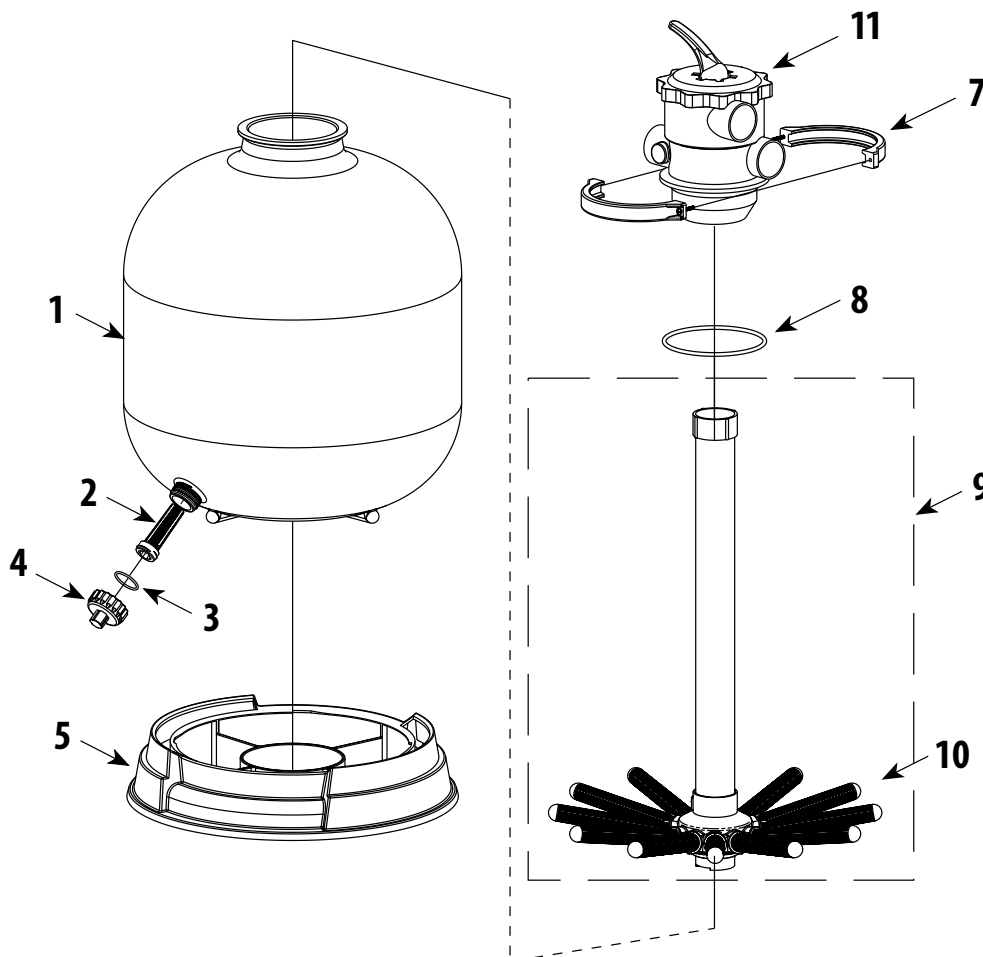
Item	Part No.	Description
1	515-2041TB	26" Sand Filter Body
2	419-4201B	2 1/2" Threaded Coupler (2 required)
3	550-5410B	2 1/2" Outlet Assembly
4	550-5420B	2 1/2" Inlet Assembly
5	600-1500UCPB	2 1/2" Slide Valve Assembly
6	519-5310B	Sand Fill Guide
7	519-5320B	Diffuser Disbursement Basket Cap
8	519-5370B	Twist-Lock Lateral (12 required)
9	519-5301B	Access Dome Cover
10	872-2130DB	Tubing - 3/8" outer diameter x 32" height
11	519-5330SCB	Diffuser Disbursement Basket
12	602-5310B	Self-Threading Drain Screen
13	602-5301B	Drain Screen Cap (2010 and earlier)
	602-5321B	Drain Screen Cap (new style - 2011)
14	805-0339BN50B	O-Ring (2 required)
15	817-0001B	2" Polyester Sock
16	805-0224B	O-Ring - Drain Screen Cap
17	805-0116EPB	O-Ring
18	715-6011B	Air Bleeder Plug
19	805-0442B	O-Ring - Access Dome Cover
20	872-0046B	Multi-Port Valve Clamp Kit with Nuts & Bolts
21	672-5301B	Filter Base
22	830-3000B	Pressure Gauge
23	600-4101B	Bezel Cover Assembly
24	550-5430B	Basket Assembly
25	519-5421B	Sand Fill Cap



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Replacement Parts / SmartClean Sand Filter - Top Mount

(Discontinued 2015)



SmartClean Sand Filter -Top Mount Replacement Parts

Item	Part No.	Description
1	515-2041TB	26" SmartClean Sand Filter Body
2	602-5310B	Self-Threading Drain Screen
3	711-5310B	Drain Cap Gasket
4	602-5301B	Drain Screen Cap (2010 and earlier)
	602-5321B	Drain Screen Cap (new style - 2011)
5	672-5301B	SmartClean Sand Filter Base
7	872-0046B	Multi-Port Valve Clamp Kit with Nuts & Bolts
8	805-0442B	O-Ring - Multi-Port Valve
9	550-5340B	Top Mount Lateral and Manifold Assembly - 26"
	550-5370B	Top Mount Lateral and Manifold Assembly - 32"
10	519-5370B	Lateral
11	WVS004B	Top Mount Clamp Style - 2" FPT

For Replacement Parts pricing please visit:

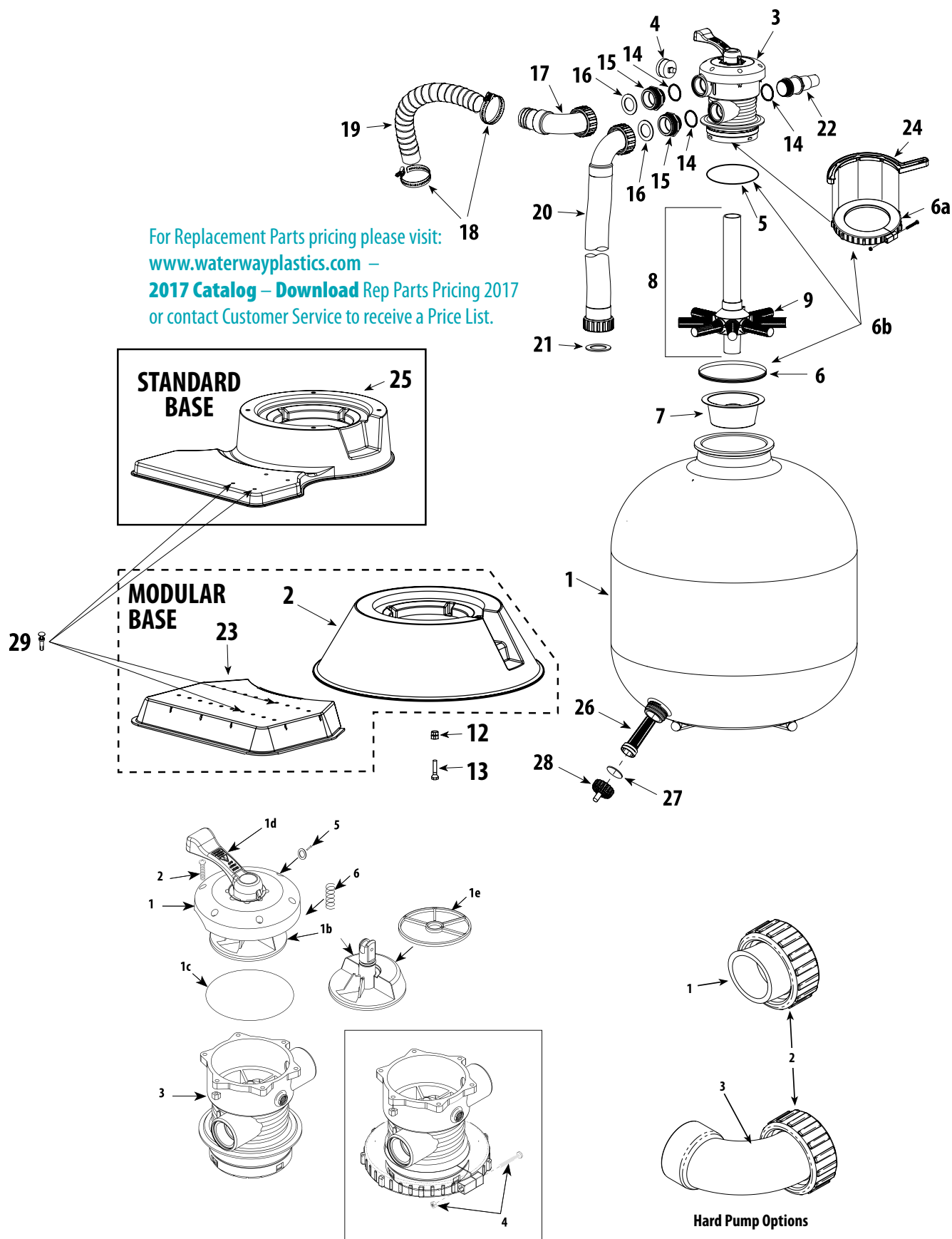
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Replacement Parts / Carefree Sand Filter

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Carefree Sand Filter Replacement Parts

Item	Part No.	Description
1	505-0271B	16" Oval Sand Filter Body with Threaded Sleeve Assembly
	505-0281B	19" Oval Sand Filter Body with Threaded Sleeve Assembly
	505-0291B	22" Oval Sand Filter Body with Threaded Sleeve Assembly
	505-0301B	26" Oval Sand Filter Body with Threaded Sleeve Assembly
2	672-7211B	Modular Filter Base
3	WVS003B	1 1/2" Multi-Port Valve Assembly - Split-Nut
4	830-3000B	Pressure Gauge
5	805-0435B	O-Ring - Multi-Port Valve
6	505-3000B	Threaded Sleeve Assembly
6a	505-3010B	Split-Nut Assembly - Multi-Port Valve
6b	505-3020B	Split-Nut Assembly - Multi-Port Valve with Thread Sleeve and O-Ring
7	502-2011B	Sand Fill Guide
8	505-2140B	Lateral and Manifold Assembly - 16" Filter
	505-2150B	Lateral and Manifold Assembly - 19" Filter
	505-2160B	Lateral and Manifold Assembly - 22" Filter
	505-2180B	Lateral and Manifold Assembly - 26" Filter
9	505-1930B	Lateral - Thread Style (8 required)
	519-5370B	Lateral - 22" and 26" Sand Filter (12 required)
10	505-2020B	Drain Assembly (2004 and earlier)
11	505-2030B	Drain Cap Assembly (2004 and earlier)
12	820-0017B	3/8" Flat Washer
13	819-0016B	3/8" Bolt - 16 x 2" Hex - 22" & 26" Sand Filter
	819-0019B	3/8" Bolt - 16 x 1 1/2" Hex - 19" Sand Filter
	819-0020B	3/8" Bolt - 16 x 1 1/4" Hex - 16" Sand Filter
14	805-0224B	O-Ring - 1 1/2" Buttress x 1 1/2" MPT Fitting
15	417-4161B	1 1/2" Buttress x 1 1/2" MPT Tailpiece
16	711-4000B	1 1/2" Union Gasket
17	550-1841B	Return Sweep Assembly
18	872-0011B	Hose Clamp - Stainless Steel - 2 1/2"
19	872-9002B	Corrugated Hose - Black - 1 1/2" x 6 ft.
20	550-1821B	PVC Flex Hose Assembly - 19" Sand Filter
	550-1831B	PVC Flex Hose Assembly - 22" Sand Filter
	550-1833B	PVC Flex Hose Assembly - 26" Sand Filter
21	711-4010B	2" Union Gasket
22	425-1928B	Waste Adapter Fitting
23	672-7201B	Pump Base
24	505-1970B	Collar Wrench for Threaded Style Split-Nut
25	672-7241B	Standard One-Piece Base
26	602-5310B	Self-Threading Drain Screen
27	805-0224B	O-Ring - 1 1/2" Heater Tailpiece
28	602-5301B	Drain Screen Cap (2010 and earlier)
	602-5321B	Drain Screen Cap (new style - 2001)
29	429-7300B	Replacement Kit Pin and Anchor Assembly (4 required)

Multi-Port Valve Assembly Replacement Parts

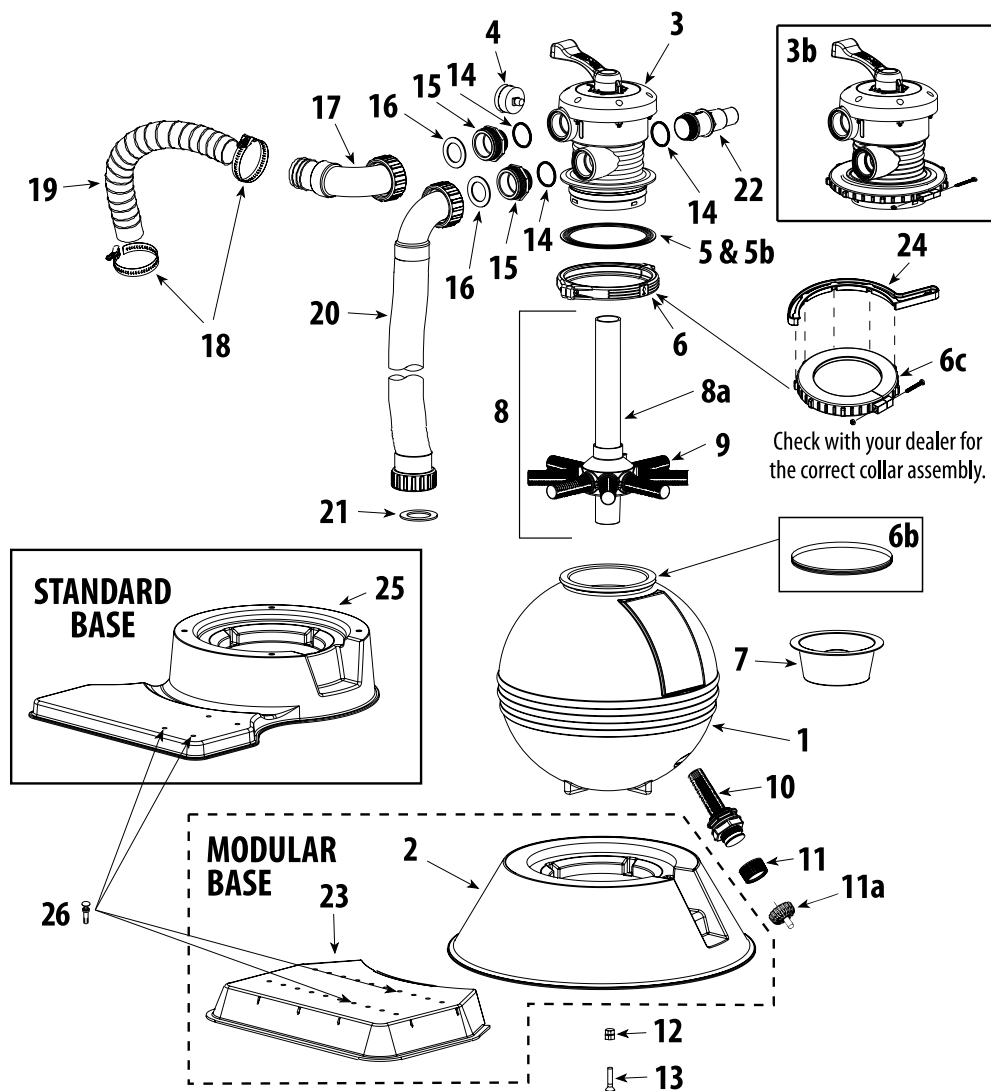
1	600-9600B	Multi-Port Lid Assembly
1b	600-9500B	Diverter Valve Assembly with Gasket
1c	805-0254B	O-Ring - Lid
1d	602-1931B	Lid Handle Only
1e	711-1910B	Diverter Gasket (Spider) <i>(Note: purchasing gasket glued into diverter by factory recommended)</i>
2	819-0010B	Screw - Lid
3	820-0013B	Serrated Hex Nut
4	800-0100B	1 1/2" Split-Nut Bolt & Nut Kit
5	800-0150B	O-Ring Kit with Pin & Washer
6	827-0002B	Spring

Hard Pump Options

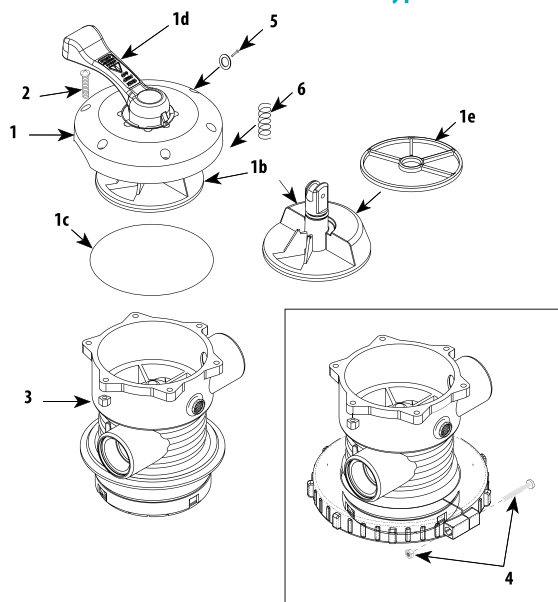
1	400-4061B	1 1/2" Socket Pump Union Assembly
2	415-4001B	1 1/2" Union Nut
3	500-1901B	1 1/2" Socket Return Sweep Assembly



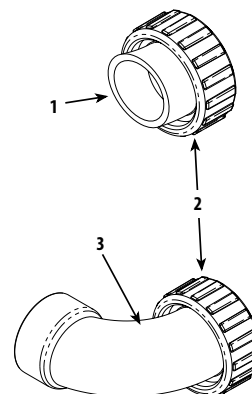
Replacement Parts / ClearWater Sand Filter



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Multi-Port Valve Assembly



Hard Pump Options



ClearWater Sand Filter Replacement Parts

Item	Part No.	Description
1	505-0161B	16" Sand Filter Body with Threaded Sleeve Assembly
	505-0191B	19" Sand Filter Body with Threaded Sleeve Assembly
	505-0221B	22" Sand Filter Body with Threaded Sleeve Assembly
	505-0261B	26" Sand Filter Body with Threaded Sleeve Assembly
2	672-7211B	Modular Filter Base
3	WVS002B	Multi-Port Valve Assembly - Clamp Style (2001 and Earlier)
3b	WVS003B	Multi-Port Valve Assembly - Split-Nut Style (2002 to Present)
4	830-3000B	Pressure Gauge
5	711-1920B	Collar Gasket (for Clamp Style) (2001 and Earlier)
5b	805-0435B	O-Ring - Multi-Port Valve (for Split-Nut Style)
6	505-2070B	Collar Assembly - Clamp Style (2001 and Earlier)
6b	505-3000B	Threaded Sleeve Assembly (2002 to Present)
6c	505-3010B	Split-Nut Assembly (included with WVS003)
7	502-2011B	Sand Fill Guide
8	505-2040B	Lateral and Manifold Assembly - 16" Filter
	505-2050B	Lateral and Manifold Assembly - 19" Filter
	505-2060B	Lateral and Manifold Assembly - 22" Filter
	505-2080B	Lateral and Manifold Assembly - 26" Filter
8a	505-2240-RB	Manifold Only - 16" Filter
	505-2250-RB	Manifold Only - 19" Filter
	505-2260-RB	Manifold Only - 22" Filter
9	505-1930B	Lateral - Thread Style (2003 and Earlier)
	505-1950B	Lateral - Twist-Lock Style (2004)
10	505-2020B	Drain Assembly (2004 and earlier)
11	505-2030B	Drain Cap Assembly (2004 and earlier)
11a	602-5321B	Drain Screen Cap (new style - 2001)
12	820-0017B	3/8" Flat Washer
13	819-0016B	3/8" Bolt - 16 x 2" Hex - 22" & 26" Sand Filter
	819-0019B	3/8" Bolt - 16 x 1 1/2" Hex - 19" Sand Filter
	819-0020B	3/8" Bolt - 16 x 1 1/4" Hex - 16" Sand Filter
14	805-0224B	O-Ring - 1 1/2" Buttress x 1 1/2" MPT Fitting
15	417-4161B	1 1/2" Buttress x 1 1/2" MPT Tailpiece
16	711-4000B	1 1/2" Union Gasket
17	550-1841B	Return Sweep Assembly
18	872-0011B	Hose Clamp - Stainless Steel
19	872-9002B	Corrugated Hose - Black - 1 1/2" x 6 ft.
20	550-1801B	PVC Flex Hose Assembly - 16" Sand Filter
	550-1811B	PVC Flex Hose Assembly - 19" Sand Filter
	550-1821B	PVC Flex Hose Assembly - 22" Sand Filter
	550-1831B	PVC Flex Hose Assembly - 26" Sand Filter
21	711-4010B	2" Union Gasket
22	425-1928B	Waste Adapter Fitting
23	672-7201B	Pump Base
24	505-1970B	Collar Wrench for Split-Nut Threaded Style
25	672-7241B	Standard One-Piece Base
26	429-7300B	Replacement Kit Pin and Anchor Assembly (4 required)

Multi-Port Valve Assembly Replacement Parts

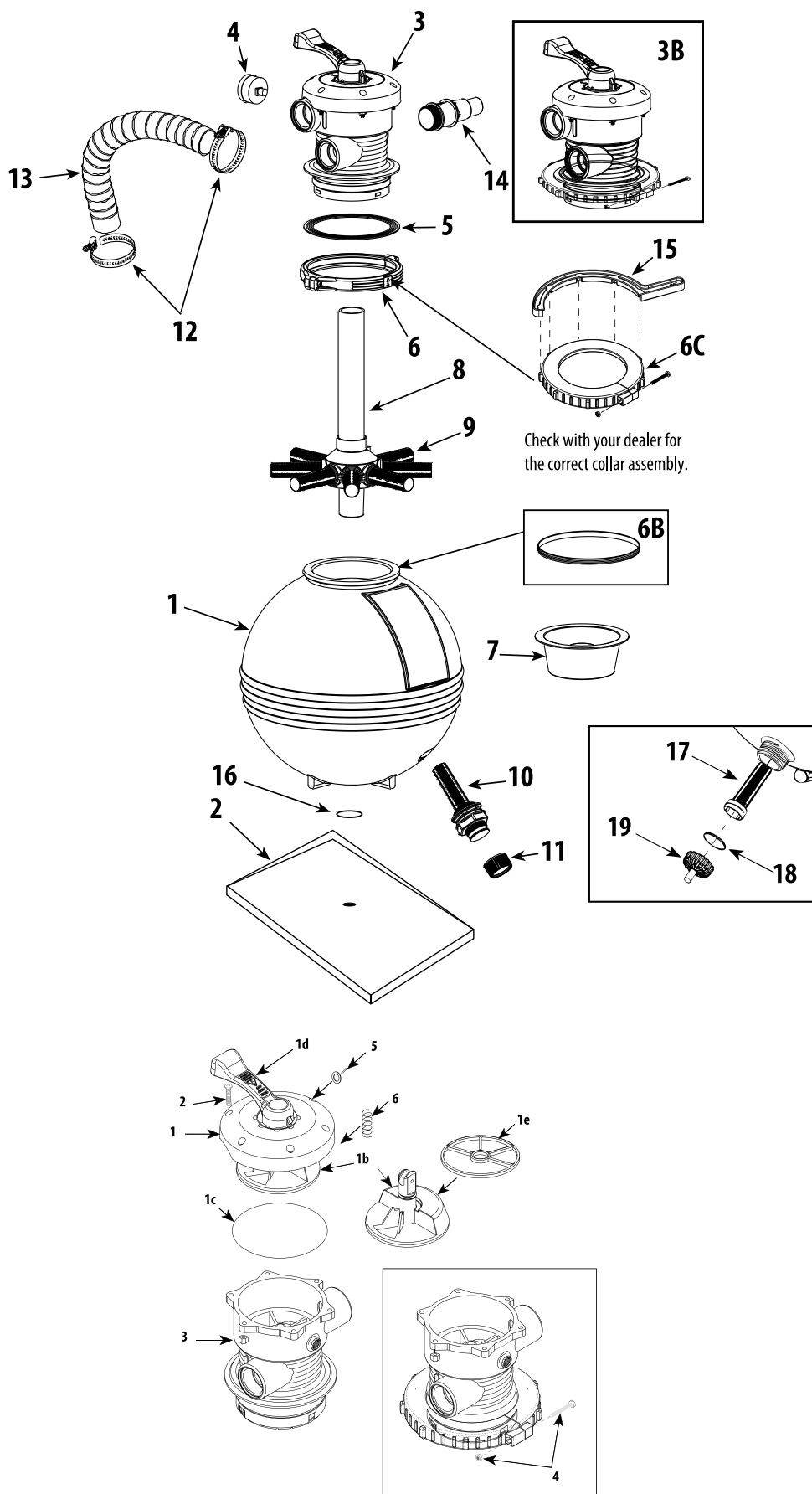
1	600-9600B	Multi-Port Lid Assembly
1b	600-9500B	Diverter Valve Assembly with Gasket
1c	805-0254B	O-Ring - Lid
1d	602-1931B	Lid Handle Only
1e	711-1910B	Diverter Gasket (Spider) (Note: purchasing gasket glued into diverter by factory recommended)
2	819-0010B	Lid Screw
3	820-0013B	Serrated Hex Nut
4	800-0100B	Split-Nut Bolt and Nut Kit
5	800-0150B	O-Ring Kit with Pin and Washer
6	827-0002B	Spring

Hard Pump Options

1	400-4061B	1 1/2" Socket Pump Union Assembly
2	415-4001B	1 1/2" Union Nut
3	500-1901B	1 1/2" Socket Return Sweep Assembly



Replacement Parts / TWM Sand Filter





TWM Sand Filter Replacement Parts

Item	Part No.	Description
1	505-0161B	16" Sand Filter Body with Threaded Sleeve Assembly
	505-0191B	19" Sand Filter Body with Threaded Sleeve Assembly
	505-0221B	22" Sand Filter Body with Threaded Sleeve Assembly
	505-0261B	26" Sand Filter Body with Threaded Sleeve Assembly
2	672-1000B	Equipment Base - 1" x 15 1/4" x 26 1/4"
3	WVS002B	1 1/2" Multi-Port Valve Assembly - Clamp Style (2001 and Earlier)
3B	WVS003B	1 1/2" Multi-Port Valve Assembly with Split-Nut (2002 to Present)
4	830-3000B	Pressure Gauge
5	711-1920B	Collar Gasket (<i>use with Clamp Style</i>)
6	505-2070B	Collar Assembly - Old Style (<i>2001 and Earlier</i>)
6B	505-3000B	Threaded Sleeve Assembly
6C	505-3010B	Multi-Port Valve Split-Nut Assembly
7	502-2011B	Sand Fill Guide
8	505-2040B	Lateral & Manifold Assembly - 16" Filter
	505-2050B	Lateral & Manifold Assembly - 19" Filter
	505-2060B	Lateral & Manifold Assembly - 22" Filter
	505-2080B	Lateral & Manifold Assembly - 26" Filter
9	505-1930B	Lateral - Threaded Style (<i>2001 and Earlier</i>)
	505-1950B	Lateral - Twist-Lock Style (<i>2003 to Present</i>)
10	505-2020B	Drain Assembly 2004 and earlier
11	505-2030B	Drain Cap Assembly 2004 and earlier
12	872-0011B	Hose Clamp - Stainless Steel - 2 1/2"
13	872-9002B	Corrugated Hose - Black - 1 1/2" x 6 ft. (2 required)
	872-9001B	Corrugated Hose - Black - 1 1/2" x 3 ft. (1 required)
14	425-1928B	Waste Adapter Fitting
15	505-1970B	Collar Wrench for Split-Nut Threaded Style (optional)
16	218-6680B	Washer
17	602-5310B	Self Threading Drain Screen
18	805-0224B	O-Ring - 1 1/2" Heater Tailpiece
19	602-5321B	Drain Screen Cap (new style - 2001)

Multi-Port Valve Assembly Replacement Parts

Item	Part No.	Description
1	600-9600B	Multi-Port Lid Assembly
1b	600-9500B	Diverter Valve Assembly
1c	805-0254B	O-Ring - Lid
1d	602-1931B	Lid Handle Only
1e	711-1910B	Diverter Gasket (Spider) (<i>Note: purchasing gasket glued into diverter by factory recommended</i>)
2	819-0010B	Lid Screw
3	820-0013B	Serrated Hex Nut
4	800-0100B	1 1/2" Split-Nut Bolt and Nut Kit
5	800-0150B	O-Ring Kit with Pin and Washer
6	827-0002B	Spring

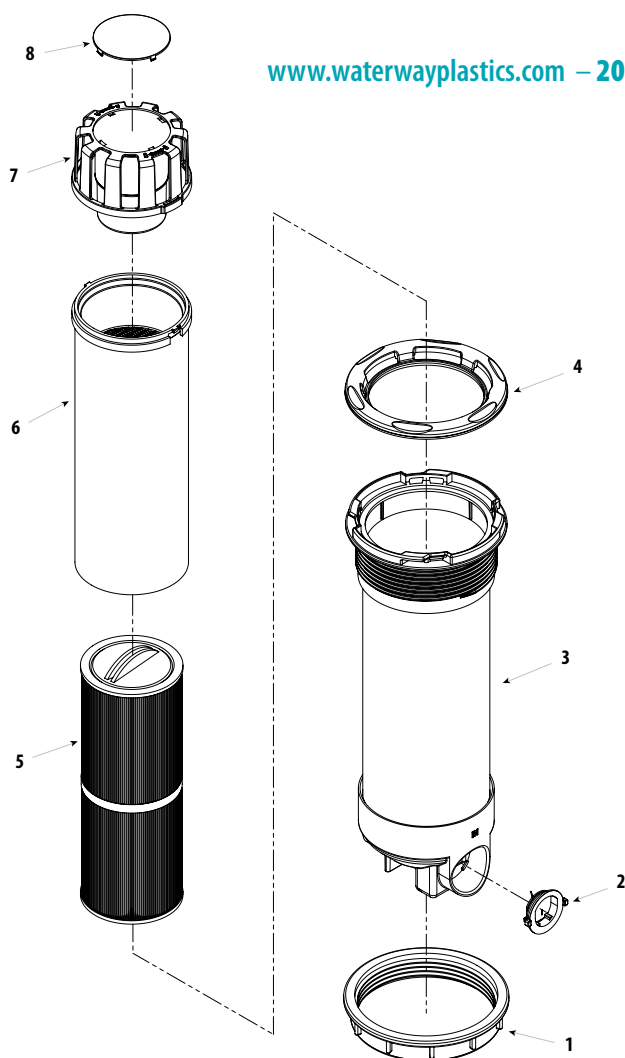
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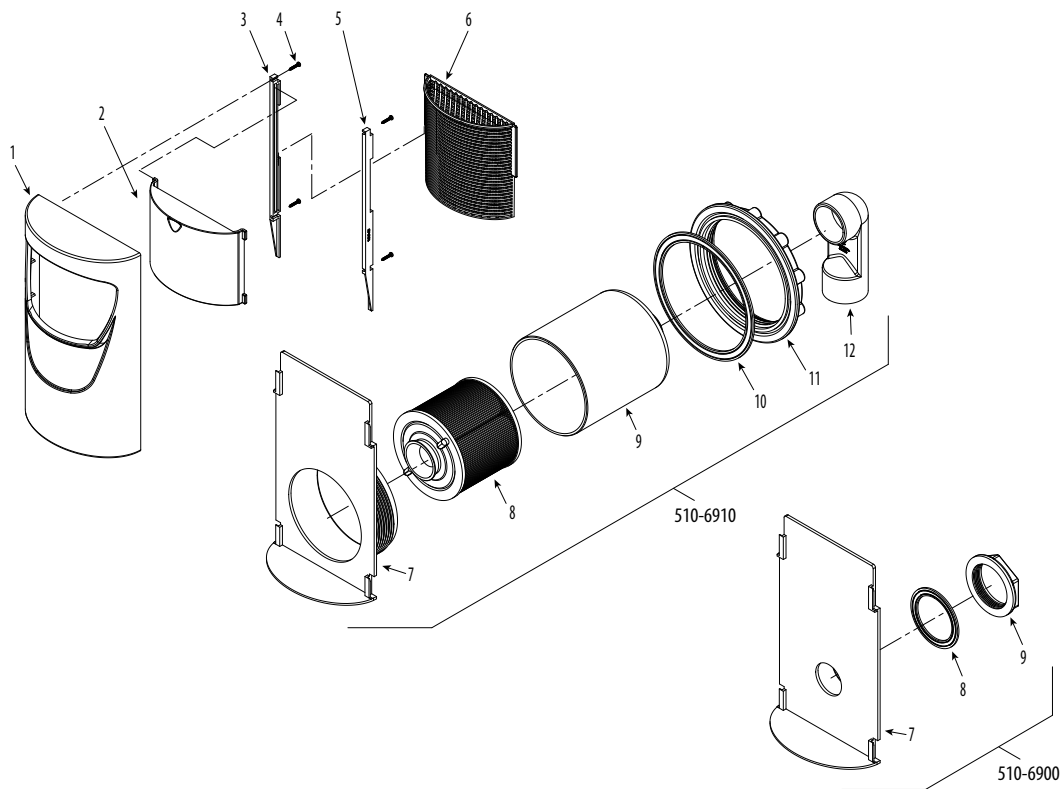


Replacement Parts / Teleweir

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Teleweir		
Item	Part No.	Description
1	718-1000B	Top-Mount Filter Nut
2	600-1040B	2" Bypass Valve
3	550-5735-1B	35 sq. ft. Teleweir Body Assembly
	550-5750-1B	50 sq. ft. Teleweir Body Assembly
	550-5775-1B	75 sq. ft. Teleweir Body Assembly
4	519-8310B	Teleweir Trim Ring - 6-Scallop
5	817-4035B	35 sq. ft. Teleweir Cartridge
	817-4050B	50 sq. ft. Teleweir Cartridge
	817-4075B	75 sq. ft. Teleweir Cartridge
6	550-5835-1B	35 sq. ft. Inner Pipe & Basket Assembly
	550-5850-1B	50 sq. ft. Inner Pipe & Basket Assembly
	550-5875-1B	75 sq. ft. Inner Pipe & Basket Assembly
7	550-5701B	Upper Weir Teleweir Sub-Assembly
8	519-0300B	Teleweir Cap



510-6900 - Deluxe Strip Skimmer Replacement Parts

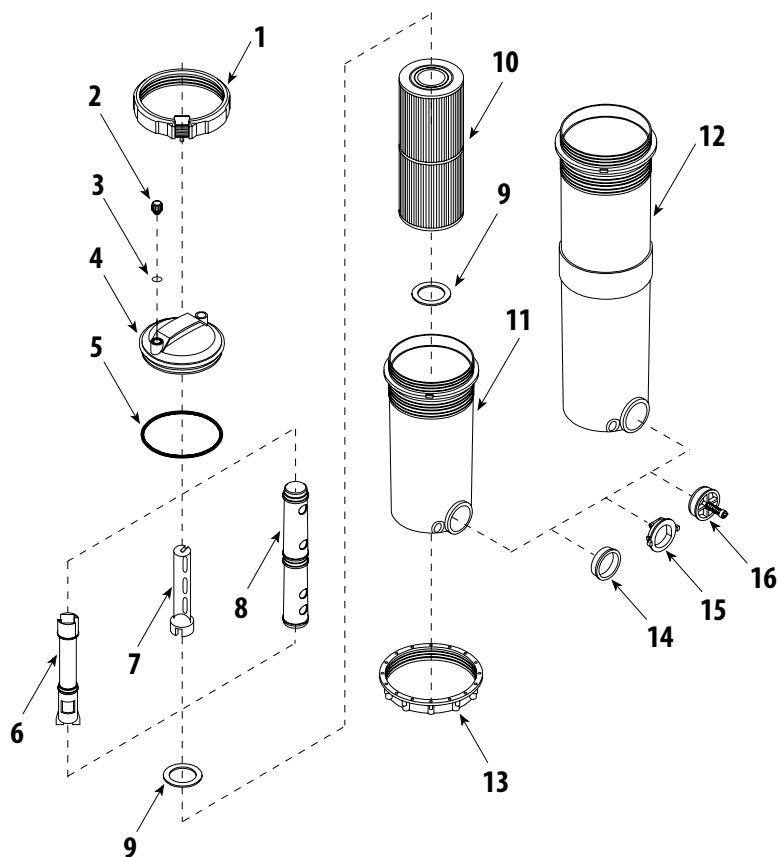
Item	Part No.	Description
1	519-6900B	Weir Frame
2	550-6910B	Weir Door Assembly
3	519-6940.RB	Guide Frame - Right
4	819-0114B	Screw (4 required)
5	519-6940.LB	Guide Frame - Left
6	519-6951B	Basket
7	519-6981B	Weir Plate Outlet
8	711-4350B	Wall Fitting Gasket
9	718-3150B	Wall Fitting Nut
10	819-0008B	Screw, #8 PPH

510-6910 - Deluxe Skim Filter Replacement Parts

Item	Part No.	Description
1	519-6900B	Weir Frame
2	550-6910B	Weir Door Assembly
3	519-6940.RB	Guide Frame - Right
4	819-0114B	Screw (4 required)
5	519-6940.LB	Guide Frame - Left
6	519-6951B	Basket
7	519-6961B	Weir Plate Outlet
8	817-0020B	10 sq. ft. Cartridge
9	519-6970B	Weir Filter Housing
10	711-7000B	Wall Fitting Gasket
11	718-7000B	Wall Fitting Nut
12	411-6910B	90° Ell - 1 1/2" S x 1 1/2" S
13	819-0008B	Screw, #8 PPH

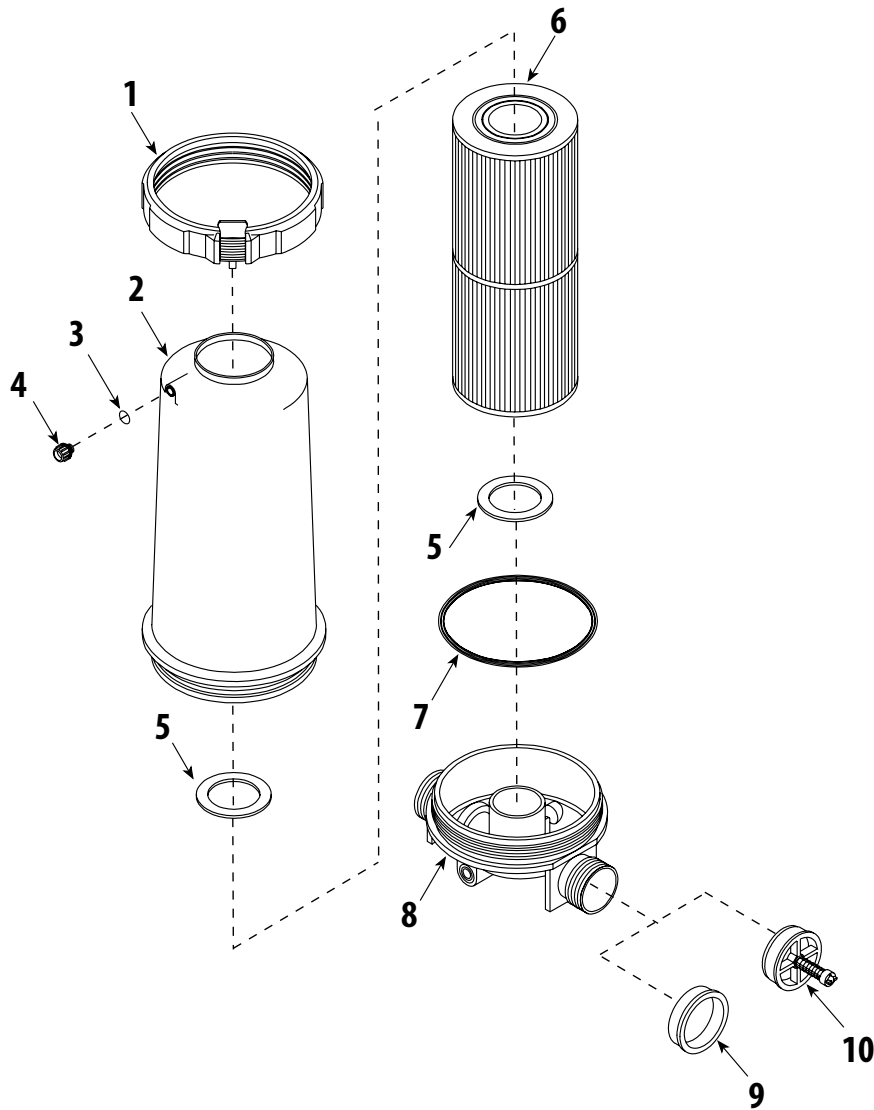


Replacement Parts / 1 ½" and 2" Top-Load Filter



1 ½" and 2" Top-Load Filter Replacement Parts

Item	Part No.	Description
1	500-1000B	Lock Ring Assembly
2	715-1001B	Plug - Air Relief
3	805-0114B	O-Ring - Air Relief Plug
4	511-1000B	Filter Lid with Handle
5	805-0360B	O-Ring - Filter Lid
6	500-1070B	Brominator Assembly - 10 Tablet
7	519-1051B	Mineral Purifier Canister Holder
8	500-1060B	Flow Restriction Tube
9	711-1010B	Spacer Ring
10	817-2500B	Filter Cartridge - 25 sq. ft. - 4 15/16" OD x 13 5/16" L
	817-5000B	Filter Cartridge - 50 sq. ft. - 4 15/16" OD x 13 5/16" L
	817-7500B	Filter Cartridge - 75 sq. ft. - 4 15/16" OD x 23 5/8" L
	817-1000B	Filter Cartridge - 100 sq. ft. - 4 15/16" OD x 23 5/8" L
11	550-5000B	1 ½" Filter Body - with Bypass
	550-4990B	1 ½" Filter Body - with Plug
	550-5010B	2" Filter Body - with Bypass
	550-5060B	2" Filter Body - with Plug
12	550-5110B	1 ½" Extended Filter Body - with Bypass
	550-5150B	1 ½" Extended Filter Body - with Plug
	550-5230B	2" Extended Filter Body - with Bypass
	550-5220B	2" Extended Filter Body - with Plug
13	718-1000B	Nut - Filter Body
14	715-1010B	1 ½" Plug
	715-9900B	2" Plug
15	600-1040B	2" Bypass Valve Assembly
16	600-1000B	1 ½" Bypass Valve Assembly



1 ½" In-Line Filter Replacement Parts

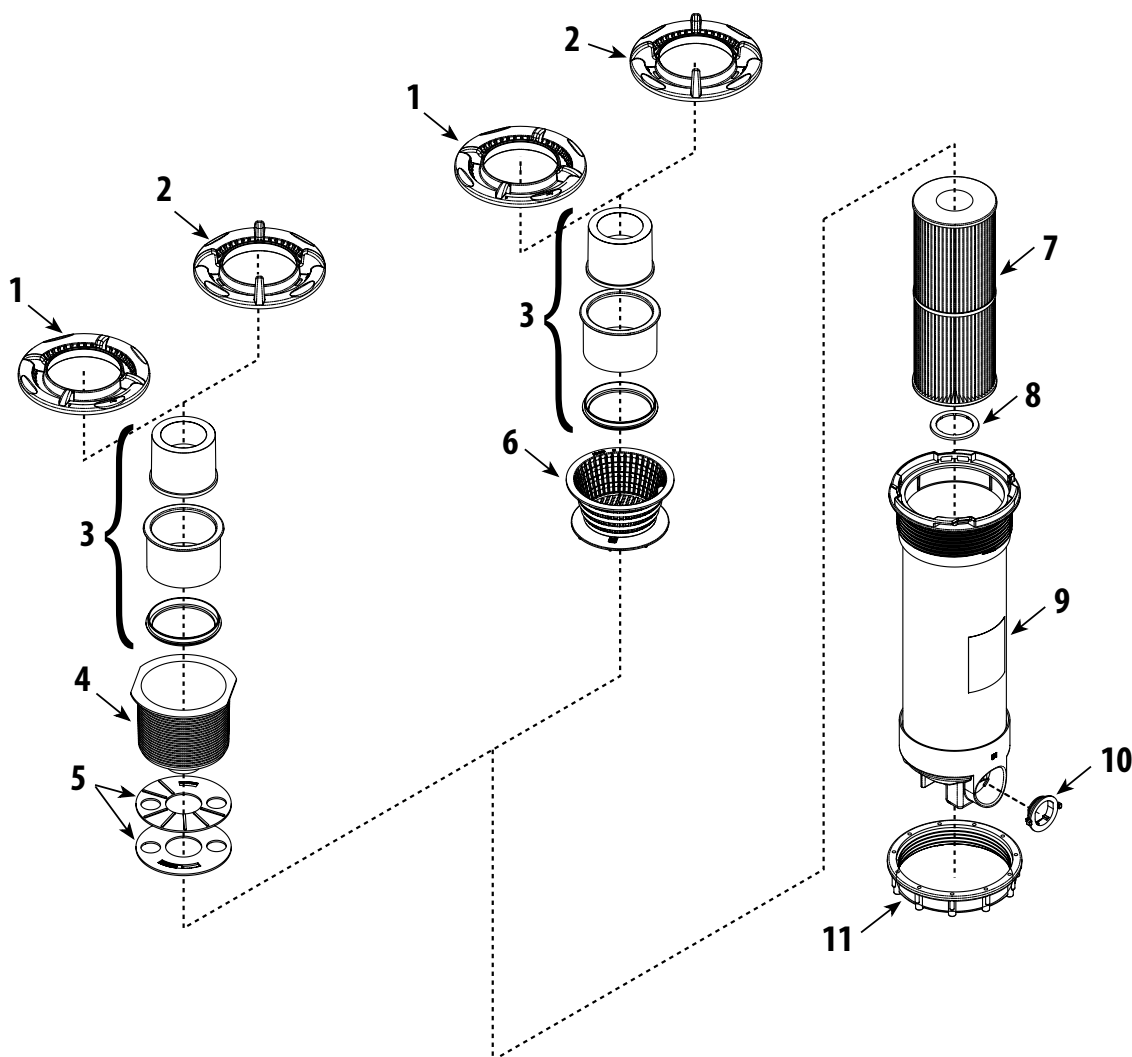
Item	Part No.	Description
1	500-1000B	Lock Ring Assembly
2	515-1010B	In-line Filter Body
3	805-0114B	O-Ring - Air Relief Plug
4	715-1001B	Plug - Air Relief
5	711-1010B	Spacer Ring
6	817-2500B	Filter Cartridge - 25 sq. ft. - 4 15/16" OD x 13 5/16" L
	817-5000B	Filter Cartridge - 50 sq. ft. - 4 15/16" OD x 13 5/16" L
7	805-0360B	O-Ring - Filter Lid
8	511-1010B	1 ½" Filter Lid
9	715-1010B	1 ½" Plug
10	600-1000B	1 ½" Bypass Valve

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Replacement Parts / Dyna-Flo Top Mount Skim Filter

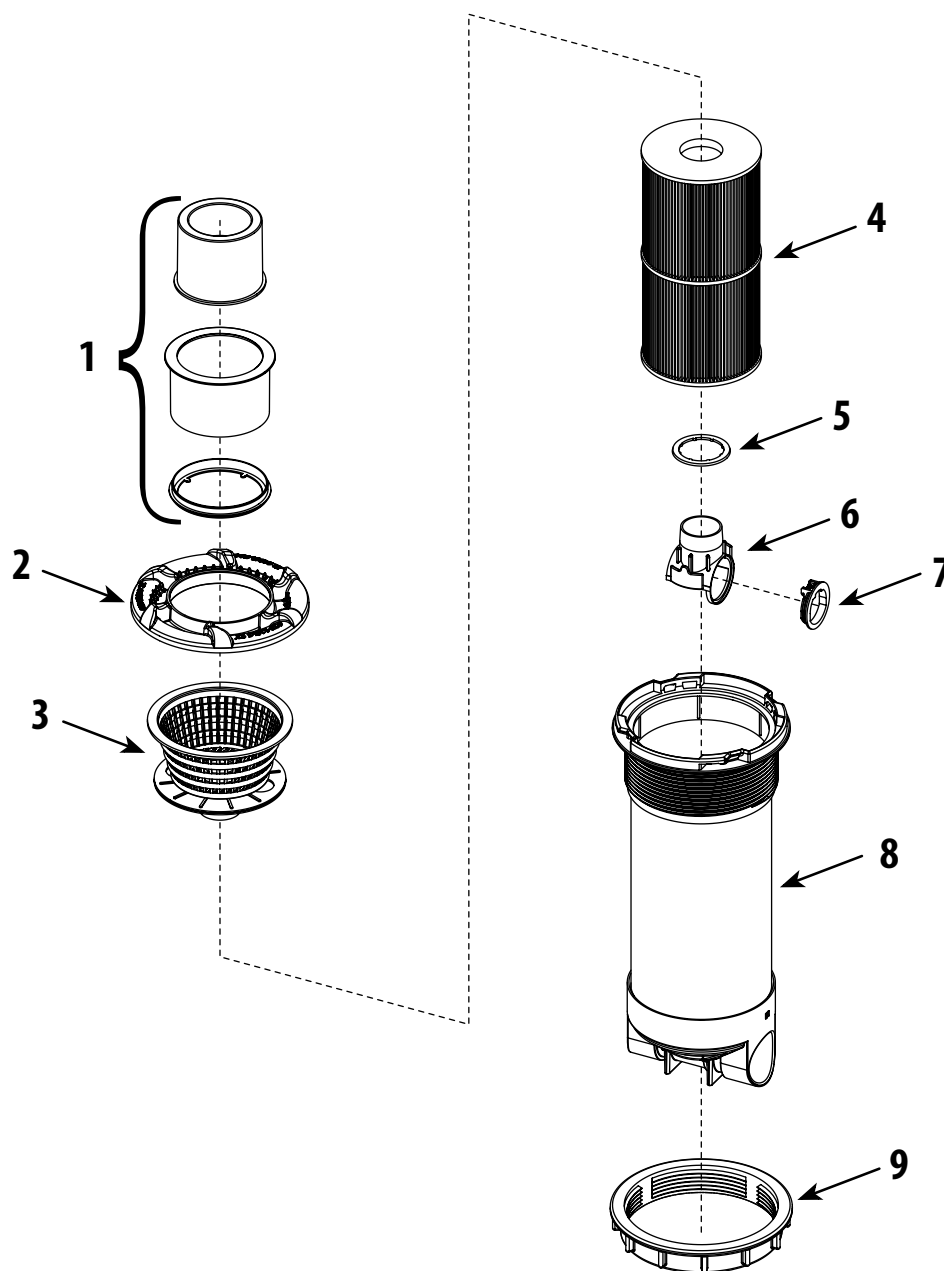


Dyna-Flo Top Mount Skim Filter Replacement Parts

Item	Part No.	Description
1	519-8070B	4-Scalloped Trim Ring - Low Volume - White
2	519-8050B	4-Scalloped Trim Ring - High Volume - White
3	550-2630B	Weir Assembly - 3-Piece - White
4	519-8000B	Basket - White - 6.4" diameter x 5.62" H
5	519-3010B	Diverter Plate
6	500-2680B	Low Profile Basket Assembly - White - 6.35" diameter x 2.75" H
7	817-2500B	Filter Cartridge - 25 sq. ft. - 4 15/16" OD x 13 5/16" L
	817-3501B	Filter Cartridge - 40 sq. ft. - 4 15/16" OD x 9 1/4" L
	817-5000B	Filter Cartridge - 50 sq. ft. - 4 15/16" OD x 13 5/16" L
8	711-1010B	Spacer Ring
9	--	Body
10	600-1040B	2" Bypass Valve
11	718-1000B	Nut - Filter Body

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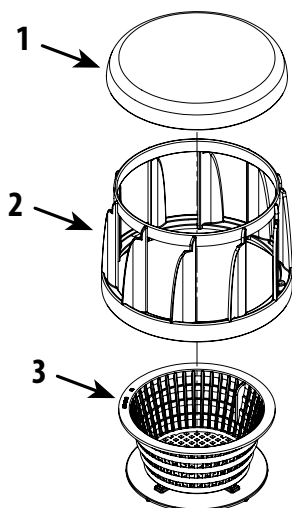
Dyna-Flo XL Skim Filter Replacement Parts

Item	Part No.	Description
1	550-8620B	Weir Assembly
2	519-8260B	Scalloped Trim Ring
3	550-8631B	Basket Assembly - Black - 8.0" diameter x 3.5" H
4	817-0017B	Dyna-Flo XL Cartridge - 50 sq. ft. - 2 3/8" x 6 9/16" OD x 13 5/16" L
	817-0018B	Dyna-Flo XL Cartridge - 75 sq. ft. - 2 3/8" x 6 9/16" OD x 13 5/16" L
	817-0019B	Dyna-Flo XL Cartridge - 100 sq. ft. - 2 3/8" x 6 9/16" OD x 17 13/16" L
5	711-8200B	Spacer Ring
6	602-8210B	Bottom Body Insert with Bypass Valve
7	600-1020B	2 1/2" Bypass Valve
8	--	Body
9	718-8200B	Nut

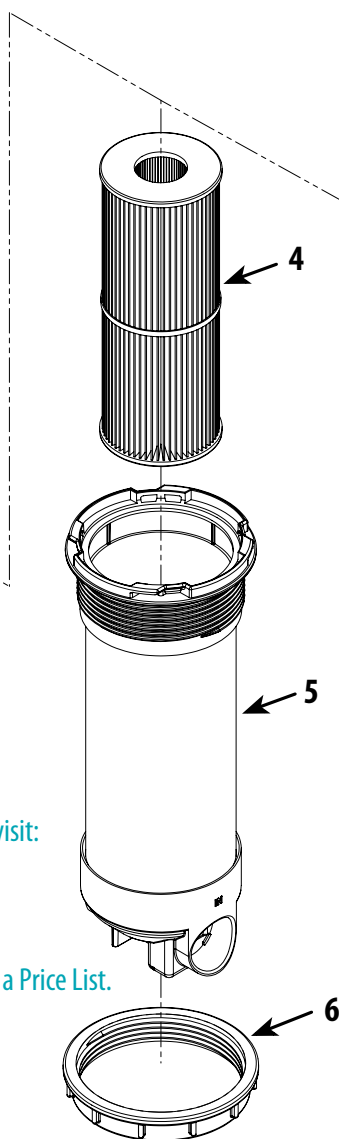
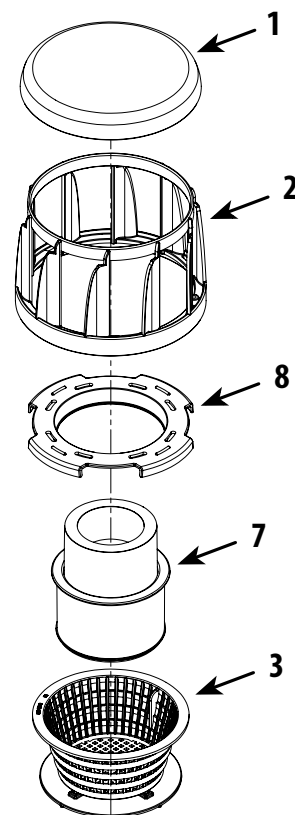


Replacement Parts / Ultra Skim Filter / Ultra Skim XL Filter

Ultra Skim Filter Assembly 514-6550



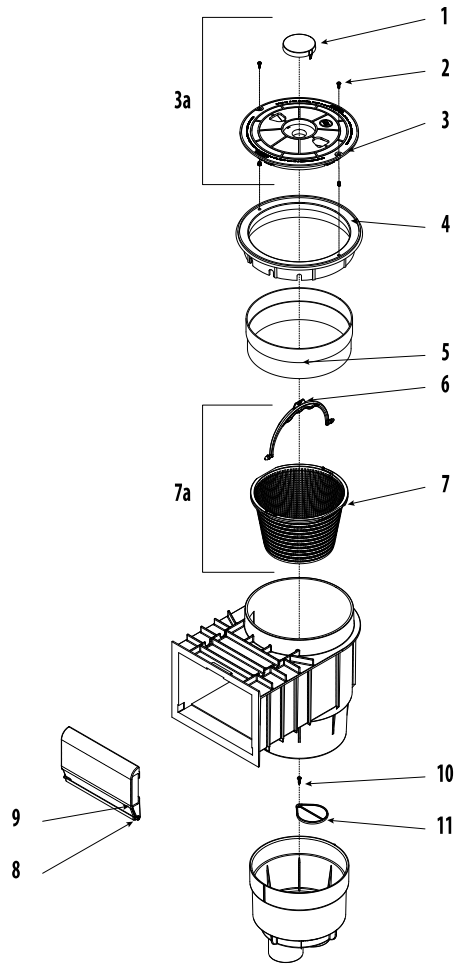
Ultra Skim XL Filter Assembly 514-6580



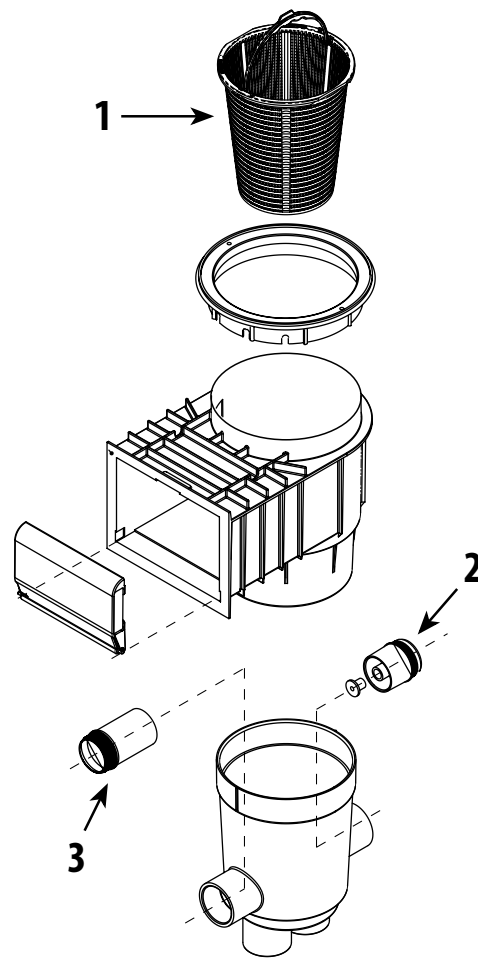
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Ultra Skim Filter Replacement Parts

Item	Part No.	Description
1	519-8160B	Lid
2	519-8150B	Turbine
3	500-2697B	Basket Assembly - 6.35" diameter x 2.75" H
4	817-2500B	Filter Cartridge - 25 sq. ft. - 4 15/16" OD x 13 5/16" L
	817-3501B	Filter Cartridge - 40 sq. ft. - 4 15/16" OD x 9 1/4" L
	817-5000B	Filter Cartridge - 50 sq. ft. - 4 15/16" OD x 13 5/16" L
5	--	Body
6	718-1000B	Filter Body Nut
7	550-2630B	Weir Assembly - 3 Piece - White
8	519-2010B	Ultra Skim Filter - Weir Retainer Ring



Renegade Gunite In-Ground Skimmer



Renegade Venturi and Deep Basket

Renegade Gunite In-Ground Skimmer Replacement Parts

Item	Part No.	Description
1	519-6460B	Blank Lid Insert
2	819-0005B	Screw #8-32 x 7/16" Phil Pan Head (2 required)
3	519-6450B	Lid - White
3a	540-6470WWB	Lid with Logo Insert
4	519-6420B	Lid Mounting Ring with Insert - White
5	519-6570B	Mounting Ring Extension
6	519-3250B	Basket Handle
7	519-3240B	Basket - 8.12" diameter x 5.25" H
7a	542-3240B	Basket Assembly with Handle
8	550-9950B	Weir Door Assembly
9	865-0200B	Weir Door Foam
10	819-4350B	Screw #8 x 5/8" PNHD Phil.
11	519-6470B	Diverter Plate

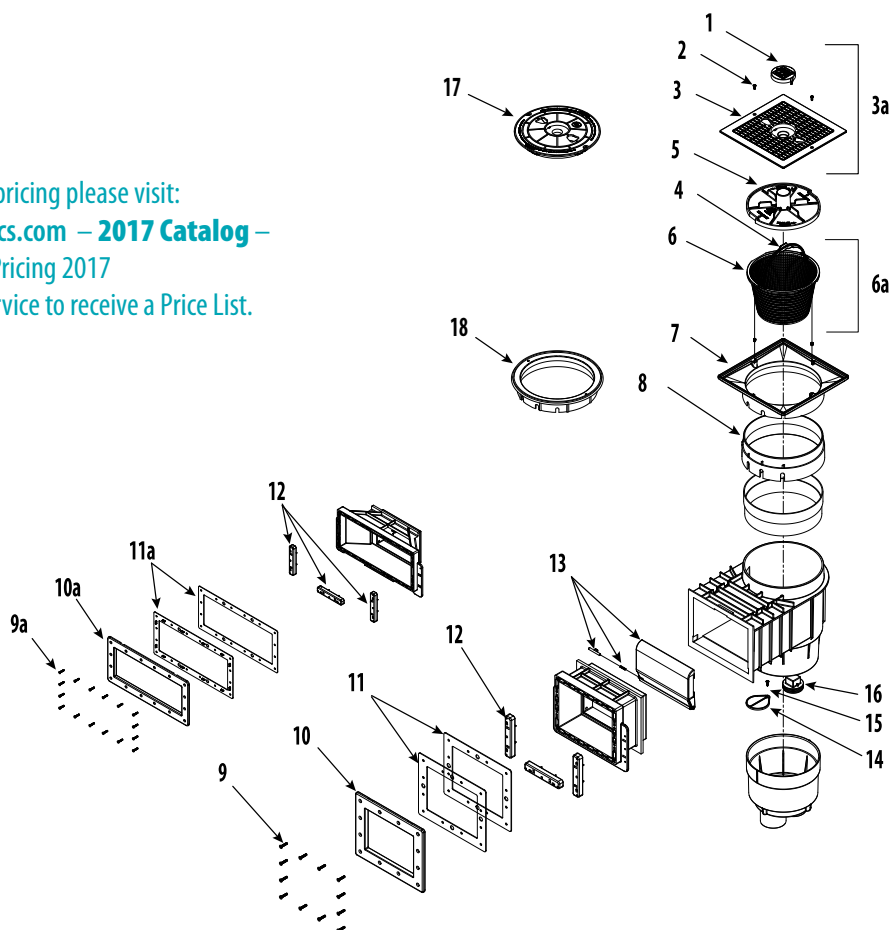
Renegade Venturi and Deep Basket Skimmer Replacement Parts

Item	Part No.	Description
1	542-9600B	Venturi Basket Assembly - 8.12" diameter x 9.0" H
2	542-9610B	Venturi Nozzle Fitting Assembly
3	519-9650B	2" Outlet Port



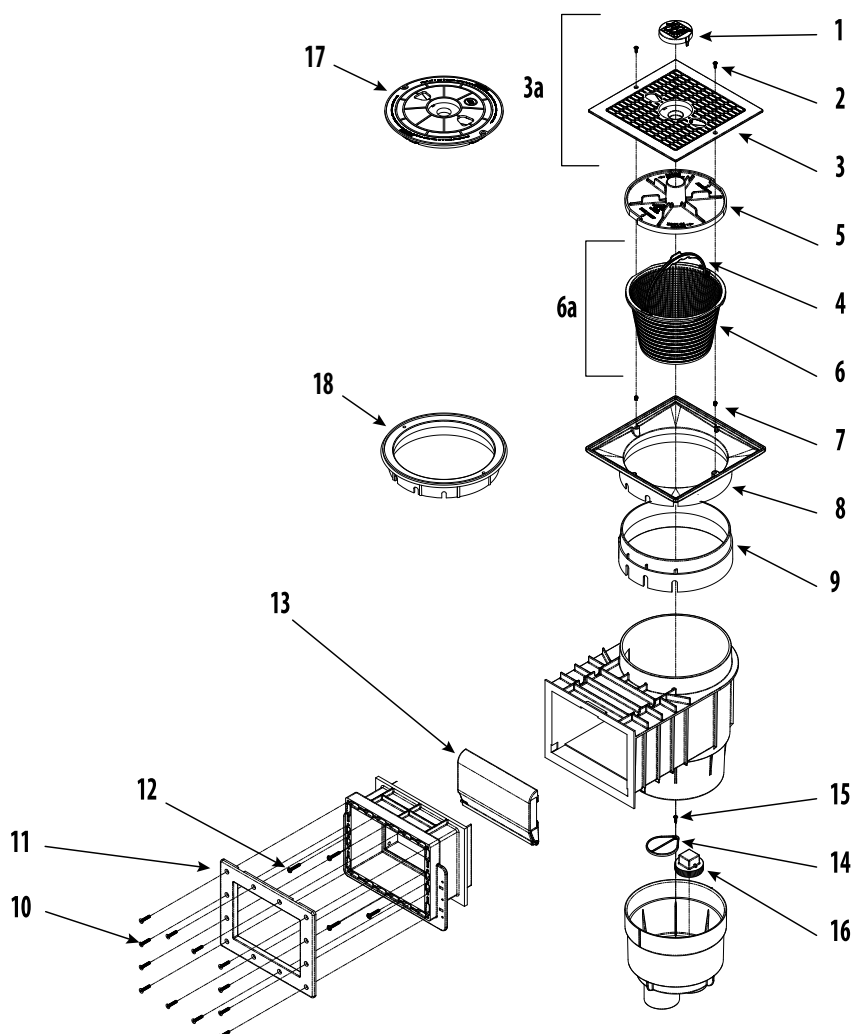
Replacement Parts / Renegade Vinyl Liner Skimmer

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Renegade Vinyl Liner Skimmer Replacement Parts

Item	Part No.	Description
1	519-6460WWB	Logo Lid Insert
2	819-0005B	Screw #8 32 x 7/16" (2 required)
3	519-9500B	Square Lid
3a	540-6490WWB	Square Lid with Logo Insert
4	519-3250B	Basket Handle
5	519-6480B	Vacuum Plate - Twist-Lock (2013 & older)
5a	519-6480-R1B	New Vacuum Plate (2014 & newer)
6	519-3240B	Basket - 8.12" diameter x 5.25" H
6a	542-3240B	Basket Assembly with Handle
7	519-9510B	Square Collar
8	519-6560B	Mounting Ring Extension - Vinyl
9	819-6945B	Screw #12 x 1 1/4" PFH (12 required)
9a	819-6945B	Screw #12 x 1 1/4" PFH (16 required)
10	519-9530B	Mounting Plate - Standard
10a	519-9550B	Mounting Plate - Wide Mouth
11	711-9510B	Gasket - Standard (2 required)
11a	711-9520B	Gasket - Wide Mouth (2 required)
12	713-9520B	Spacer (3 required)
13	550-9650B	Weir Door Assembly
14	519-6470B	Diverter Plate
15	819-4350B	Screw - 8 x 5/8"
16	715-9910B	2" NPT Plug
17	519-6450B	Pool Skimmer Lid - R1
18	519-6420B	Mounting Ring

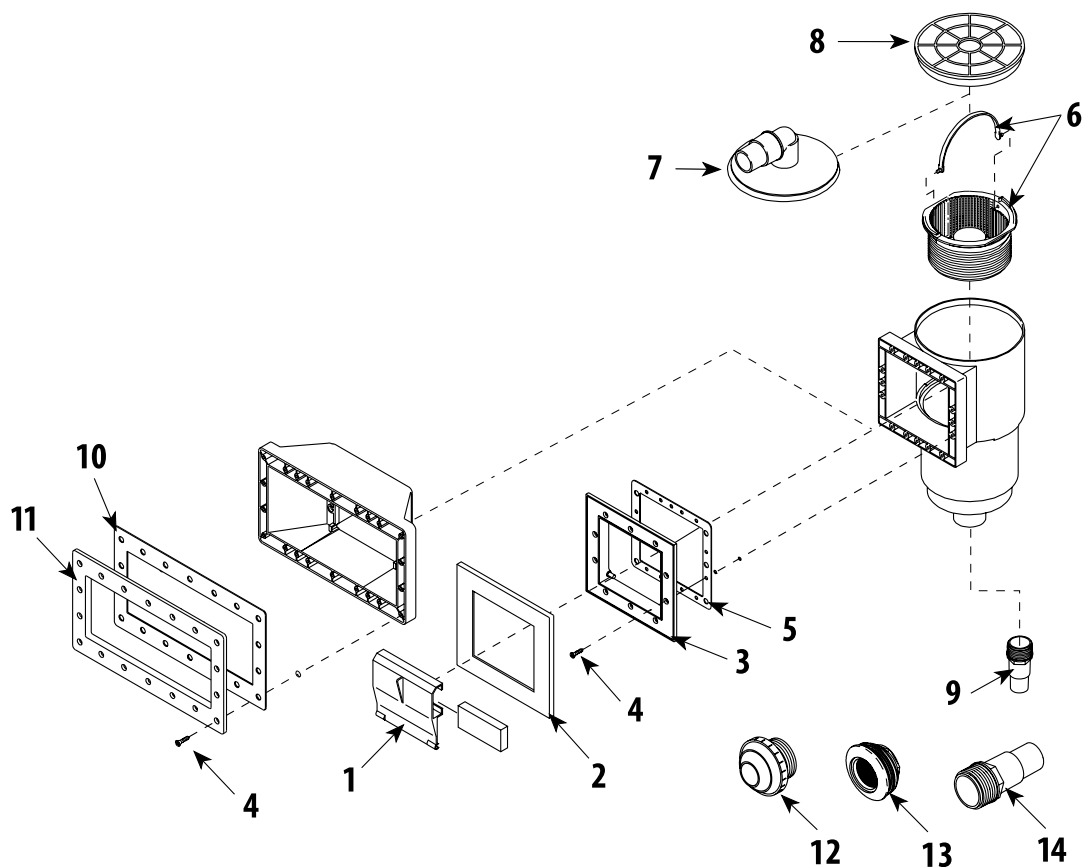


Renegade Fiberglass Skimmer Replacement Parts

Item	Part No.	Description
1	519-6460WWB	Logo Lid Insert
2	819-0005B	Screw #8-32 x 7/16" Phil Pan Head (2 required)
3	519-9500B	Square Lid
3a	540-6490WWB	Square Lid with Logo Insert
4	519-3250B	Basket Handle
5	519-6480B	Vacuum Plate - Twist-Lock (2013 & older)
5a	519-6480-R1B	New Vacuum Plate (2014 & newer)
6	519-3240B	Basket - 8.12" diameter x 5.25" H
6a	542-3240B	Basket Assembly with Handle
7	820-4110B	Screw Lock (2 required)
8	519-9510B	Square Collar
9	519-6560B	Mounting Ring Extension (2 included)
10	819-6950B	Screw #12 x 1 1/2" PFH Type B (12 required)
11	519-9530B	Mounting Plate
12	819-0030B	Screw #12 x 1 1/4" PPH Stainless Steel (4 required)
13	550-9650B	Weir Door Assembly
14	519-6470B	Diverter Plate
15	819-4350B	Screw #8 x 5/8" PNHD Phil
16	715-9910B	2" NPT Plug
17	519-6450B	Pool Skimmer Lid - R1
18	519-6420B	Mounting Ring



Replacement Parts / Flo-Pro II Above Ground Skimmer

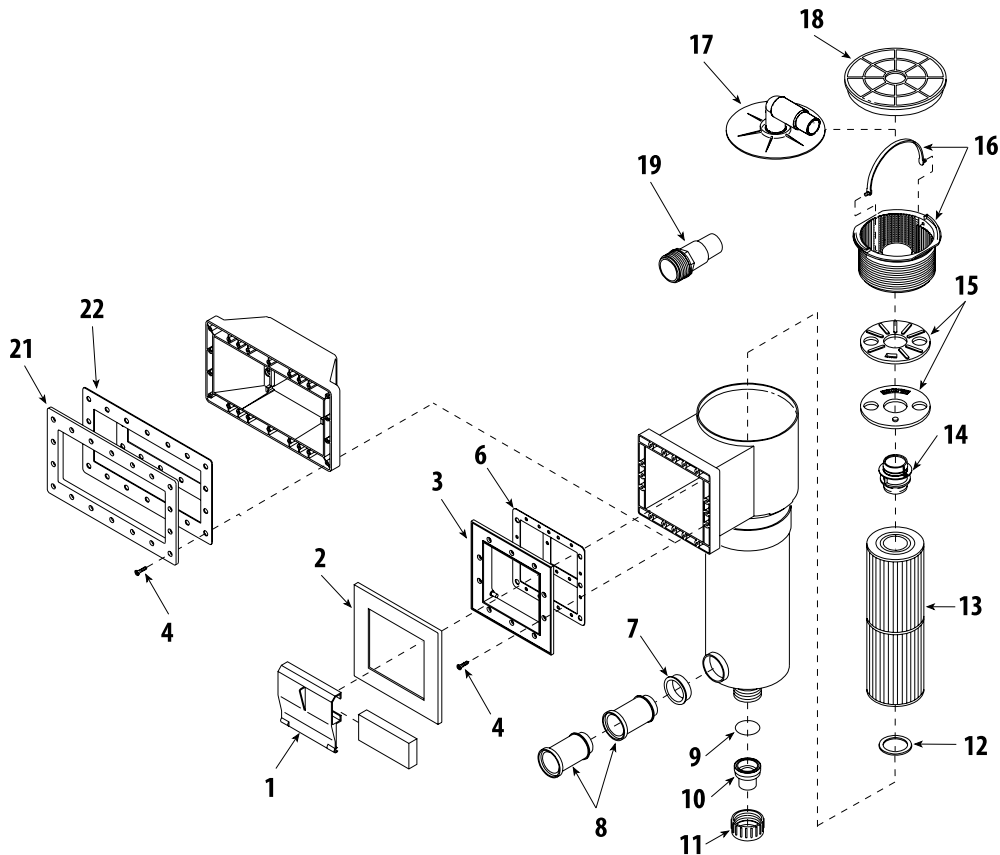


Flo-Pro II Above-Ground Skimmer Replacement Parts

Item	Part No.	Description
1	542-3060B	Weir Door Assembly with Foam
2	519-3090B	Trim Plate <i>(optional)</i>
3	519-3180B	Mounting Plate - Front Access
4	819-0006B	Screw - #12 x 1 1/4" PFH 18-8 Sms <i>(10 for Regular Skimmer; 18 for Wide Mouth)</i>
5	711-0060B	Anti-Rust Wall Protection Gasket - Regular
6	550-1030B	Basket Assembly with Handle - 6.38" diameter x 4.10" H
7	519-3150B	Vacuum Plate - Front Access with 90° Elbow
8	519-3030B	Lid - Front Access
9	417-6140B	Hose Adapter - 1 1/2" MPT x 1 1/2" Hose
	417-6150B	Hose Adapter - 1 1/2" Barb <i>(optional)</i>
10	711-0070B	Anti-Rust Wall Protection Gasket - Wide Mouth
11	519-4110B	Mounting Plate - Wide Mouth
12	400-1410DB	Eyeball Fitting - 3/4" Eyeball
	400-1410EB	Eyeball Fitting - 1" Eyeball
13	400-9170B	Return Wall Fitting with Locknut and Gaskets - 1 1/2" FPT
14	417-6060B	Hose Adapter Fitting - 1 1/2" MPT x 1 1/4" Hose

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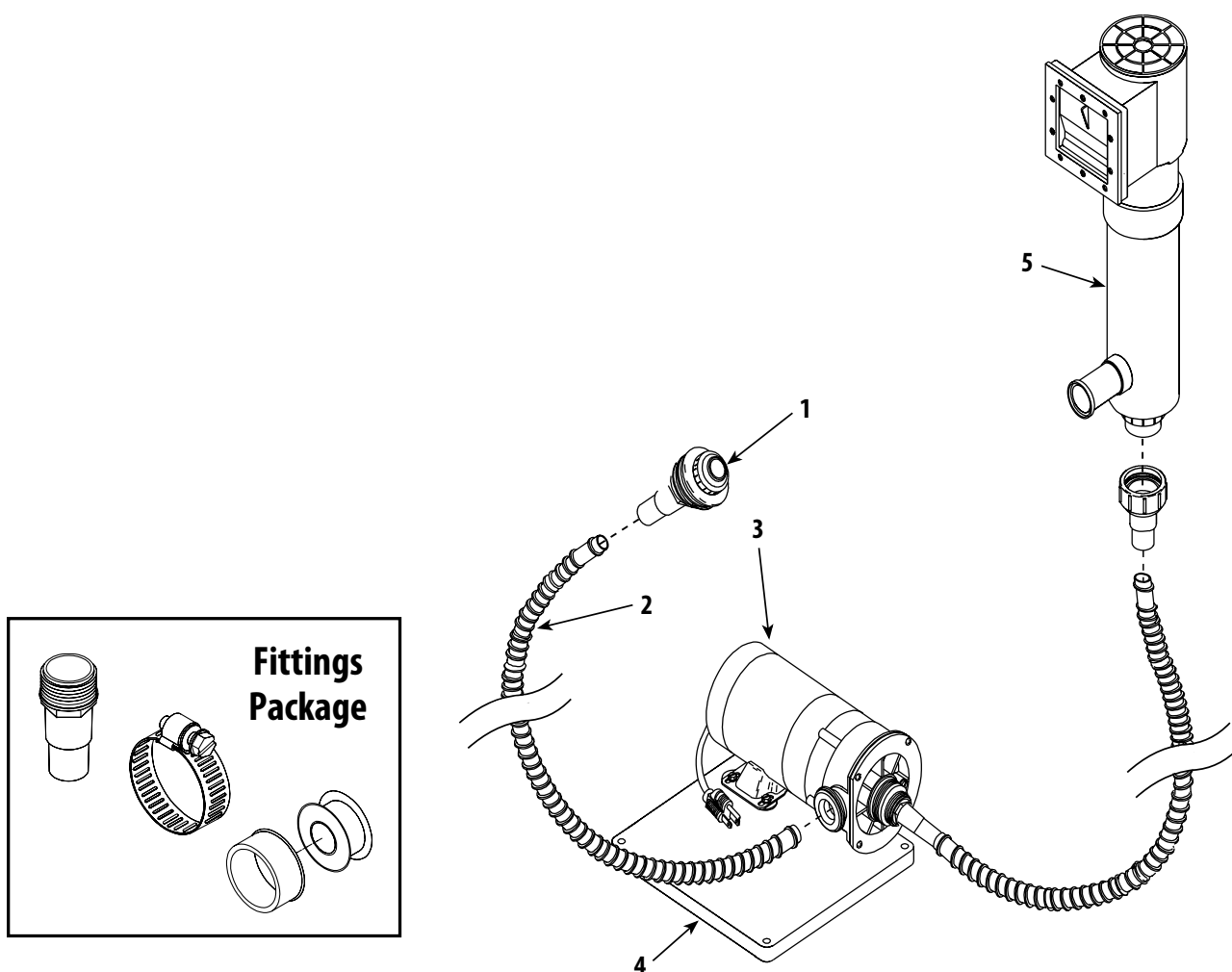


Flo-Pro Skim Filter Replacement Parts

Item	Part No.	Description
1	542-3060B	Weir Door Assembly with Foam
2	519-3090B	Trim Plate - Front Access <i>(optional)</i>
3	519-3080B	Mounting Plate - Front Access - Short Throat Only
	519-3180B	Mounting Plate - Front Access - Long Throat Only
4	819-0006B	Screw - #12 x 1 1/4\" PFH 18-8 Sms
6	711-0060B	Anti-Rust Wall Protection Gasket - Regular
7	715-2030B	2\" Plug
8	519-3190B	Support Piece - Short Throat
	519-3170B	Extension - Support Piece - Wide Mouth
9	805-0226B	O-Ring - Union
10	417-6020B	1 1/2\" Tailpiece x 1 1/2\" Hose Adapter Fitting - with O-Ring Groove
11	415-4000B	1 1/2\" Union Nut
12	711-1010B	Spacer Ring
13	817-2500B	Filter Cartridge - 25 sq. ft. - 4 15/16\" OD x 13 5/16\" L
	817-5000B	Filter Cartridge - 50 sq. ft. - 4 15/16\" OD x 13 5/16\" L
14	519-3100B	Collar Plate
15	519-3010B	Diverter Plate
16	550-1030B	Basket Assembly with Handle - 6.38\" diameter x 4.10\" H
17	519-3150B	Vacuum Plate with 90° Elbow
18	519-3030B	Lid
19	417-6060B	Hose Adapter Fitting - 1 1/2\" MPT x 1 1/4\" Hose Barb
21	519-4110B	Mounting Plate - Wide Mouth
22	711-0070B	Anti-Rust Wall Protection Gasket - Wide Mouth



Replacement Parts / TWM Skim Filter



TWM Skim Filter Replacement Parts

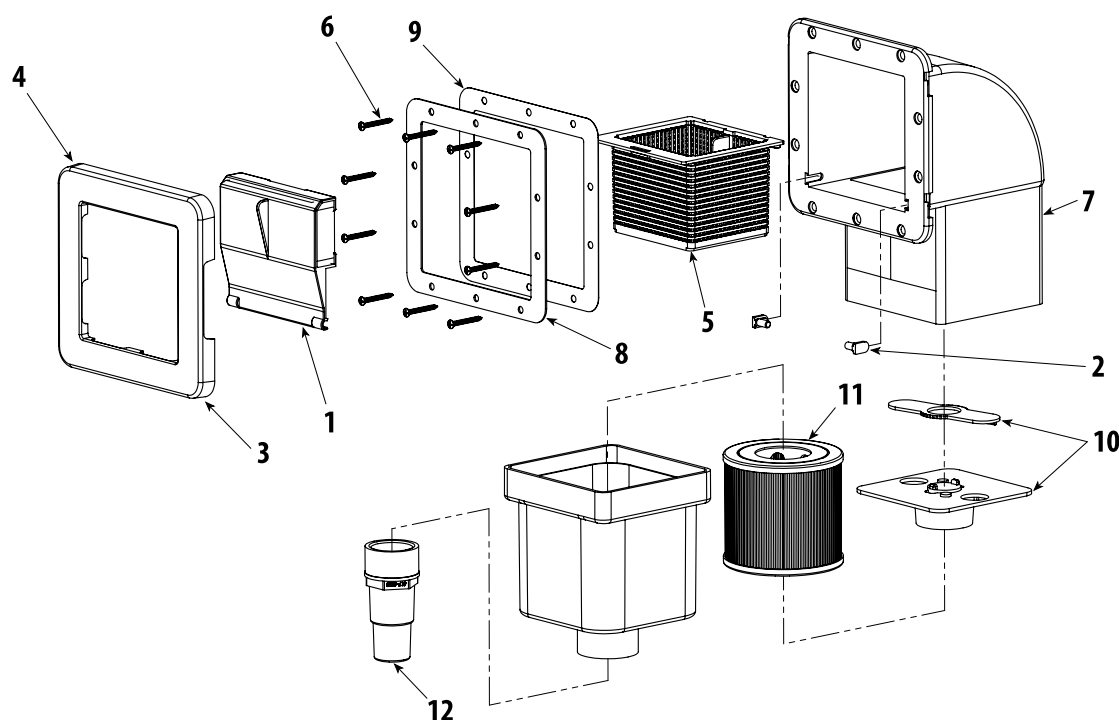
Item	Part No.	Description
1	550-9340B	Deluxe Return 1" Eyeball Fitting
2	872-9000B	Corrugated Hose - 1 1/2" x 6 ft.
3	--	Pump
4	672-1010B	Equipment Base - 1" x 14 1/2" x 15"
5	560-J0A50TB	Skim Filter Assembly - 50 sq. ft.

Fittings Package Contents

Item	Part No.	Description
--	417-6061B	1 1/2" MPT x 1 1/4" Hose Adapter Fitting (2 required)
--	872-0011B	2 1/2" Hose Clamp - Stainless Steel (4 required)
--	902-2000B	Teflon Tape - 1/2" x 100" roll

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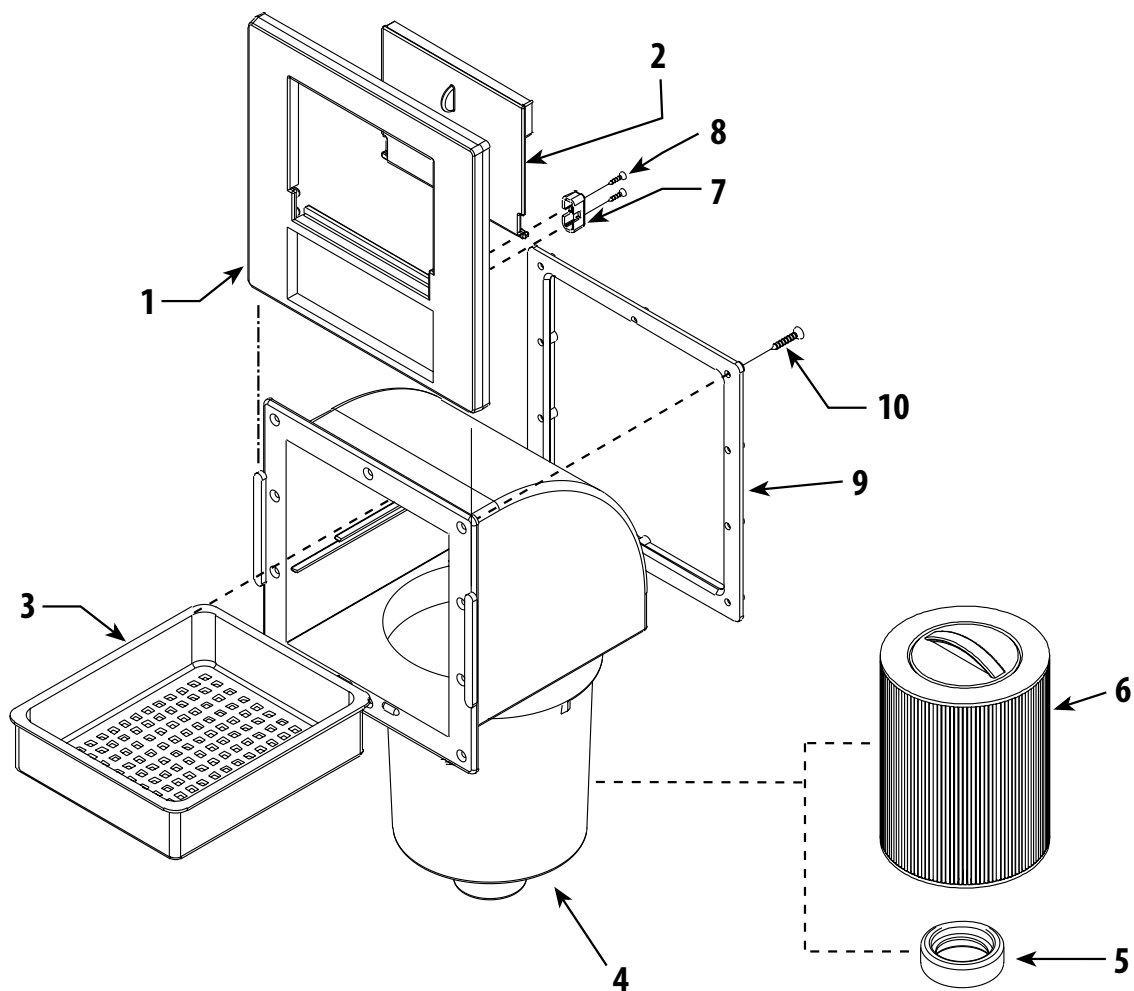


Spa Skimmer and Skim Filter Replacement Parts

Item	Part No.	Description
1	550-4050B	Weir Door with Foam - Square Spa Skimmer
2	519-4020B	Hinge - Square Skim Filter - White
3	916-1010B	Stainless Steel Escutcheon <i>(optional)</i>
4	519-4090B	Square Trim Plate - Plastic - Old Style
5	519-4030B	Basket - 4.80" x 5.10" x 3.45" H
6	819-6930B	Screw - #8 x 1 1/2" Flathead Phillips
7	550-4060B	1 1/2" Square Body with Base
	550-4080B	1 1/2" Square Body - 10 sq. ft. Skim Filter
	550-4090B	1 1/2" Square Body - 20 sq. ft. Skim Filter
8	806-1070B	Gasket - Mounting Plate
9	519-1600B	Mounting Plate <i>(optional)</i>
10	550-1500B	Diverter Plate Assembly
11	817-0010B	Filter Cartridge - 10 sq. ft. - 4 1/4" OD x 4" L
12	417-6080B	Hose Adapter Fitting - 1 1/2" Spigot x 1 1/4" Hose <i>(optional)</i>



Replacement Parts / 50 sq. ft. Skim Filter

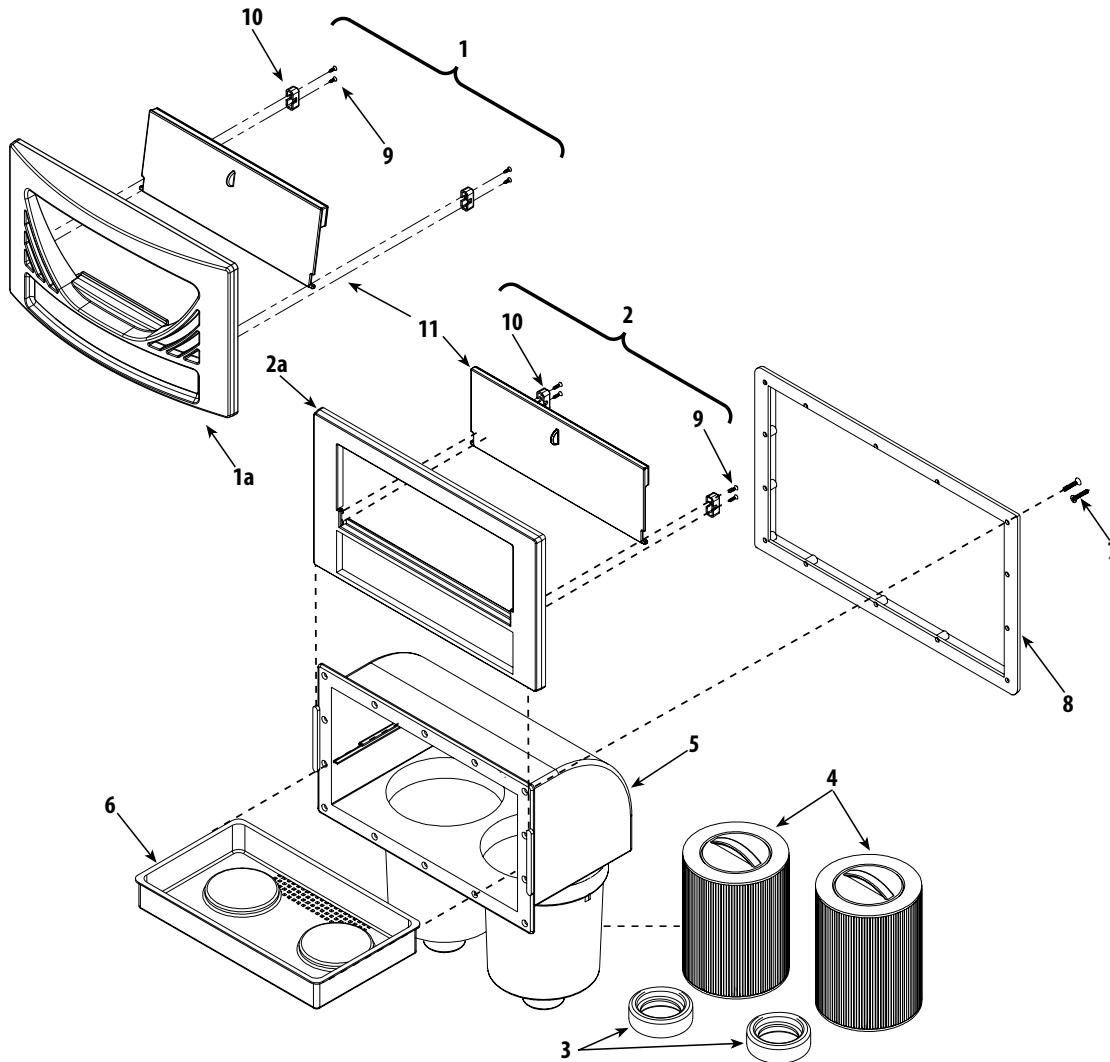


50 sq. ft. Skim Filter Replacement Parts

Item	Part No.	Description
1	519-9010B	Front Plate
2	550-9000B	Weir Door Assembly
3	519-9050B	Basket
4	550-9010B	Filter Body Assembly - 50 sq. ft.
5	519-6640B	Retainer Ring
6	817-0050B	50 sq. ft. Filter Cartridge - 6" OD x 8 1/4" L
7	519-6240B	Hinge Mount
8	819-3260B	Screw - #6 - 20 x 5/8" POH
9	519-9040B	Mounting Plate
10	819-0006B	Screw - #12 x 1 1/4" PFH

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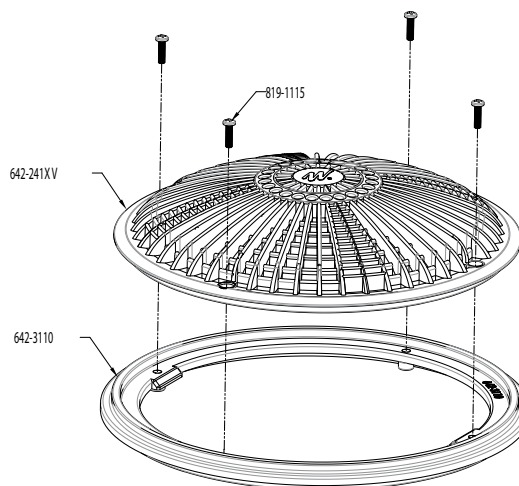
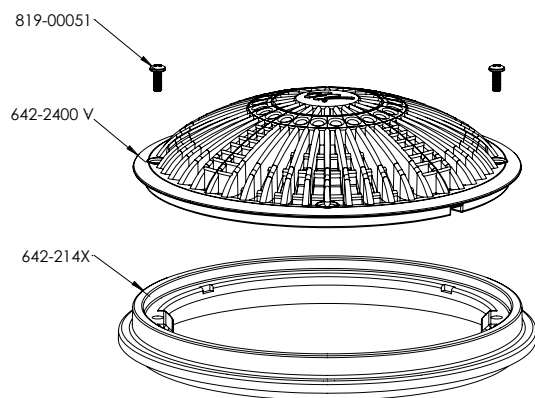


100 sq. ft. Skim Filter Replacement Parts

Item	Part No.	Description
1	550-6630B	Front Access Plate Assembly - Oval
1a	519-6630B	Blank Front Access Plate - Oval
2	550-6610B	Front Access Plate Assembly - Flat
2a	519-6650B	Blank Front Access Plate
3	519-6640B	Retainer Ring
4	817-0050B	50 sq. ft. Filter Cartridge - 6" OD x 8 1/4" L
5	550-6620B	Filter Body Assembly
6	519-6610B	Basket
7	819-0030B	Screw - #12 x 1 1/4" PFH
8	519-6680B	Mounting Plate
9	819-3260B	Screw - #6 -20 x 5/8" POH
10	519-6240B	Hinge Mount
11	550-6600B	Weir Door Assembly



Replacement Parts / VGB Drains

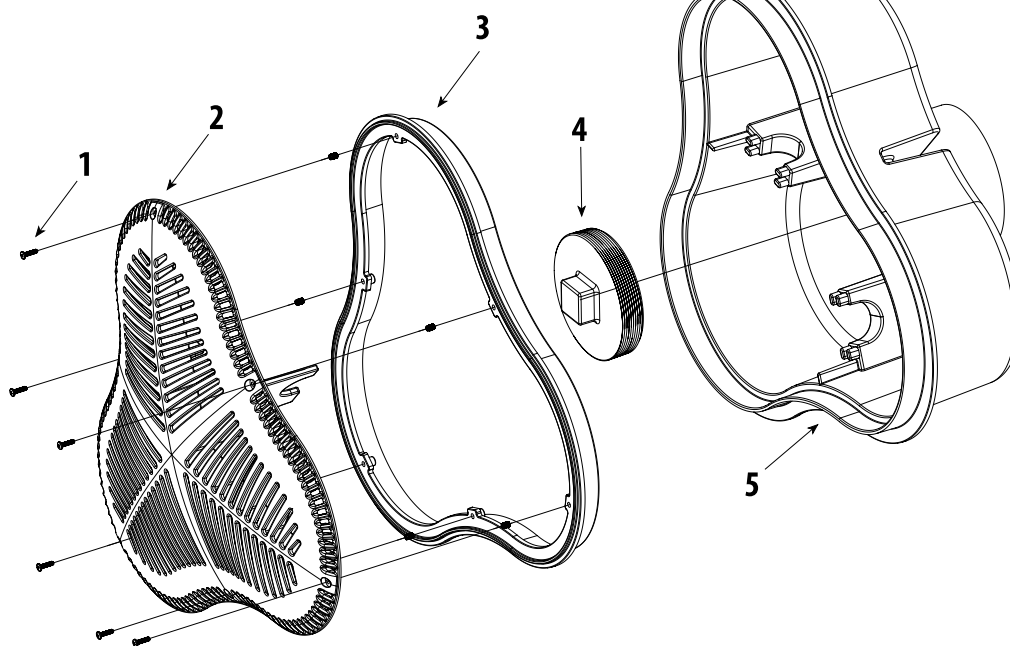


Tru Flo 8" Drain Cover Replacement Parts

Item	Part No.	Description
1	819-0051B	#8 Stainless Steel Screw - 32 x 7/16
2	642-2400 VB	8" Tru Flo Drain Cover
3	642-214XB	8" Tru Flo Drain Frame
4	640-234x VB	8" Tru Flo Drain Cover and Ext. Collar Assy

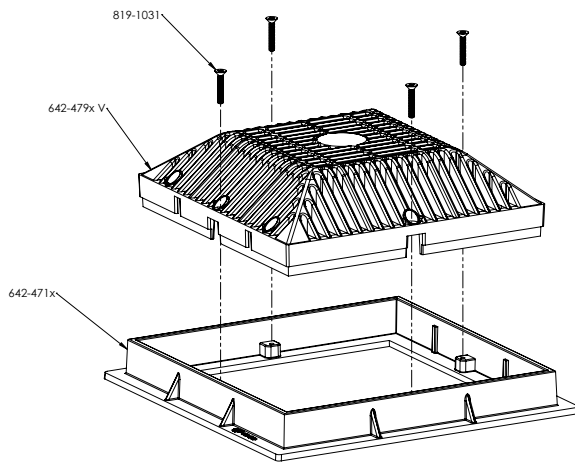
Tru Flo 10" Drain Cover Replacement Parts

Item	Part No.	Description
1	819-1115B	#8 Stainless Steel Screw - 32 x 5/8
2	642-241X VB	10" Tru Flo Drain Cover
3	642-311XB	10" Tru Flo Drain Frame
4	640-191x VB	10" Tru Flo Drain Cover and Ext. Collar Assy

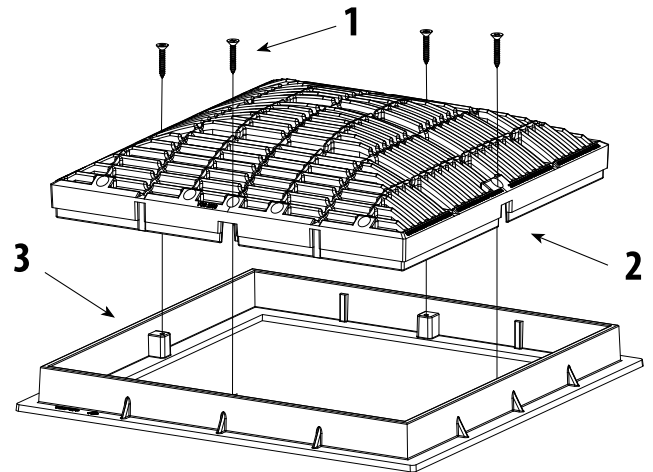


Clover Drain Replacement Parts

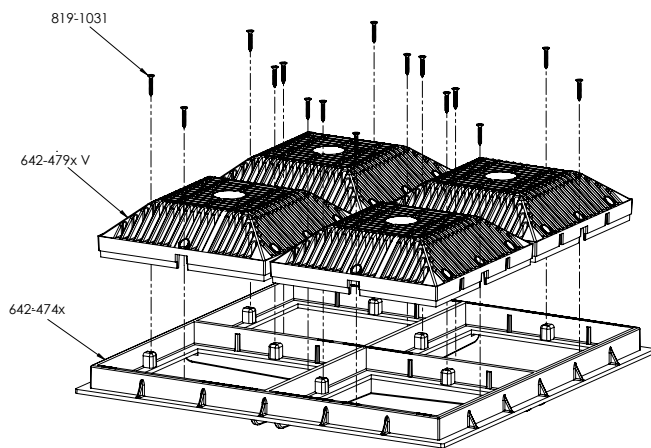
Item	Part No.	Description
1	819-1075B	#10-32 Stainless Steel Screw
2	642-1000 VB	Clover Drain Cover
3	642-1010B	Clover Drain Sump Frame with Inserts
--	645-1000 VB	Clover Drain Cover Kit (includes 1, 2, 3)
4	715-9960B	6" NPT Plug
5	642-1020B	Clover Drain Sump Body



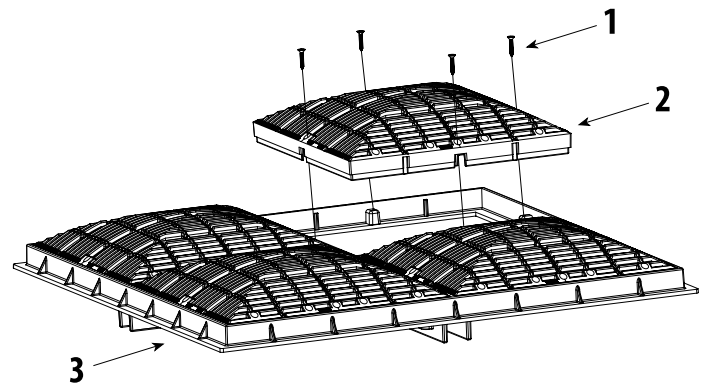
9" x 9" Grate & Frame Replacement Parts		
Item	Part No.	Description
1	819-1031B	#8 x 1 Stainless Steel Screw
2	642-479x VB	9" x 9" Pool Grate
3	642-471xB	9" x 9" Grate Frame



12" x 12" Grate & Frame Replacement Parts		
Item	Part No.	Description
1	819-1031B	#8 x 1 Stainless Steel Screw
2	642-4720 VB	12" x 12" Pool Grate
3	642-4730B	12" x 12" Grate Frame



18" x 18" Grate & Frame Replacement Parts		
Item	Part No.	Description
1	819-1031B	#8 x 1 Stainless Steel Screw
2	642-479X VB	9" x 9" Pool Grate
3	642-474XB	18" x 18" Grate Frame

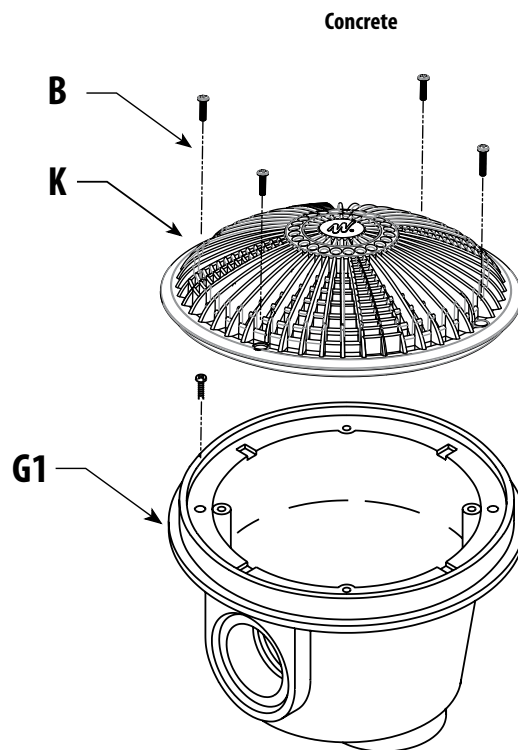
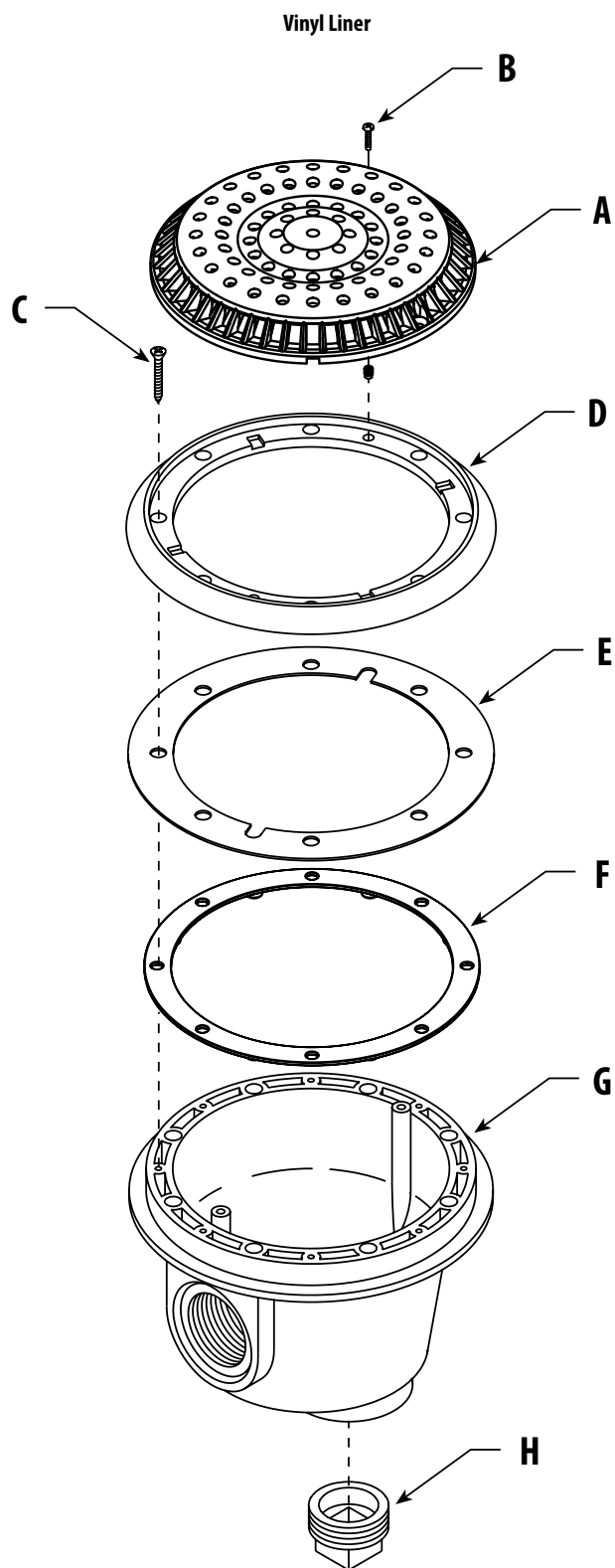


24" x 24" Grate & Frame Replacement Parts		
Item	Part No.	Description
1	819-1031B	#8 x 1 Stainless Steel Screw
2	642-4720 VB	12" x 12" Grate
3	642-4760B	24" x 24" Grate Frame

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Replacement Parts / Main Drains





Main Drain Replacement Parts

Item	Part No.	Description
A	645-2150 VB	8" Anti-Vortex Cover - White <i>(with screws)</i>
	645-2151 VB	8" Anti-Vortex Cover - Black <i>(with screws)</i>
	645-2157 VB	8" Anti-Vortex Cover - Gray <i>(with screws)</i>
	645-2159-DKG VB	8" Anti-Vortex Cover - Dark Gray <i>(with screws)</i>
	645-2159-BEI VB	8" Anti-Vortex Cover - Beige <i>(with screws)</i>
	645-2159-DKB VB	8" Anti-Vortex Cover - Dark Blue <i>(with screws)</i>
B	819-0005B	Cover Screws <i>(Anti-Vortex only)</i> (2 required)
C	819-6940B	Mounting Screw (8 required)
D	642-2090B	Vinyl Liner Main Drain Mounting Plate - White
	642-2091B	Vinyl Liner Main Drain Mounting Plate - Black
	642-2097B	Vinyl Liner Main Drain Mounting Plate - Gray
E	806-3000B	Gasket - Vinyl Liner Main Drain Assembly(1 required)
F	711-2600B	Gasket - Vinyl Liner Main Drain Body (Stay-In-Place) (1 required)
G	672-2420B	Body - Main Drain Vinyl Liner - 1 ½" FPT
	672-2530B	Body - Main Drain Vinyl Liner - 2" FPT
	672-2430B	Body - Main Drain Vinyl Liner - 1 ½" S
	672-2520B	Body - Main Drain Vinyl Liner - 2" S
G1	672-2500B	Body - 8" Main Drain Concrete - 2" FPT <i>(bulk packed)</i>
	672-2410B	Body - 8" Main Drain Concrete - 1 ½" S <i>(bulk packed)</i>
	672-2510B	Body - 8" Main Drain Concrete - 2" S <i>(bulk packed)</i>
H	715-1230B	1 ½" NPT Plug
	715-9910B	2" NPT Plug
K	642-2400 VB	8" Tru Flo Drain Cover - White
	642-2401 VB	8" Tru Flo Drain Cover - Black
	642-2407 VB	8" Tru Flo Drain Cover - Gray
	642-2409-DKG VB	8" Tru Flo Drain Cover - Dark Gray
	642-2409-BEI VB	8" Tru Flo Drain Cover - Beige
	642-2410 VB	10" Tru Flo Drain Cover - White
	642-2411 VB	10" Tru Flo Drain Cover - Black
	642-2417 VB	10" Tru Flo Drain Cover - Gray
	642-2419-DKG VB	10" Tru Flo Drain Cover - Dark Gray
	642-2419-BEI VB	10" Tru Flo Drain Cover - Beige

Vinyl Liner Drain Cover Kit

Item	Part No.	Description	Qty
	640-2260 VB	Vinyl Liner Tru Flo Kit VGB2008 - White	25 (indiv.)
	640-2261 VB	Vinyl Liner Tru Flo Kit VGB2008 - Black	25 (indiv.)
	640-2267 VB	Vinyl Liner Tru Flo Kit VGB2008 - Gray	25 (indiv.)

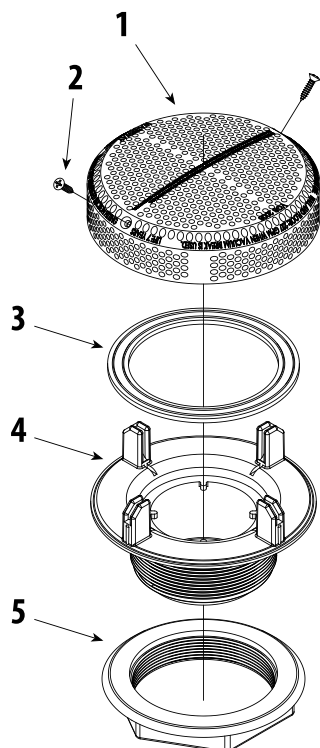
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Replacement Parts / VGB Suctions



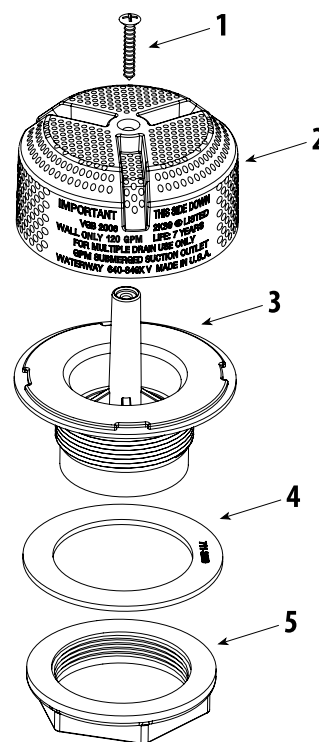
Super Hi-Flo Suction

Super Hi-Flo Suction Replacement Parts

Item	Part No.	Description
1	642-3630 VB	Suction Cover
	916-0038 VB	Suction Cover (Stainless Steel)
2	819-1250B	#6 Stainless Steel Screw - 20 x 5/8
3	711-3260B	Gasket
4	215-3620B	2" Wall Fitting (for 640-357xV)
	215-3610B	2 1/2" Wall Fitting (for 640-358xV)
5	642-3620B	Wall Fitting Nut

Ultra Hi-Flo Suction Replacement Parts

Item	Part No.	Description
1	642-3270 VB	Tall Suction Cover
2	819-0024B	Stainless Steel Screw - #10 x 1"
3	215-3270B	1 1/2" Wall Fitting for Tall Suction
4	711-3250B	Gasket
5	718-3150B	Wall Fitting Nut



Ultra Hi-Flo Suction

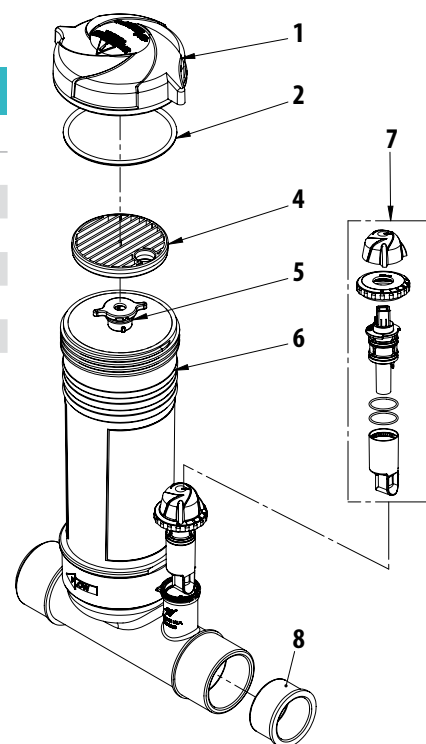
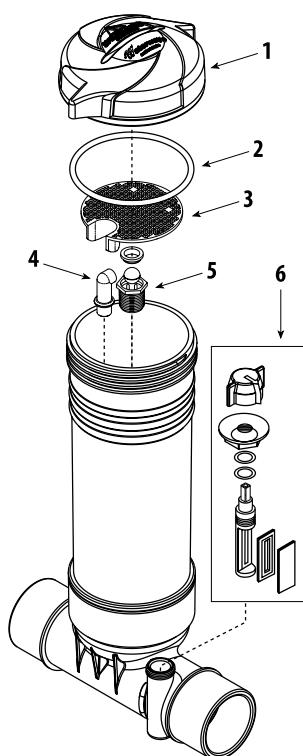
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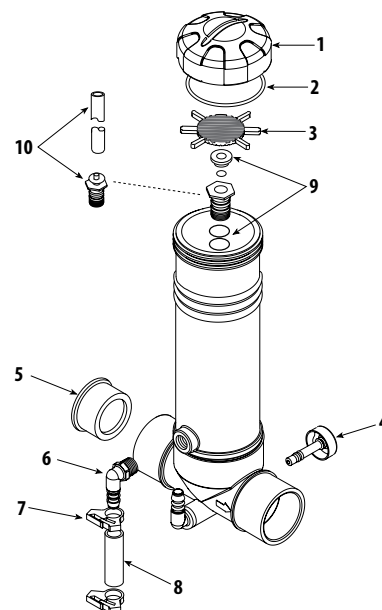
New Style In-Line Chlorinator (2007 and Later) Replacement Parts

Item	Part No.	Description
1	519-1160B	Cap, Lid - In Line Chlorinator
2	805-0348VB	O-Ring
4	519-1400B	Grill, Chlorinator II
5	219-1100B	Body, Check Valve, Chlorinator
6	515-1170B	Upper Body, Chlorinator
7	600-1287B	Check Valve Assembly
8	421-4070B	Reducer Bushing 2" SPG x 1 1/2" S



In-Line Chlorinator (2002 - 2007) Replacement Parts

Item	Part No.	Description
1	519-1167B	Lid
2	805-0348VB	Lid O-Ring
3	319-0030B	Filter Screen
4	411-1170B	90° Elbow - 1/4" Pipe
5	600-1180B	Check Valve Assembly
6	600-1190B	Stem Assembly with O-Ring

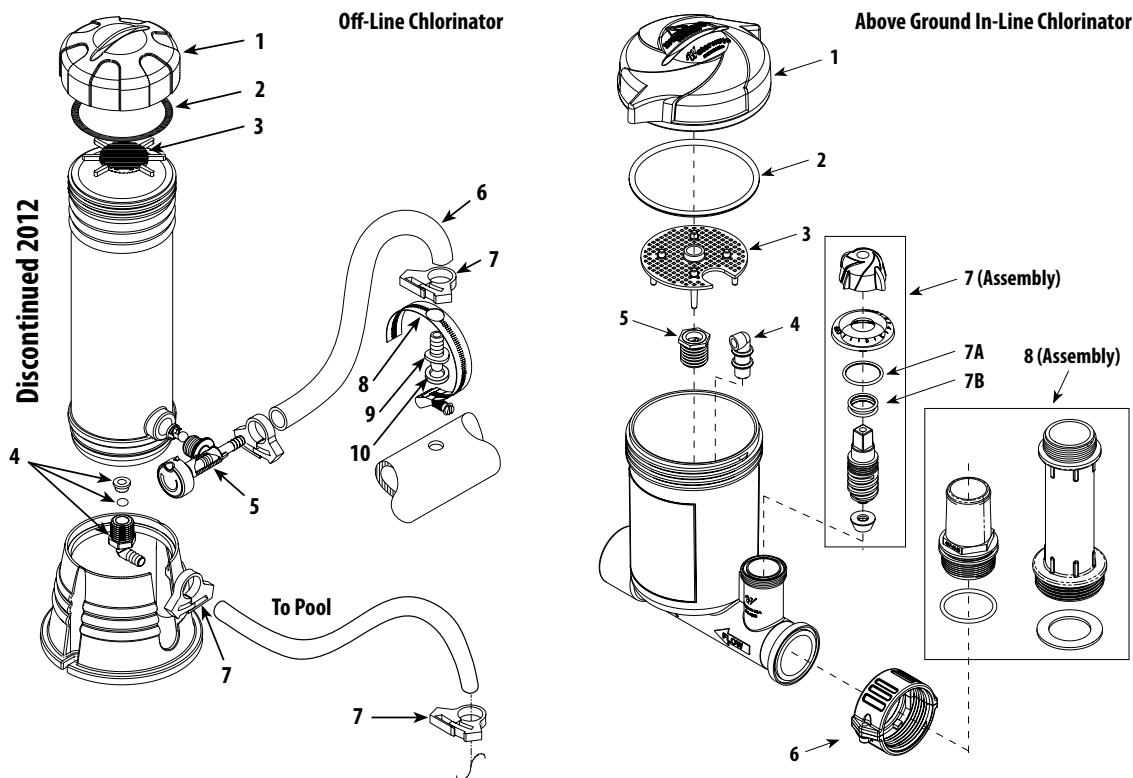


In-Line Chlorinator (2002 and Previous) Replacement Parts

Item	Part No.	Description
1	519-1181B	Lid
2	805-0340VB	O-Ring - Lid
3	319-0041B	Filter Screen
4	600-0051B	Valve Stem Assembly
5	421-4070B	Reducer - 1 1/2" Socket x 2" Spigot
6	400-0021B DISCONTINUED	Elbow Assembly - 1/2" NPT x 1/2" Barb
7	872-2290B	1/2" Hose Clamp
8	519-7361B	3" Flex Hose
9	550-2120B	Coupler Assembly
10	550-2130B	Bromine Conversion Assembly for 1" Tablets



Replacement Parts / Off-Line and Above Ground Chlorinators



Off-Line Chlorinator Replacement Parts

Item	Part No.	Description
1	519-1181B	Lid
2	805-0340VB	O-Ring - Lid
3	319-0041B	Filter Screen
4	600-1151B	Bottom Check Valve Assembly
5	600-0101B	Off-Line Valve Assembly
6	872-2240B	3/8" inner diameter x 1/2" outer diameter Tubing (per ft.)
7	872-2291B	3/8" Hose Clamp
8	872-0011B	2 1/2" Hose Clamp - Stainless Steel
9	425-1181B	3/8" Pipe Adapter
10	806-0003B	Gasket

Above Ground In-Line Chlorinator Replacement Parts

Item	Part No.	Description
1	519-1167B	Lid
2	805-0348VB	O-Ring - Lid
3	519-1250B	Filter Screen - 1 1/2"
4	411-1170B	90° Elbow - 1/4"
5	600-1180B	Check Valve Assembly
6	400-5461B	1 1/2" Split-Nut Union Assembly (with Screws)
7	600-1207B	Dial Stem Assembly
7A	805-0124VB	O-Ring - Stem Assembly
7B	805-0118VB	O-Ring - Stem Assembly
8	400-9820B	Chlorinator Fitting - 1 1/2" Sub Assembly

For Replacement Parts pricing please visit:

www.waterwayplastics.com – **2017 Catalog** – **Download Rep Parts Pricing 2017**
or contact Customer Service to receive a Price List.

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